FAQ regarding M50 startup problem report

Condition of the problems

- 1. Right after power on (or sometimes for a while later after power on), switches on the front panel start not functioning.
- 2. After power on, "Updating Right Panel", "Updating Left Panel", "Completed. Please turn the power off" these messages appears. The system can't get in the normal start up condition.
- 3. System is frozen during start-up process. (nothing is shown on the display when it's frozen.)

Cause of the problems

1. PsoC(panel scan chip) can't communicate with Host CPU correctly. This is the direct cause of these problems. This would happen when the power regulator's output has large ripple voltage, at 1.8V power regulator on KLM2887. This ripple voltage could be larger because of the parts tolerance of this power regulator circuit.

How to fix the problems

1. System Version Up to V1.0.5 or later.

This system version controls drive power down at CPU ports. It makes total power consumption of CPU down. As the result, these problems should be fixed in most cases according to our tests.

2. However, rarely, when ripple voltage is very large because of range of parts tolerance in this regulator circuit, V1.0.5 or later can't solve the problem. In this case, it requires to replace the capacitor C153, C37(Tantal Capacitor 10v47uF, SY7-1A476M-RB) on KLM2887 to the selected quality(low ESR) parts - Tantal Capacitor 10v47uF, SYL-1A476M-RB. (SYL vs SY7)(Order 2 of part # 47UF10VLESR)

If this is the case, please contact to Korg Inc. Korg Inc will provide replacement parts.

