

Portable Grand
DGX-640W/DGX-640C

SERVICE MANUAL



DGX-640W



DGX-640C

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As for an optional LP-7A pedal unit,
refer to the LP-7A/LP-5A service manual
(CL 001812).

IMPORTANT NOTICE

This manual has been provided for the use of authorized Yamaha Retailers and their service personnel. It has been assumed that basic service procedures inherent to the industry, and more specifically Yamaha Products, are already known and understood by the users, and have therefore not been restated.

WARNING: Failure to follow appropriate service and safety procedures when servicing this product may result in personal injury, destruction of expensive components and failure of the product to perform as specified. For these reasons, we advise all Yamaha product owners that all service required should be performed by an authorized Yamaha Retailer or the appointed service representative.

IMPORTANT: This presentation or sale of this manual to any individual or firm does not constitute authorization certification, recognition of any applicable technical capabilities, or establish a principal-agent relationship of any form.

The data provided is believed to be accurate and applicable to the unit(s) indicated on the cover. The research engineering, and service departments of Yamaha are continually striving to improve Yamaha products. Modifications are, therefore, inevitable and changes in specification are subject to change without notice or obligation to retrofit. Should any discrepancy appear to exist, please contact the distributor's Service Division.

WARNING: Static discharges can destroy expensive components. Discharge any static electricity your body may have accumulated by grounding yourself to the ground bus in the unit (heavy gauge black wires connect to this bus.)

IMPORTANT: Turn the unit OFF during disassembly and parts replacement. Recheck all work before you apply power to the unit.

WARNING: This product contains chemicals known to the State of California to cause cancer, or birth defects or other reproductive harm.

DO NOT PLACE SOLDER, ELECTRICAL/ELECTRONIC OR PLASTIC COMPONENTS IN YOUR MOUTH FOR ANY REASON WHAT SO EVER!

Avoid prolonged, unprotected contact between solder and your skin! When soldering, do not inhale solder fumes or expose eyes to solder/ flux vapor!

If you come in contact with solder or components located inside the enclosure of this product, wash your hands before handling food.

IMPORTANT NOTICE FOR THE UNITED KINGDOM Connecting the Plug and Cord

IMPORTANT: The wires in this mains lead are coloured in accordance with the following code:
 BLUE : NEUTRAL
 BROWN : LIVE

As the colours of the wires in the mains lead of this apparatus may not correspond with the coloured markings identifying the terminals in your plug proceed as follows:

The wire which is coloured BLUE must be connected to the terminal which is marked with the letter N or coloured BLACK.
 The wire which is coloured BROWN must be connected to the terminal which is marked with the letter L or coloured RED.
 Making sure that neither core is connected to the earth terminal of the three pin plug.

- This applies only to products distributed by Yamaha-Kemble music (U.K.) Ltd. (2 wires)

■ WARNING

Components having special characteristics are marked  and must be replaced with parts having specification equal to those originally installed.

■ SAVING DATA

Saving and backing up your data

Some data items are automatically saved as backup data in the internal memory even if you turn the power off.
 Saved data may be lost due to malfunction or incorrect operation. Save important data to a USB storage device/or other external device such as a computer.

SPECIFICATIONS

Keyboards

- 88 Graded Hammer Standard keys (A-1-C7), with Touch Response.

Display

- 320 x 240 dots LCD display (backlit)

Setup

- STANDBY/ON
- MASTER VOLUME: MIN-MAX
- LCD CONTRAST

Realtime Control

- Pitch Bend Wheel

Voice

- 142 panel voices + 12 drum/SFX kits + 381 XGlite voices
- Polyphony: 64
- DUAL
- SPLIT

Style

- 165 Preset Styles + External files
- Style Control: ACMP ON/OFF, SYNC STOP, SYNC START, START/STOP, INTRO/ENDING rit., MAIN/AUTO FILL
- Fingering: Multi Finger, Full Keyboard, AI Fingered
- Style Volume