KORG M50-61 SERVICE MANUAL

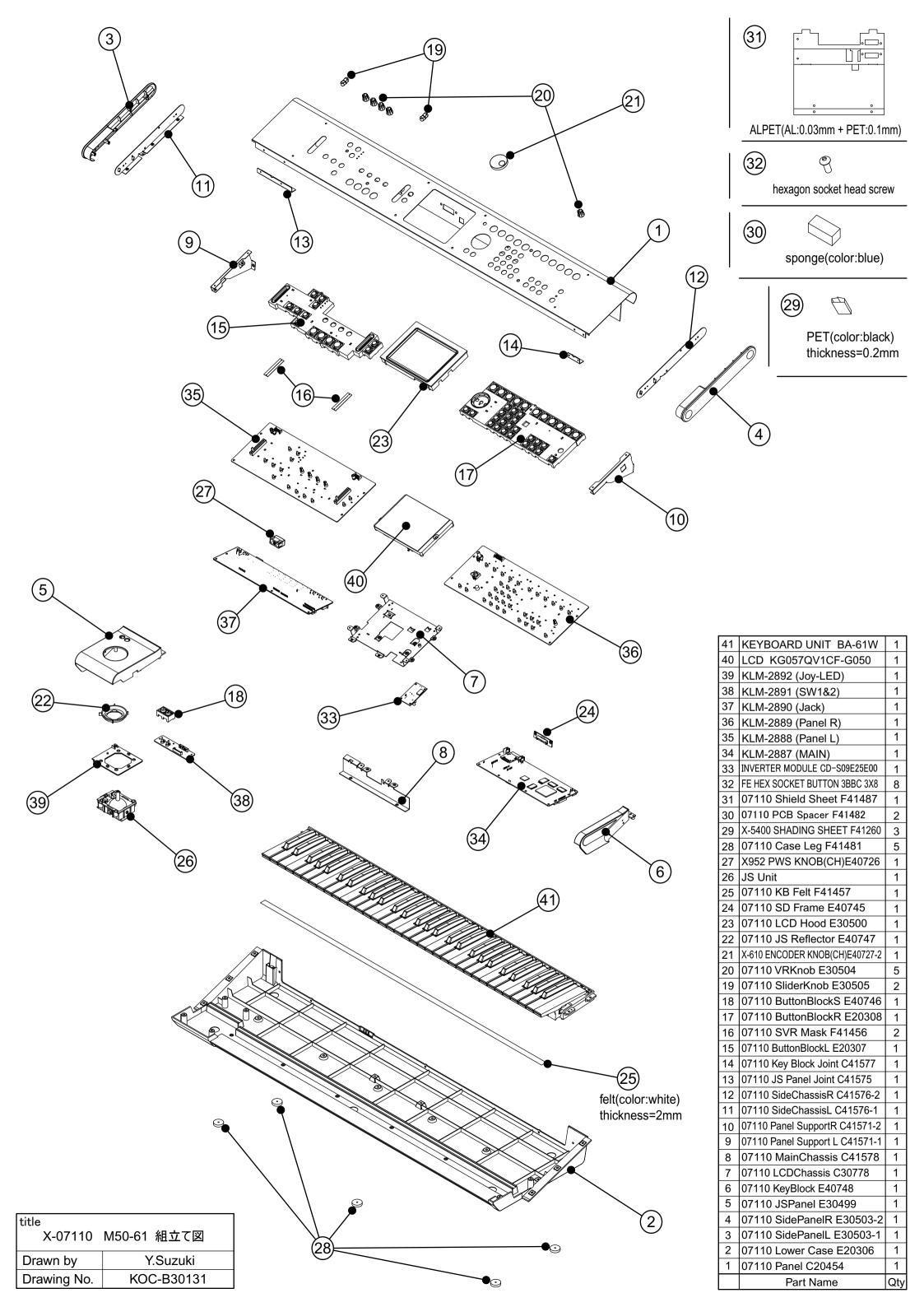


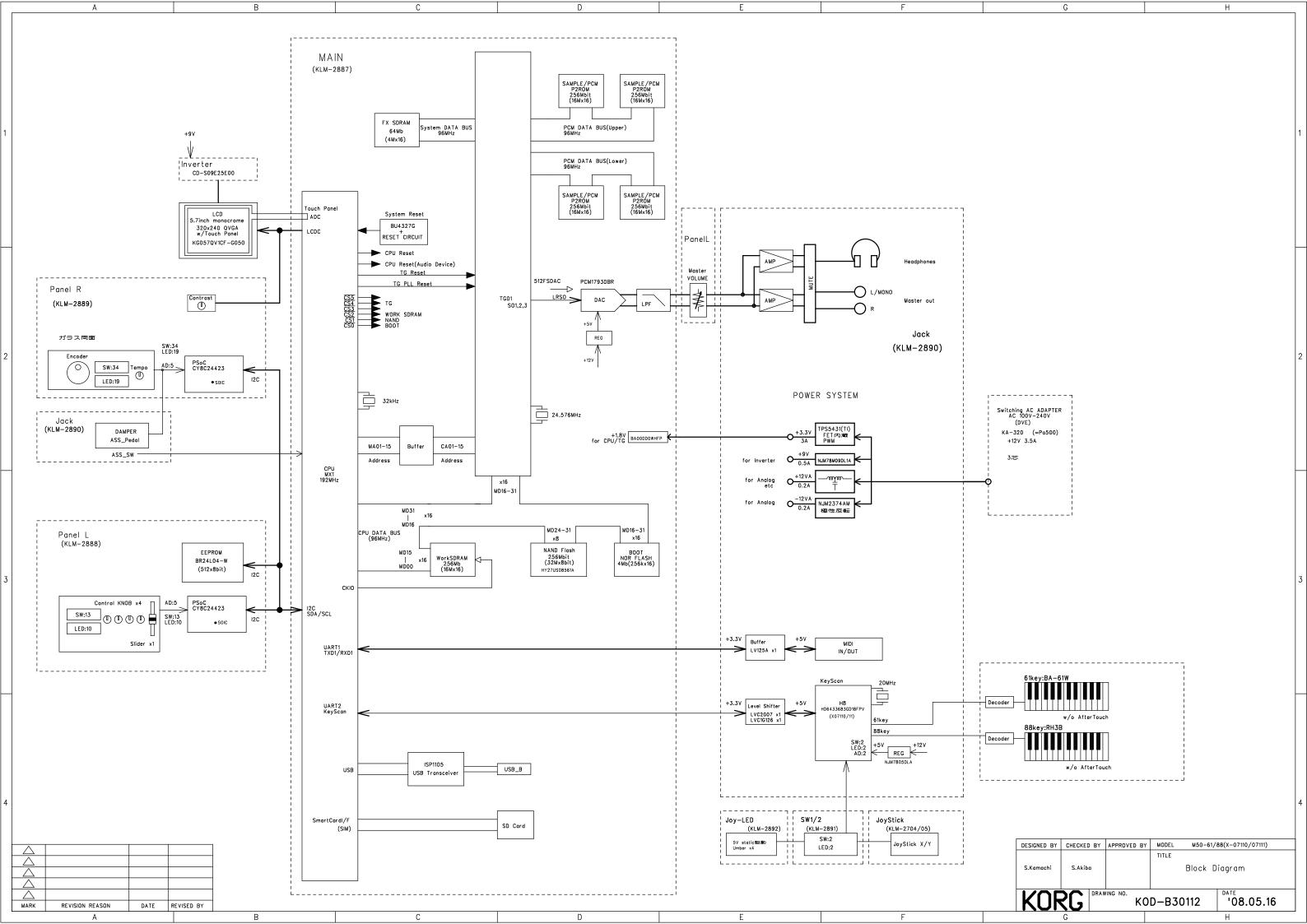
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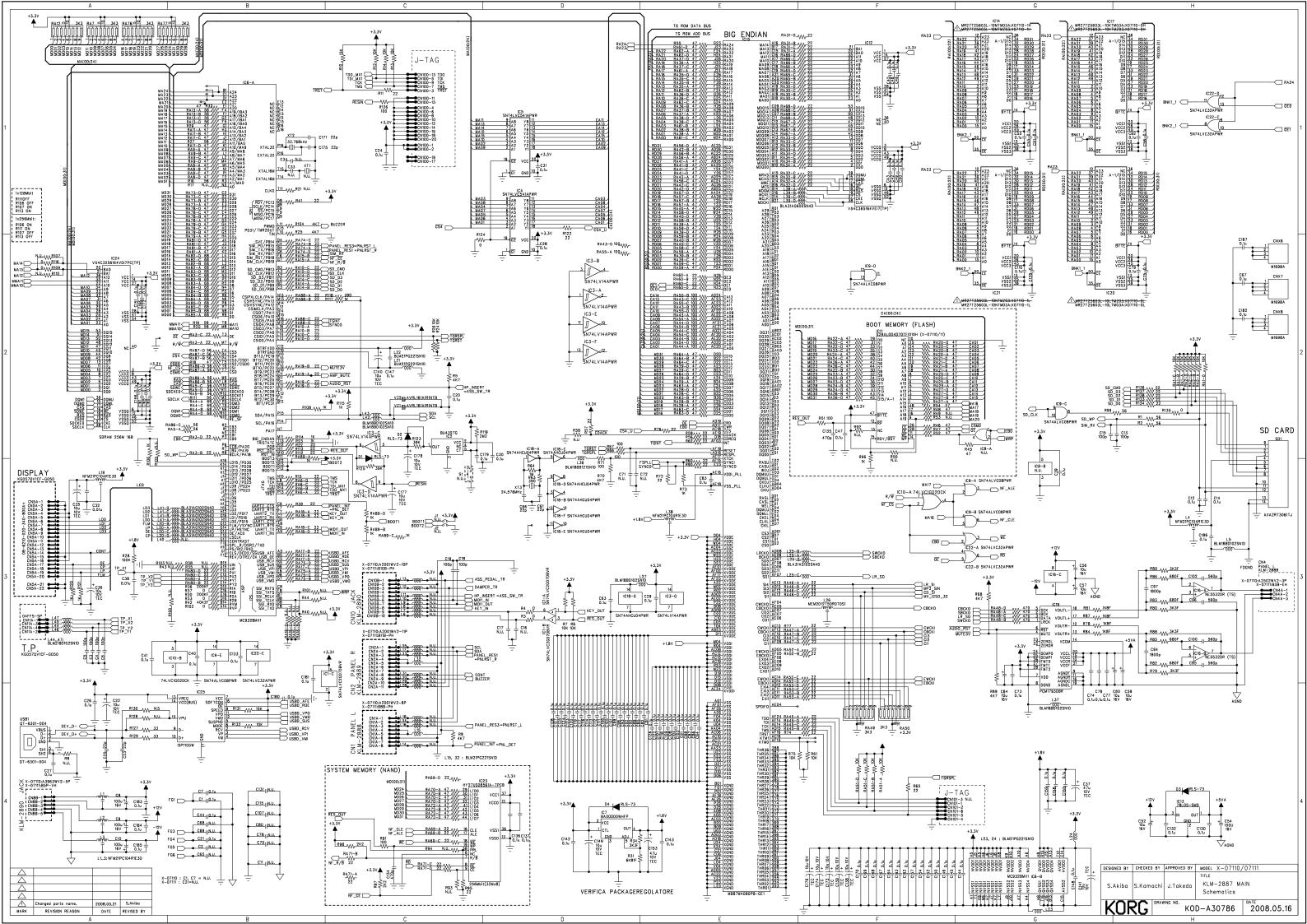
ASSEMBLY SKETCH (HOOKUP): 2
BLOCK DIAGRAM: 3
SCHEMATIC DIAGRAM: 4-9
TEST MODE: 10-19
PARTS LIST: 20-23

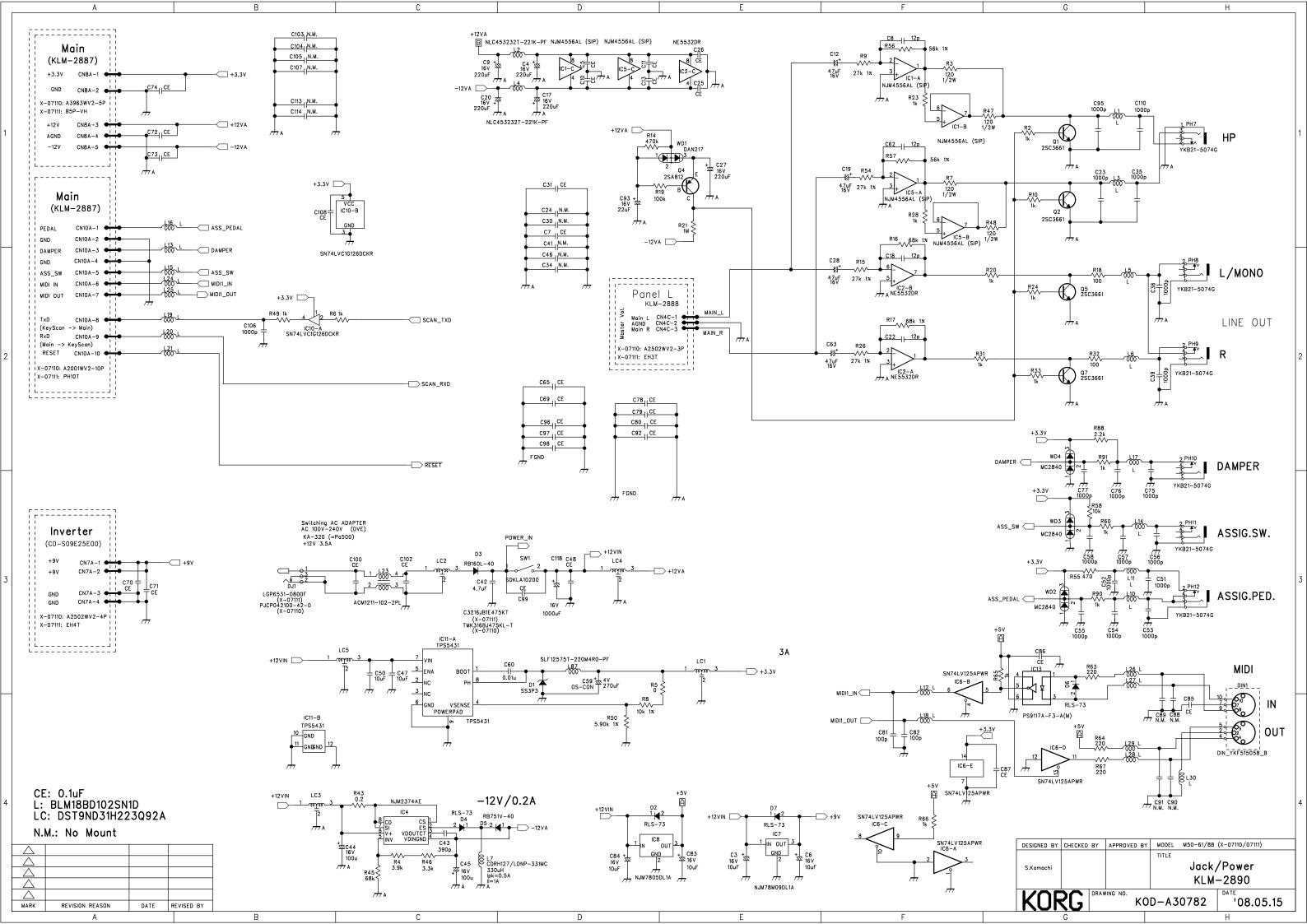
KORG

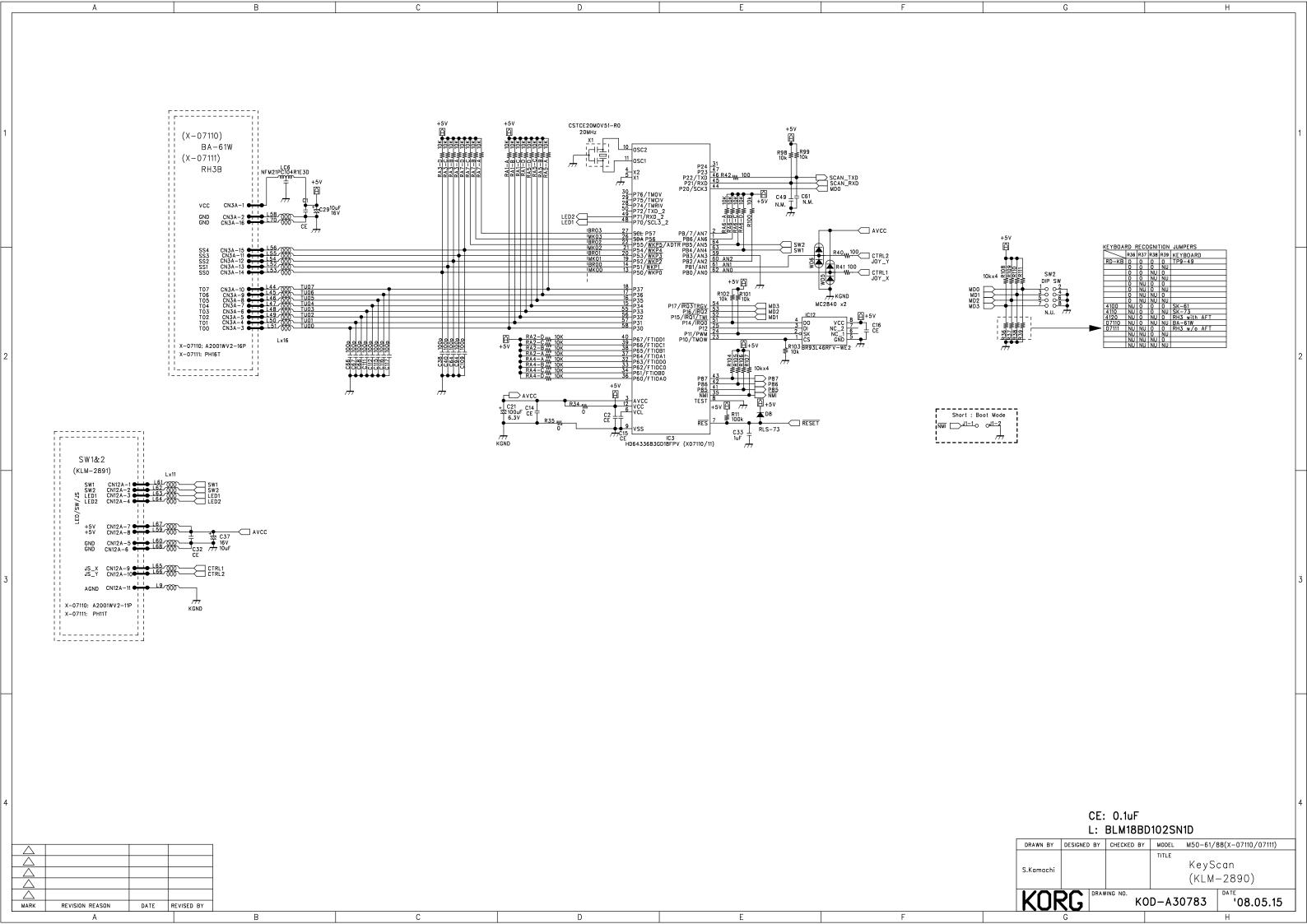
Issued: Sep. 4, 2008 Ver. 2.0 Changed Parts List ©2008 KORG INC.