Music Database

- 305 + External files

Education Feature

- Dictionary
- Lesson 1-3, Repeat & Learn

Registration Memory

- 8 banks x 4 types

Function

- VOLUME: Style Volume, Song Volume
- OVERALL: Tuning, Transpose, Split Point, Touch Sensitivity, Pitch Bend Range, Chord Fingering
- MAIN VOICE: Volume, Octave, Pan, Reverb Level, Chorus Level, DSP Level
- DUAL VOICE: Volume, Octave, Pan, Reverb Level, Chorus Level, DSP Level
- SPLIT VOICE: Volume, Octave, Pan, Reverb Level, Chorus Level
- EFFECT: Reverb Type, Chorus Type, DSP ON/OFF, DSP Type, Sustain, Master EQ Type
- HARMONY: Harmony Type, Harmony Volume
- Performance assistant technology: Performance assistant technology Type
- PC: PC Mode
- MIDI: Local On/Off, External Clock, Initial Send, Keyboard Out, Style Out, Song Out
- METRONOME: Time Signature Numerator, Time Signature Denominator, Metronome Volume, Bell
- SCORE:
- SONG/LESSON: Lesson Track (R), Lesson Track (L)
- LESSON: GRADE
- DEMO: Demo Cancel, DEMO GROUP, DEMO PLAY MODE
- LANGUAGE: English/Japanese

Effects

- Reverb: 35 types
- Chorus: 44 types
- DSP: 238 types
- Harmony: 26 types

Song

- 30 Preset Songs + 5 User Songs + Accessory CD-ROM Songs (70)
- Song Clear, Track Clear
- Song Volume
- Song Control: REPEAT & LEARN, A-B REPEAT, PAUSE, REW, FF, START/STOP

Performance assistant technology

- Chord, Chord/Free, Melody, Chord/Melody

Recording

- Song
- User Song: 5 Songs
- Recording Tracks: 1, 2, 3, 4, 5, STYLE

MIDI

- Local On/Off
- Keyboard Out
- Initial Send
- Style Out
- External Clock
- Song Out

Auxiliary jacks

- PHONES/OUTPUT, DC IN 12V, USB TO HOST, USB TO DEVICE, SUSTAIN, PEDAL UNIT

Amplifier

- 6W + 6W

Speakers

- 12cm x 2 + 3cm x 2

Power Supply

- Adaptor: Users within U.S or Europe: PA-150 or an equivalent recommended by Yamaha
Others: PA-5D, PA-150 or an equivalent

Dimensions (W x D x H)

- 1,397 x 445 x 146 mm (55" x 17-1/2" x 5-3/4")
with keyboard stand:
1,399 x 445 x 761 mm (55-1/16" x 17-1/2" x 29-15/16")

Weight

- 20.7kg (45 lbs. 10 oz.)
with keyboard stand: 27.7kg (61 lbs. 1 oz.)