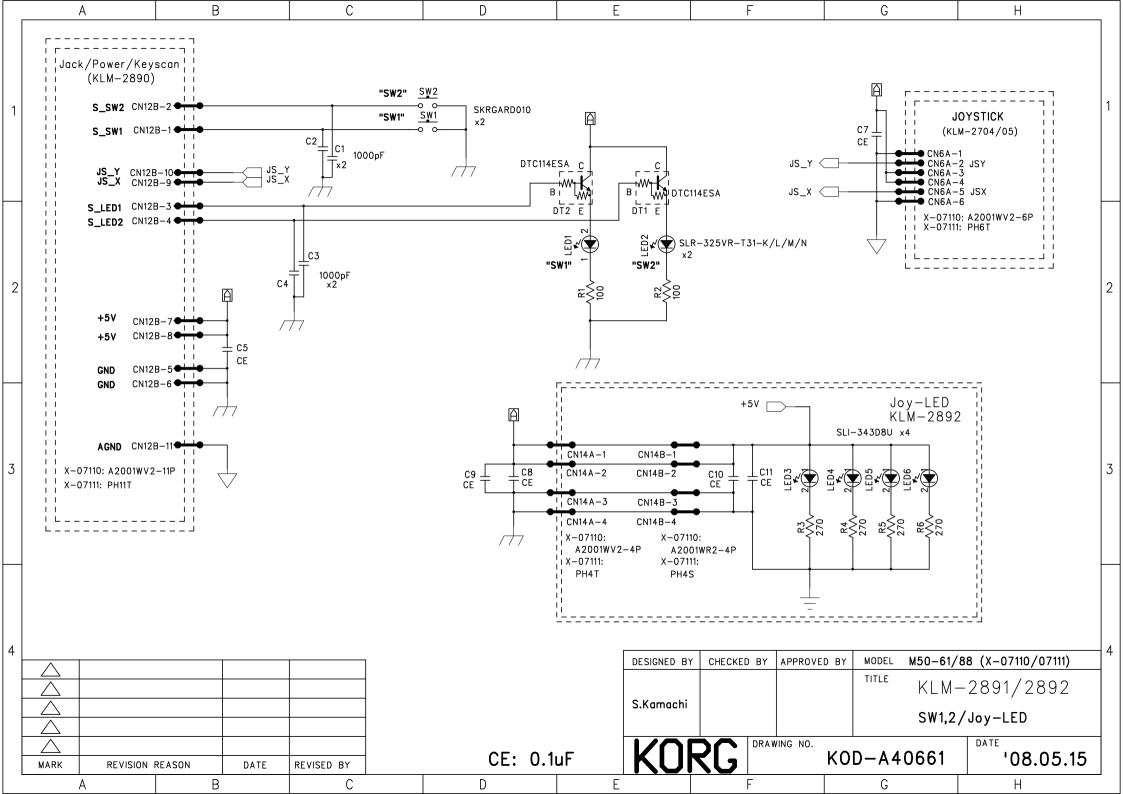


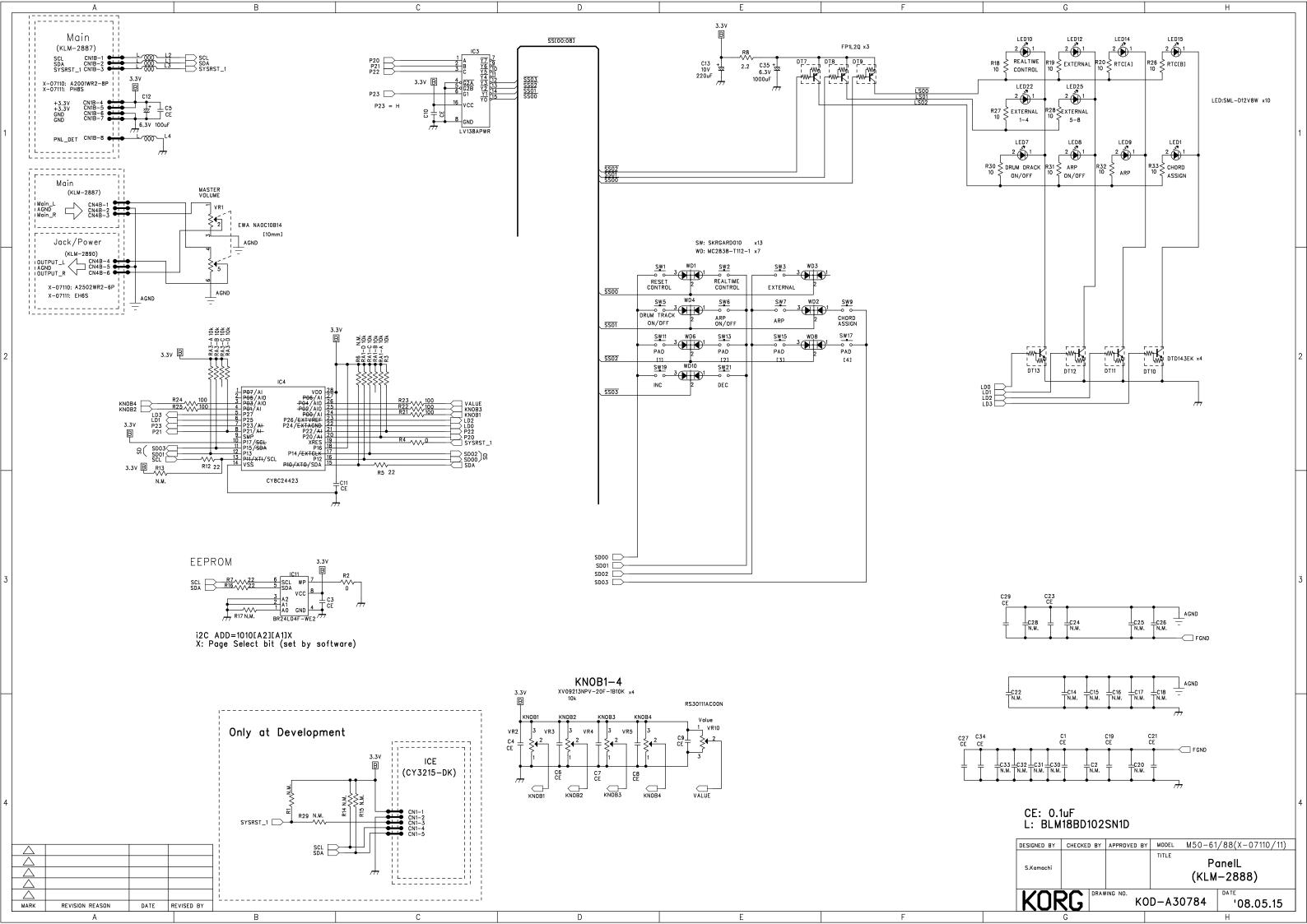


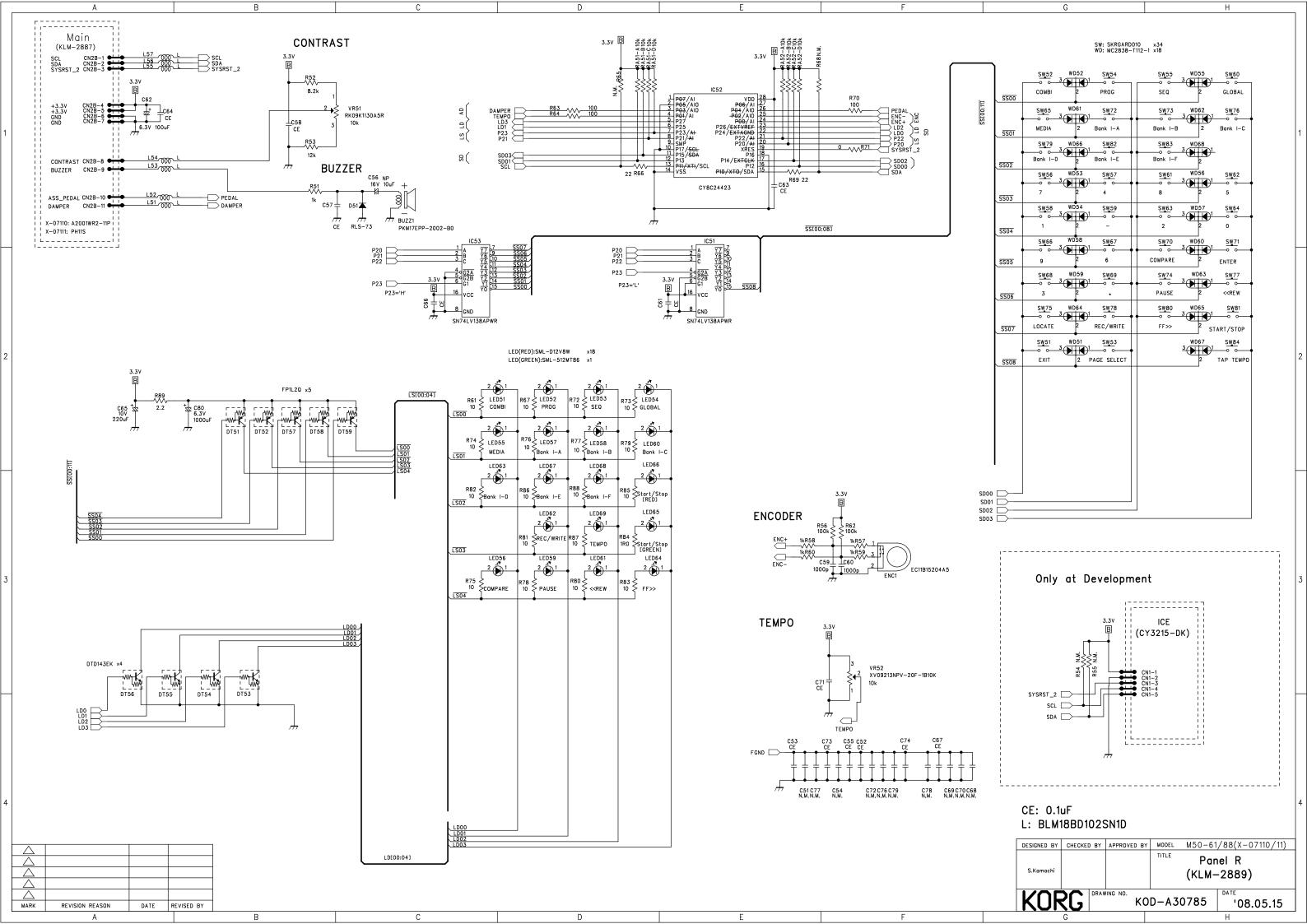












M50 TEST MODE

<<How to enter the TEST MODE>>

5+ENTER: Internal Check, External Check

2+ENTER: External Check

<<Operation in the TEST MODE>>

 $\begin{array}{lll} \text{ENTER} & : & \text{Proceed the Check} \\ \Delta & : & \text{Proceed the item} \\ \nabla & : & \text{Go back to the item} \\ \text{FF>>} & : & \text{Proceed the step} \\ <<& \text{REW} & : & \text{Go back to the step} \\ \end{array}$

*You must do the calibration when in the check of the touch panel and the JOYSTICK. M50 does not work normally when the calibration was not executed in above checks.

<<Important Notice>>

When power on (including the failure of entering to the TEST MODE)
Following Fig.1 error message is displayed, the factory data is broken, so you must do
[FORMAT and the writing of the system].

When you restart the M50, sometime this error is not displayed. But even if you see this error message, you must do [FORMAT and the writing of the system].

The internal memory has been corrupted, likely due to an interruption of power while the system was writing/saving data.

This has been repaired and the affected Bank has been initialized.

OK

Fig.1

[FORMAT and the writing of the system]

Turn the power on pressing the [EXIT] and [COMBI].

Fotmat internal memory Push [ENTER] : Exegute format

Above message is displayed, press the {ENTER}.

Fotmat internal memory
Fotmat internal memory
Above message is displayed and the M50 starts FORMAT.

Fotmat internal memory Fotmat was successful! USB Storage Mode

Above message is displayed. FORMAT completed. Set the power switch to the STANDBY.

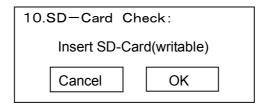
Prepare the system SD CARD and do the writing of the system.

Internal Check

>Connect the MIDI IN and the MIDI OUT using a MIDI cable.

Turn the power on pressing the [5] and the [ENTER].

M50 executes the internal check and it comes to SD CARD check, "Insert SD-Card(writable)" is displayed. Then insert an UNLOCK-status SD card and touch the [OK] in the touch panel. (You need not any data in the SD card.)



The internal check completed, the result is displayed. Then proceed to the next check. When some error occurred, "Check out description" is displayed in the LCD. Touch the OK position and close the error dialog box and fix the error.

Internal Check Iten	NG Step	Error	Internal Check Iten	NG Step	Errror
MIDI	S1	Time Out Error	Keyscanner	S1	DITECT terminal does not become LOW
	S2	Verify Error		S2	Communication Check Error
USB Deveice	S1	PCConnection Error		S3	KeyMmode Error
Boot System	S1	Checksum Error (System)		S4	Keybed EEPROM Error
	S2	Checksum Error (Spare)		S5	Keybed Hardware Error ScanLine Short or Open
Normal System	S1	Checksum Error (M50APP.BIN)		S6	AD Controller Error (Not adapting M50)
	S2	Checksum Error (M50OS.BIN)	SD CARD	S1	SD CARD is detected befor insertion.
Backup ROM	S1	No File		S2	Write Protect ON is detected before the insertion of SD card.
	S2	Could not read		S3	Write Protect terminal short check error
	S3			S4	DITECT terminal short check error
	S4	Preload data error		S5	SD CARD can not be detected although SD card is inserted.
EEPROM	S1	Erase/Write/Vverify Error		S6	SD CARD of Write Protect status is detected.
TG	S1	Initialize Flag Check Error		S7	SD CARD can not be mounted.
	S2	Data bus Error		S8	SD CARD can not be opend.
	S3	Address bus Error		S9	Could not write in the SD CARD
	S4	External RAM Data bus Error		S10	SD card can be mounted but can not read.
	S5	External RAM Address bus Error		S11	Could not find any files.
PCM ROM	S1	IC8 Data bus Error		S12	SD card can be opend but can not read.
	S2	IC8 Address bus Error		S13	Can not read.
	S3	IC7 Data bus Error		S14	Verify Error
	S4	IC7 Address bus Error			

USB Check does not become OK when PC is not connected.

Check of MODEL and System Version

>At the first line of the LCD.

61Key: M50(61) 88Key: M50(88)

Above information is displayed. Confirm the keyboard.

At the right side of "M50(**), the system version"(B*)" is displayed. Confirm that it is the newest version.

Also at the lower left of the LCD, L-panel PsoC's system version and R-panel PsoC's version.

At the lower left of the LCD, Keyscanner's (MASK CPU) system version displayed.. At the lower left of the LCD, BOOT system version is displayed.

After from here to proceed the check, touch the Item in the touch panel or press the $[\triangle]$ and press the [ENTER].

Audio Measurement

Output Level	MAX LEVEL	80kHz	FAST	OFF	L/MONO、R	13.4 ~ 17.4dBu
		80kHz	FAST	OFF	PH L, PH R	5.18 ~ 8.0dBu
	L/R LEVEL difference	80kHz	FAST	OFF	L/MONO、R、PHL、PHR	±1.5dBu
	Distortion	20KHz	FAST	OFF	L/MONO,R	less tha 0.07%
					PH L, PH R	less than 0.5%
Low/High	20Hz LEVEL	80kHz	SLOW	OFF	L/MONO,R	14.0∼18.0dBu
					PH L, PH R	4.0∼8.0dBu
	20kHz LEVEL	80kHz	FAST	OFF	L/MONO, R	12.0∼16.0dBu
					PH L, PH R	2.0∼6.0dBu
D/A Mute	DAC MUTE	20KHz	FAST	Α	L/MONO	less than '-88.0dBu
Noise Level	NOISE LEVEL	20KHz	FAST	Α	L/MONO,R	less than −88.0dBu
					PH L、PH R	less than −90.0dBu

Check of SW & LED, Current Measurement [Check of all LEDs light]

Confirm that all LEDs are lighting. At this time confirm that LEDs under the SW knobs and beside the switches are red, and two-color LEDs are red only. Confirm that LEDs around the JOYSTICK are orange.

Confirm that there is not unevenness of brightness, and there is no dust under the knobs.

[Consumption Current Measurement]

When all LEDs are lighting, measure the consumption current using a digital muti-meter. Reference current: less than 0.920A

After this measurement, press [ENTER] to proceed to the next check.

[Check of CONTRUST VR]

The layout of switches and the lines of the order to press are displayed in the LCD. Confirm that when you rotate the [CONTRUST] VR to the right the contrast becomes deep, when you rotate the [CONTRUST] VR to the left the contrast becomes pale.

After confirmation, set the CONTRUST VR appropriately for this check.

[SW operation and LED Check]

The switch which is waiting to press is black in the LCD.

LEDs are assigned like following table.

Only the assigned LED is lighting, so confirm that other LEDs are not lighting.

Confirm that feeling of the switches is normal click.

After the [TAP TEMPO] proceed to the next check.

SW name	LED	SW name	LED	SW name	LED
SW1	SW1	▼	_	5	_
SW2	SW2	EXIT	-	6	-
DRUM TRACK ON/OFF	DRUM TRACK ON/OFF	PAGE SELECT	_	1	_
ARP ON/OFF	ARP ON/OFF	COMBI	COMBI	2	_
RESET CONTROL	_	PROG	PROG	3	_
REALTIME CONTROL	REALTIME CONTROL	SEQ	SEQ	COMPARE	COMPARE
REALTIME CONTROL	RTC[A]	GLOBAL	GLOBAL	_	_
REALTIME CONTROL	RTC[B]	MEDIA	MEDIA	0	_
EXTERNAL	EXTERNAL	I-A	I-A		_
EXTERNAL	1-4	I-B	I–B	ENTER	_
EXTERNAL	5-8	I-C	I-C	PAUSE	PAUSE
ARP	ARP	I-D	I–D	< <rew< td=""><td><<rew< td=""></rew<></td></rew<>	< <rew< td=""></rew<>
CHORD ASSIGN	CHORD ASSIGN	I-E	I–E	FF>>	FF>>
1	-	I-F	I–F	LOCATE	_
2	_	7	_	REC/WRITE	REC/WRITE
3	_	8	_	START/STOP	START/STOP(RED)
4	_	9	_	START/STOP	START/STOP(GREEN)
<u> </u>		4	_	TAP TEMPO	TEMPO

Check of LCD, Touch, and Buzzer

[Check of Black Screen]

Confirm that all dots of the LCD are black, there are not a rack of dot, dusts, and scratches.

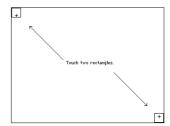
After this check, press the [ENTER] to proceed to the next check.

[Check of white screen]

Confirm that all dots of the LCD are white, there is not a rack of dot, dusts, and scratches. After this check, press the [ENTER] to proceed to the next check.

[Touch View Calibration]

6-3 squares □ appear at the lower right and upper left in the LCD, press the center + point using something like a touch-pen.



When area of OK is pressed the display changes to a black square ■ .

Both squares at the lower right and upper left have become ■, then "TouchDown X:***,X:***,X:***,Y:***" is displayed at the upper-center position and it is fixed.

Press the [ENTER] to proceed to the next.

6-4 Check of touch view Calibration

Squares \Box appear at the lower right, at the center, and upper left in the LCD, press them by your finger.

When area of OK is pressed the display changes to a black square ■ and the buzzer beeps.

Then press the black square ■ it turns white square □ and repeats color changing.

When color does not change the calibration is not good, so press [REW] and go back to 6-3. This time "Not Terminated a Check" is displayed then press OK before [REW].

After this check, all squares at the lower right, the center, and upper left are black ■ press the [ENTER] to proceed to the next check.

6-5 Check of Buzzer

The buzzer beeps, confirm sound volume is enough and sound is normal.

Press the [ENTER] to proceed to the next check.

Joystick Check

Joystick X-direction

Confirm that you can move the joystick smoothly for up-down-left-right all directions

In the LCD, "---L-------R---" is displayed.

When you move the joystick to the left and to the right, the position of the lever is displayed as a black square **■**.

When you release the lever, the black square ■ is near "-C-".

Move the joystick to the left end, confirm that the black square ■ is left side of the "L" position.

Move the joystick to the right end, confirm that the black square ■ is right side of the "R" position.

Confirm that you can move the joystick smoothly for left and right directions

Finally for the center position's calibration, once move the joystick to the left (or right) end then release the lever to return to the center itself and press the [ENTER].