Supplied Accessories

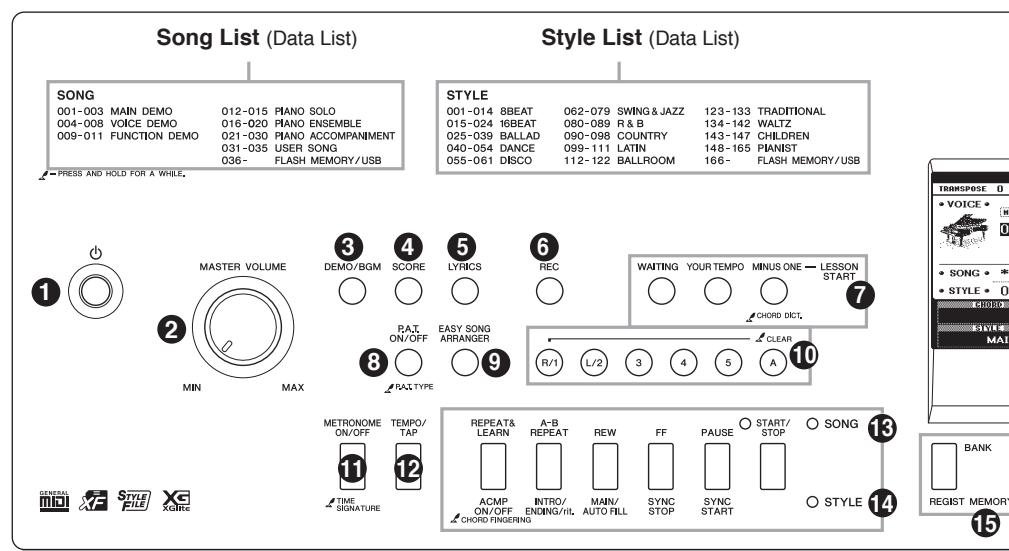
- Data List
- Music Rest
- Accessory CD-ROM
- Keyboard Stand
- Owner's Manual
- Footswitch
- My Yamaha Product User Registration
* The PRODUCT ID on the sheet will be needed when you fill out the User Registration form.
- AC Power adaptor (PA-150 or an equivalent)
* May not be included depending on your particular area.

Optional Accessories

- AC Power Adaptor:
Users within U.S or Europe: PA-150 or an equivalent recommended by Yamaha
Others: PA-5D, PA-150 or an equivalent
- Headphones: HPE-150
- Pedal Unit: LP-7A
- Footswitch: FC4/5

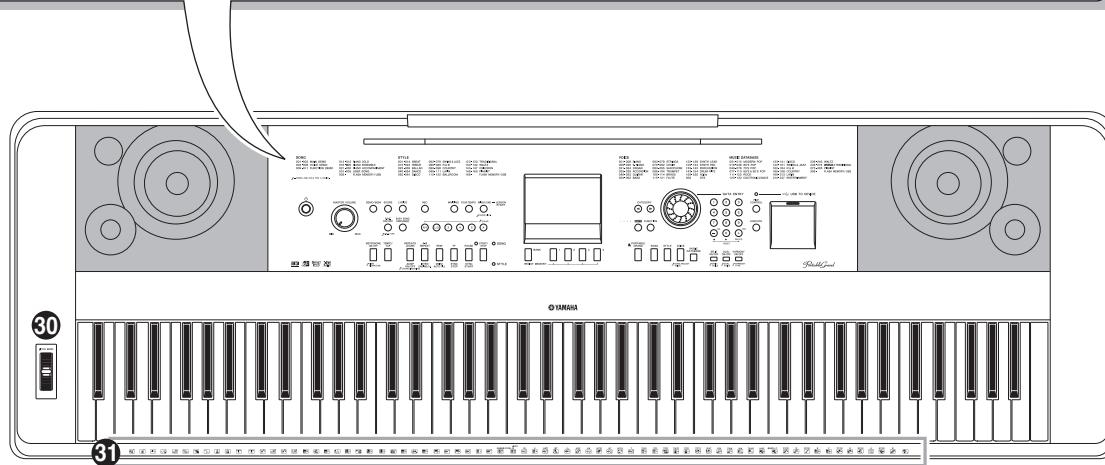
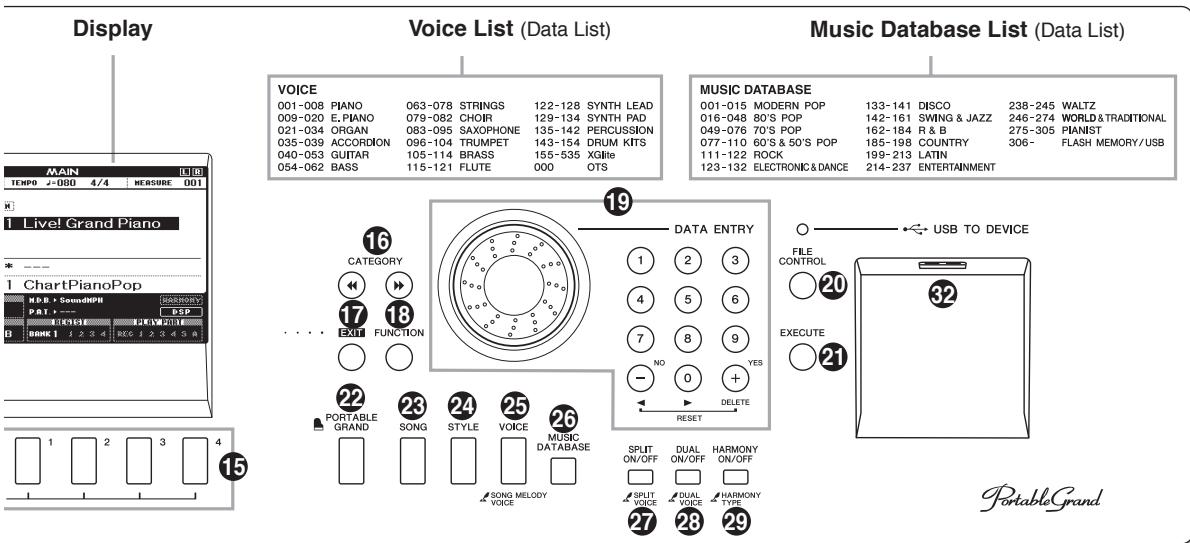
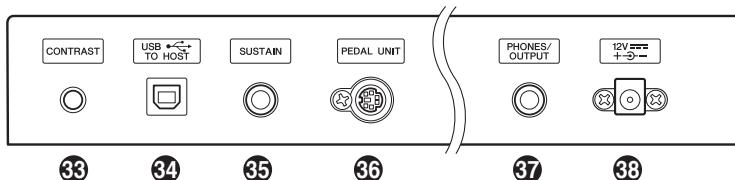
■ PANEL LAYOUT