The result is NG (out of reference value) "Not terminated a check" is displayed. When it is Ok, the check proceeds to the next.

Caution

When you move the lever to the center by your finger, correct calibration can not be done.

Joystick Y-direction

In the LCD, "--Min----- C ----maX—" is displayed.

When you move the joystick to the top and to the bottom, the position of the lever is displayed as a black square ■.

When you release the lever, the black square ■ is near "-C-".

Move the joystick to the top, confirm that the black square ■ is right side of the "max" position.

Move the joystick to the bottom, confirm that the black square ■ is left side of the "Min" position.

Confirm that you can move the joystick smoothly for top and bottom directions

Finally for the center position's calibration, once move the joystick to the top (or bottom) then release the lever to return to the center itself and press the [ENTER].

The result is NG (out of reference value) "Not terminated a check" is displayed. When it is Ok, the check proceeds to the next.

Caution!

When you move the lever to the center by your finger, correct calibration can not be done.

Knob Check

Confirm that when you rotate the KNOB1 to the right and near its right end "OK" is displayed in the "MAX"'s line upper position of the "knob1" in the LCD.

Next confirm that when you rotate the KNOB1 to the left and near its left end "OK" is displayed in the "MIN"'s line upper position of the "knob1" in the LCD.

Confirm either in the left or right rotation check that near the center position, "OK" is displayed in the "CENTER"'s line upper position of the "knob1" in the LCD.

Return the knob to the center position, " \rightarrow " is displayed at the side of "OK" in the "CENTER"'s line upper position of the "knob1" in the LCD and the check proceeds to the next.

Confirm that you can move the knob smoothly.

When "Not terminated a check" is displayed, it means other A/D controller is moved.

Although you have not touched other controller, "Not terminated a check" is displayed it is NG.

Do the same check for the KNOB1-KONOB4.

After the KNOB4, the check proceeds to the next.

Value Slider Check

Confirm that when you move the VALUE to the top position "OK" is displayed in the line of "MAX" upper position of the "Value" in the LCD.

Confirm that when you move the VALUE to the bottom position "OK" is displayed in the line of "MIN" upper position of the "Value" in the LCD.

Confirm either in the top or bottom check that near the center position, "OK" is displayed in the "CENTER"'s line upper position of the "Value" in the LCD.

Return the Value to the center position, " \rightarrow " is displayed at the side of "OK" in the "CENTER"'s line upper position of the "Value" in the LCD and the check proceeds to the next.

Confirm that you can move the knob smoothly.

When "Not terminated a check" is displayed, it means other A/D controller is moved.

Although you have not touched other controller, "Not terminated a check" is displayed it is NG.

Rotary Encoder Check

In the LCD "+30" and "-30" are displayed. Set the Encoder knob at some position you can remember.

At this time the value above the +30 has changed, before this check press [COMBI] and reset the value to "000".

Rotate the Encoder to right for one around, confirm that the value becomes "+030".

"OK" is displayed at the side of "+30" and "press [COMBI] to reset" is displayed.

The value is more thann +30 or less than +30, it is NG.

Next, press [COMBI] and reset then rotate the Encoder to left for one around, confirm that the value above "-30" becomes "-030".

"OK" is displayed at the side of "-30" and "press [COMBI] to reset" is displayed.

The value is more thann -30 or less than -30, it is NG

Confirm that you can move the Encoder smoothly.

When +30 and -30 have become Ok, press [ENTER] to proceed to the next check.

Tempo Check

Rotate the TEMPO to the right and confirm that "OK" is displayed in "MAX"'s line above the "Tempo" in the LCD near the VR'S right end.

Next rotate the TEMPO to the left and confirm that "OK" is displayed in "MIN"'s line above the "Tempo" in the LCD near the VR'S right end.

Either in the right or left rotation check, confirm that "OK" is displayed in "CENTER"'s line above the "Tempo" in the LCD near the VR'S right end.

Return the Tempo to the center position, " \rightarrow " is displayed at the side of "OK" in the "CENTER"'s line upper position of the "Tempo" in the LCD and the check proceeds to the next.

Confirm that you can move the knob smoothly.

When "Not terminated a check" is displayed, it means other A/D controller is moved. Although you have not touched other controller, "Not terminated a check" is displayed it is NG.

Pedal Check

Prepare KORG EXP-2, KORG PS-1, KORG DS-1H.

"Ass-pedal", "Switch", "Damper" are displayed in the LCD and their operation results are displayed. During these checks "Not terminated a check" is displayed, it means other A/D controller is moved.

Although you have not touched other controller, "Not terminated a check" is displayed it is NG.

Step on the EXP-2 pedal fully and return it, confirm that "OK" is displayed in the "MAX"'s line above "Pedal" in the LCD.

In above check around the center position, confirm that "OK" is displayed in the "CENTER"'s line above "Pedal" in the LCD.

At the completely returned position confirm that "OK" is displayed in the "MINI"'s line above "Pedal" in the LCD.

Step on the EXP-2 pedal fully and proceed to the next PS-1.

Step on the PS-1 and confirm that "OK" is displayed in the "MAX"'s line above "Switch" in the LCD.

Get off your foot from the PS-1 and confirm that "OK" is displayed in the "MINI"'s line above "Switch" in the LCD.

After it proceed to the next DS-1H.

Slowly step on the DS-1H, confirm that "OK" is displayed in the "MAX"'s line above "Damper" in the LCD.

In above check around the center position, confirm that "OK" is displayed in the "CENTER"'s line above "Damper" in the LCD.

At the completely returned position confirm that "OK" is displayed in the "MINI"s line above "Damper" in the LCD and proceed to the next. (Almost you cannot see "OK".)

*In this check the order of "OK" are changed sometime but after two OK the check proceed to the next.

Keyboard Check

Play from the highest note key to the lowest note key with medium strength and confirm the velocity is normal. During playing also confirm that all keys dose not touch to the next key and the feeling of playing is normal.

After all keys passed this check "Keyboard Noise Check" is displayed. But this check should be skipped. So proceed to the next Test Mode Completed.

Test Mode Completed

61 Key: Press [ENTER], "Thanks for your operation" is displayed then set the power switch to STANDBY.

88Key: Press [ENTER], 88Key model executes Preload, "Completed" is displayed then press OK. "Thanks for your operation" is displayed then set the power switch to STANDBY.

KORG M50-61 Parts List

Part No.	Category	Part Name	Location	Reference	QTY
500320006090	IC	MR27T25603L-10KTM03A:X07110-0H	KLM-2887(MAIN)	[TOP] IC17 [BOT]	1
500320006091	IC	MR27T25603L-10LTM03A:X07110-0L	KLM-2887(MAIN)	TOP BOT IC20	1
500320006092	IC	MR27T25603L-10MTM03A:X07110-1H	KLM-2887(MAIN)	[TOP] IC14 [BOT]	1
500320006093	IC	MR27T25603L-10NTM03A:X07110-1L		[TOP][BOT] IC21	1
500320012320	ASIC	MB87M4080PB-GE1 (TG01)		[TOP] IC15 [BOT]	1
500320052003	FLASH(NAND)	HY27US08561A-TPCB		TOP BOT IC23	1
500324006012	SDRAM	V54C365164VEI7(TP)	KLM-2887(MAIN)	[TOP] IC12 [BOT]	1
500324006014	SDRAM	V54C3256164VDI7PC(TP)	KLM-2887(MAIN)	TOP BOT IC24	1
500324026017	CPU	MC9328MX1DVM20R2	KLM-2887(MAIN)		1
510219401920	EMI/EMC PART	NFM21PC104R1E3D		[TOP] L1-4 L19 [BOT] L38	6
510310511507	DIODE	RLS-73 TE-11 (S)		[TOP] D1-2 [BOT] D3-4	4
510320511009	REGULATOR IC	NJM78L05UA-TE2 (TS)(S)		[TOP] IC13 [BOT]	1
510320514038	REGULATOR IC	BA00DD0WHFP-TR	KLM-2887(MAIN)	TOPI IC7 (BOT)	1
510320514039	RESET IC	BU4327G-TR	KLM-2887(MAIN)		1
510320516025	Logic IC	SN74LV14APWR HD74LV14A(S)	KLM-2887(MAIN)		1
510320516083	Logic IC	SN74LVC541APWR	KLM-2887(MAIN)	ITOPI IC4-5 [BOT]	2
510320516093	Logic IC	SN74ALVC08PWR	KLM-2887(MAIN)	ITOPI IC9 IBOTI	1
510320516094	Logic IC	SN74LVC1G02DCKR	KLM-2887(MAIN)	[TOP] IC10 [BOT]	1
510320516095	Logic IC	SN74AHCU04PWR		ITOPI IC18 BOTI	1
510320516096	Logic IC	SN74LVC32APWR	KLM-2887(MAIN)	TOPI BOTI IC22	1
510320523501	DŘÍVER IC	ISP1105W,115		TOPI BOTI IC25	1
510324021160	OPAMP	NE5532DR (TS)	KLM-2887(MAIN)	[TOP] IC16 [BOT]	1
510335510008	CRYSTAL	HC-49US 24.576MHZ SMD (SS)		[ТОР] ХТЗ [ВОТ]	1
510345520501	CRYSTAL	MC-306 32.768KHZ 15PF 50PPM		[TOP] XT2 [BOT]	1
510402511003	EMI/EMC PART	BLM18BD102SN1D (S)		TOP L5 L27 [BOT] L37 L42-43	5
510402511005	EMI/EMC PART	BLM21BD102SN1D (S)		TOP BOT L44-47	4
510402511006	Chip INDUCTOR	BLM21PG221SN1D (S)	KLM-2887(MAIN)	[TOP] L15 L21-24 L32 [BOT]	6
510402511008	Chip INDUCTOR	BLM18BB121SN1D		ITOPI IBOTI L36	1
510402511012	Chip INDUCTOR	BLA31AG102SN4D	KLM-2887(MAIN)	TOP L20 L25 [BOT] L41	3
510402511014	Chip INDUCTOR	BLA31AG600SN4D	KLM-2887(MAIN)		1
500219402090	EMI/EMC PART	MEM2012T50R0T0S1		[TOP] L26 [BOT]	1
510200515515	VARISTOR	AVRL161A1R1NTB	KLM-2887(MAIN)		2
510474527001	FFC CONNECTOR	04FFS-SP-TF(LF)(SN)	KLM-2887(MAIN)	[TOP] [BOT] CN11A	1
510474527501	USB CONNECTOR	QT-6301-004 (B TYPÉ)		TOPI BOTI USB1	1
510474528007	CONNECTOR	A2001WV2-8P	KLM-2887(MAIN)	TOP BOT CN1A	1
510474528009	CONNECTOR	A2001WV2-10P		TOPI BOTI CN10B	1
510474528010	CONNECTOR	A2001WV2-11P	KLM-2887(MAIN)	ITOPI IBOTI CN2A	1
510474528032	CONNECTOR	A2502WV2-3P	KLM-2887(MAIN)	ITOPI IBOTI CN4A	1
510474528062	CONNECTOR	A3963WV2-5P	KLM-2887(MAIN)	TOPI BOTI CN8B	1
510640501502		X-1500 TERMINAL KOC-C41254	KLM-2887(MAIN)	ITOPI IBOTI	3
510474528501	FFC CONNECTOR	08-6210-020-340-800A+	KLM-2887(MAIN)	[TOP] [BOT] CN5A	1
500320012364	FLASH(NOR)		KLM-2887(MAIN)	[TOP] IC11 [BOT]	1
510320516098	D/A Converter	PCM1793DBR		[TOP] IC19 [BOT]	1
510320516099	Logic IC	SN74LVC2G07DBVR	KLM-2887(MAIN)		1
500474045505	CARD CONNECTOR	AXA2R73061TJ		[TOP] SD1 [BOT]	1
510C60112887	PCB ASS'Y	KLM-2887 ASS'Y	KLM-2887(MAIN)		(1)
500330003700	PHOTO COUPLER	PS9117A-F3-A(M)	KLM-2890(Jack)		1
	TRANSISTOR	2SA812-T1B-A M5-7 M6 RANK(S)	KLM-2890(Jack)		1

Part No.	Category	Part Name	Location	Reference	QTY
510300511504	TRANSISTOR	2SC3661-TB-E (S)	KLM-2890(Jack)	Q1-2 Q5 Q7	4
510310510502	DOUBLE DIODES	MC2840-T112-1 (S)	KLM-2890(Jack)	WD2-6	5
510310511507	DIODE	RLS-73 TE-11 (S)	KLM-2890(Jack)	D2 D4 D6-8	5
510310511513	DOUBLE DIODES	DAN217 T146	KLM-2890(Jack)	WD1	1
510310511518	SCHOTTKY DIODE	RB160L-40TE25	KLM-2890(Jack)	D3	1
510320511026	OPAMP	NJM4556AL-#ZZZB (SIP8)	KLM-2890(Jack)	IC1 IC5	2
510320514027	EEPROM	BR93L46RFV-WE2	KLM-2890(Jack)	IC12	1
510320516029	Logic IC	SN74LV125APWR (S)	KLM-2890(Jack)	IC6	1
510320516092	Logic IC	SN74LVC1G126DCKR	KLM-2890(Jack)	IC10	1
510320520510	REGULATOR IC	NJM7805DLA/1A-TE1-#ZZZB (TS)	KLM-2890(Jack)	IC8	1
510324021160	OPAMP	NE5532DR (TS)	KLM-2890(Jack)	IC2	1
510374520007	POWER SW	PSW SDKLA10200 (D)	KLM-2890(Jack)	SW1	1
510402511003	EMI/EMC PART	BLM18BD102SN1D (S)	KLM-2890(Jack)	L1 L3 L5-6 L9-21 L24-30 L44-56 L58-68 L70	49
510219401920	EMI/EMC PART	NFM21PC104R1E3D		LC6	1
510450521503	PHONE JACK	YKB21-5074G (PHONE JACK) (D)			6
510450522504	DC JACK	PJCP042100-42-0 (D)	KLM-2890(Jack)	DJ1	1
510474528009	CONNECTOR	A2001WV2-10P	KLM-2890(Jack)	CN10A	1
510474528010	CONNECTOR	A2001W V2-101 A2001W V2-11P	KLM-2890(Jack)	CN12A	1
510474528015	CONNECTOR	A2001W V2-111 A2001W V2-16P	KLM-2890(Jack)	CN3A	1
510474528033	CONNECTOR	A2502WV2-10F	KLM-2890(Jack)	CN4C	1
510474528032	CONNECTOR	A2502W V2-5F A2502W V2-4P	KLM-2890(Jack)	CN7A	1
510474528062	CONNECTOR	A3963WV2-5P	KLM-2890(Jack)	CN8A	· · · · · · · · · · · · · · · · · · ·
510474526062	CONNECTOR	X-1500 TERMINAL KOC-C41254	KLM-2890(Jack)	U2	1
510640501502				X5-7	1
	CEDAMIC DECOMATO	X-5260 JACK PLATE KOC-C41456	KLM-2890(Jack)		3
510335520504 510100521006	FUSE R	DR CSTCE20M0V51-R0	KLM-2890(Jack)	X1	1
		RF732BTTD0R2JF25	KLM-2890(Jack)	R43	'
510402513004	Chip INDUCTOR	CDRH127/LDNP-331MC	KLM-2890(Jack)	L7	1
510402520502	LCR EMI FILTER	DST9ND31H223Q92A (TR) (S)	KLM-2890(Jack)	LC1-5	5
500402400900	EMI/EMC FILTER	ACM1211-102-2PL-TL01	KLM-2890(Jack)	L23	1
500320004734	CPU	HD6433683GD18FPV (X07110/11)	KLM-2890(Jack)	IC3	1
510320511033	DC-DC Converter	NJM2374AE-TE1-#ZZZB	KLM-2890(Jack)	IC4	1
510320516100	DC-DC Converter	TPS5431DDAR	KLM-2890(Jack)	IC11	1
510450521507	DIN JACK	YKF51-5074V	KLM-2890(Jack)	DIN1	1
510402523006	INDUCTOR	NLC453232T-221K-PF	KLM-2890(Jack)	L2 L4	2
510402523007	INDUCTOR	SLF12575T-220M4R0-PF		L87	1
510320511034	REGULATOR IC	NJM78M09DL1A-TE1-#ZZZB	\ /		1
510310523001	SCHOTTKY DIODE	SS3P3-E3/84A	KLM-2890(Jack)	D1	1
510310511519	SCHOTTKY DIODE	RB751V-40TE-17	(/	D5	1
510C60112890	PCB ASS'Y	KLM-2890 ASS'Y	KLM-2890(Jack)		(1/2)
510300511021	DIGITAL TR	DTC114ESA TP (S)	KLM-2891/92	DT1-2	2
510312512008	LED	SLR-325VR-T31-K/L/M/N (TR)	KLM-2891/92	LED1-2	2
510474528003	CONNECTOR	A2001WV2-4P	KLM-2891/92	CN14A	1
510474528005	CONNECTOR	A2001WV2-6P	KLM-2891/92	CN6A	1
510474528010	CONNECTOR	A2001WV2-11P	KLM-2891/92	CN12B	1
510474528018	CONNECTOR	A2001WR2-4P	KLM-2891/92	CN14B	1
510312512015	LED	SLI-343D8U3F	KLM-2891/92	LED3-6	4
510374520027	TACT SW	SKRGARD010	KLM-2891/92	SW1-2	2
510C60112891	PCB ASS'Y	KLM-2891/92 ASS'Y	KLM-2891/92		(1)
	CPU	CY8C24423A-24SXIT	KLM-2888/89	IC4 IC52	2

Part No.	Category	Part Name	Location	Reference	QTY
510300510505	DIGITAL TR	FP1L2Q-T2B-A (TS) (S)	KLM-2888/89	DT7-9 DT51-52 DT57-59	8
510310510501	DOUBLE DIODES	MC2838-T112-1 (S)	KLM-2888/89	WD1-4 WD6 WD8 WD10 WD51-68	25
510310511507	DIODE	RLS-73 TE-11 (S)	KLM-2888/89	D51	1
510320516008	Logic IC	SN74LV138APWR	KLM-2888/89	IC3 IC51 IC53	3
510360523001	SLIDE VR	EWA NA0C10B14	KLM-2888/89	VR1	1
510370520002	ENCODER	EC11B15204A5(F2779745M)	KLM-2888/89	ENC1	1
510402511003	EMI/EMC PART	BLM18BD102SN1D (S)	KLM-2888/89	L1-4 L51-57	11
510474528022	CONNECTOR	A2001WR2-8P	KLM-2888/89	CN1B	1
510474528025	CONNECTOR	A2001WR2-11P	KLM-2888/89	CN2B	1
510474528049	CONNECTOR	A2502WR2-6P	KLM-2888/89	CN4B	1
510410521002	BUZZERS	PKM17EPP-2002-B0	KLM-2888/89	BUZZ1	1
510312512013	Chip LED	SML-512MWT86	KLM-2888/89	LED65	1
510312512014	Chip LED	SML-D12V8WT86	KLM-2888/89	LED1 LED7-10 LED12 LED14-15 LED22 LED25 LED51-64 LED66-69	28
510100510713	Chip RESISTOR	RC0603JR-07 1R0	KLM-2888/89	R84	1
510300511026	DIGITAL TR	DTD143EKT146	KLM-2888/89	DT10-13 DT53-56	8
	EEPROM	BR24L04F-WE2 (SOP-J8 4K BIT IIC)	KLM-2888/89	IC11	1
	SLIDE VR	RS30111AC00N	KLM-2888/89	VR10	1
510360525001	SLIDE VR	XV09213NPV 20F 1B10K	KLM-2888/89	VR2-5 VR52	5
510374520027	TACT SW	SKRGARD010	KLM-2888/89	SW1-3 SW5-7 SW9 SW11 SW13 SW15 SW17 SW19 SW21 SW51-84	47
510360520030	ROTARY VR	RK09K1130A5R	KLM-2888/89	VR51	1
510C60112888	PCB ASS'Y	KLM-2888/89 ASS'Y	KLM-2888/89		(1)
510470524001	HARNESS	HNS-3867			1
	HARNESS	HNS-3868			1
510470524003	HARNESS	HNS-3869			1
510470524004	HARNESS	HNS-3870			1
510470524005	HARNESS	HNS-3871			1
510470524006	HARNESS	HNS-3872			1
510470524007	HARNESS	HNS-3873			1
500475003876	HARNESS	HNS-3876			1
510470524009	HARNESS	HNS-3875			1
510470524010	HARNESS	HNS-3877			1
510470524011	FFC HARNESS	HNS-3874			1
500313006800	LCD	KG057QV1CF-G050			1
510405540503	SWITCHING ADAPTER	KA-320 DSA-0421S-12 1 42			1
510405541501	POWER SUPPLY UNIT	CD-S09E25E00(INVERTER MODULE)			1
510C6011	KEYBOARD UNIT	BA-61W			1
510525520006	FERRITE CORE	K1 T 25.0X12.0X15.0			1
510525520003	FERRITE CORE	K3 T 16X14X10			1
510640508035	MECHANICAL	07110 Panel C20454			1
510646502144	MECHANICAL	07110 Lower Case E20306			1
510646502145	MECHANICAL	07110 SidePanelL E30503-1			1
510646502146	MECHANICAL	07110 SidePanelR E30503-2			1
510646502147	MECHANICAL	07110 JSPanel E30499			1
510646502148	MECHANICAL	07110 KeyBlock E40748			1
510640508036	MECHANICAL	07110 LCDChassis C30778			1
510640508037	MECHANICAL	07110 MainChassis C41578			1
510640508038	MECHANICAL	07110 Panel Support L C41571-1			1
510640508039	MECHANICAL	07110 Panel SupportR C41571-2			1
	MECHANICAL	07110 SideChassisL C41576-1			1

Part No.	Category	Part Name	Location	Reference	QTY
510640508041	MECHANICAL	07110 SideChassisR C41576-2			1
510640508042	MECHANICAL	07110 JS Panel Joint C41575			1
510640508043	MECHANICAL	07110 Key Block Joint C41577			1
510646502149	MECHANICAL	07110 ButtonBlockL E20307			1
510802500547	MECHANICAL	07110 SVR Mask F41456			2
510646502150	MECHANICAL	07110 ButtonBlockR E20308			1
510646502151	MECHANICAL	07110 ButtonBlockS E40746			1
510646502152	MECHANICAL	07110 SliderKnob E30505			2
510646502153	MECHANICAL	07110 VRKnob E30504			5
510646502154	MECHANICAL	X-610 ENCODER KNOB(CH)E40727-2			1
510646502155	MECHANICAL	07110 JSReflector E40747			1
	MECHANICAL	07110 LCDHood E30500			1
510646502157	MECHANICAL	07110 SDFrame E40745			1
	MECHANICAL	07110 KB Felt F41457			1
500472060301	CONNECTOR	S3B-EH(LF)(SN)	KLM-2704/05		1
500472060401	CONNECTOR	S4B-EH(LF)(SN)	KLM-2704/05		1
500362009052	VR	RK11K1140D1H	KLM-2704/05		2
200062462704	PCB ASS'Y	KLM-2704/2705			(1/4)
500646100703	MECHANICAL	X4100 JS COVER E40702-2			1
500646100068	MECHANICAL	X4100 JS WHEEL E40703			1
500646100070	MECHANICAL	X4100 JS WHEEL SUPPORT E30455			1
500646100071	MECHANICAL	X4100 JS FRAME E30456			1
500646100069	MECHANICAL	X4100 JS PLATE E40704			1
500644010500	MECHANICAL	X-0100 WHEEL SPRING KOC-C41222			2
500540026500	MECHANICAL	X-0100 JS WASHER KOC-F40979			2
510646502122	MECHANICAL	X952 PWS KNOB(CH)KOC-E40726			1
510802500549	MECHANICAL	07110 Case Leg F41481			5
510646506503	MECHANICAL	X-5400 SHADING SHEET F41260			3
510500505529	MECHANICAL	07110 PCB Spacer F41482			2
510630500008	MECHANICAL	07110 Shield Sheet F41487			1
510600540006	AC CABLE	EC-652-E03(VDE) W/PE-BAG	ALLOCATION	230GE,WG,FR	(1)
510600540502	AC CABLE	UC-953-J01 W CSA LABEL	ALLOCATION	120US,CN,EX	(1)
510600540501	AC CABLE	LY230BSH05VVFBSLY13 B #UK	ALLOCATION	230UK	(1)
510600540003	AC CABLE	SC-111-J01 (POWER SUPPLY CORD)	ALLOCATION	240AU	(1)
510600006508	AC CABLE	LY100JPVCTFLY35LY37(JP)	ALLOCATION	100JP	(1)
510540501001	AC PLUG	CONVERTER SOCKET YL-212	ALLOCATION	100JP	(1)