Front Panel



Front Panel

- 1** [Φ](Standby/On) switch
- 2** [MASTER VOLUME] control
- 3** [DEMO/BGM] button
- 4** [SCORE] button
- 5** [LYRICS] button
- 6** [REC] button
- 7** LESSON START
 - [WAITING] button
 - [YOUR TEMPO] button
 - [MINUS ONE] button
- 8** [P.A.T. ON/OFF] button
- 9** [EASY SONG ARRANGER] button
- 10** Song Track
 - [1]–[5], [A] buttons
- Lesson
 - [R/1] and [L/1] buttons
- 11** [METRONOME ON/OFF] button
- 12** [TEMPO/TAP] button
- 13** SONG
 - [REPEAT&LEARN] button
 - [A-B REPEAT] button
 - [REW] button
 - [FF] button
 - [PAUSE] button
 - [START/STOP] button
- 14** STYLE
 - [ACMP ON/OFF] button
 - [INTRO/ENDING/rit.] button
 - [MAIN/AUTO FILL] button
 - [SYNC STOP] button
 - [SYNC START] button
 - [START/STOP] button
- 15** REGIST MEMORY [BANK], [1]–[4] buttons
- 16** CATEGORY [\blacktriangleleft] and [\triangleright] buttons
- 17** [EXIT] button
- 18** [FUNCTION] button
- 19** DATA ENTRY
 - Dial, Number buttons [0]–[9], [+] and [-] buttons
- 20** [FILE CONTROL] button
- 21** [EXECUTE] button
- 22** [PORTABLE GRAND] button
- 23** [SONG] button
- 24** [STYLE] button
- 25** [VOICE] button
- 26** [MUSIC DATABASE] button
- 27** [SPLIT ON/OFF] button
- 28** [DUAL ON/OFF] button
- 29** [HARMONY ON/OFF] button
- 30** [PITCH BEND] wheel
- 31** Drum Kit
- 32** USB TO DEVICE terminal

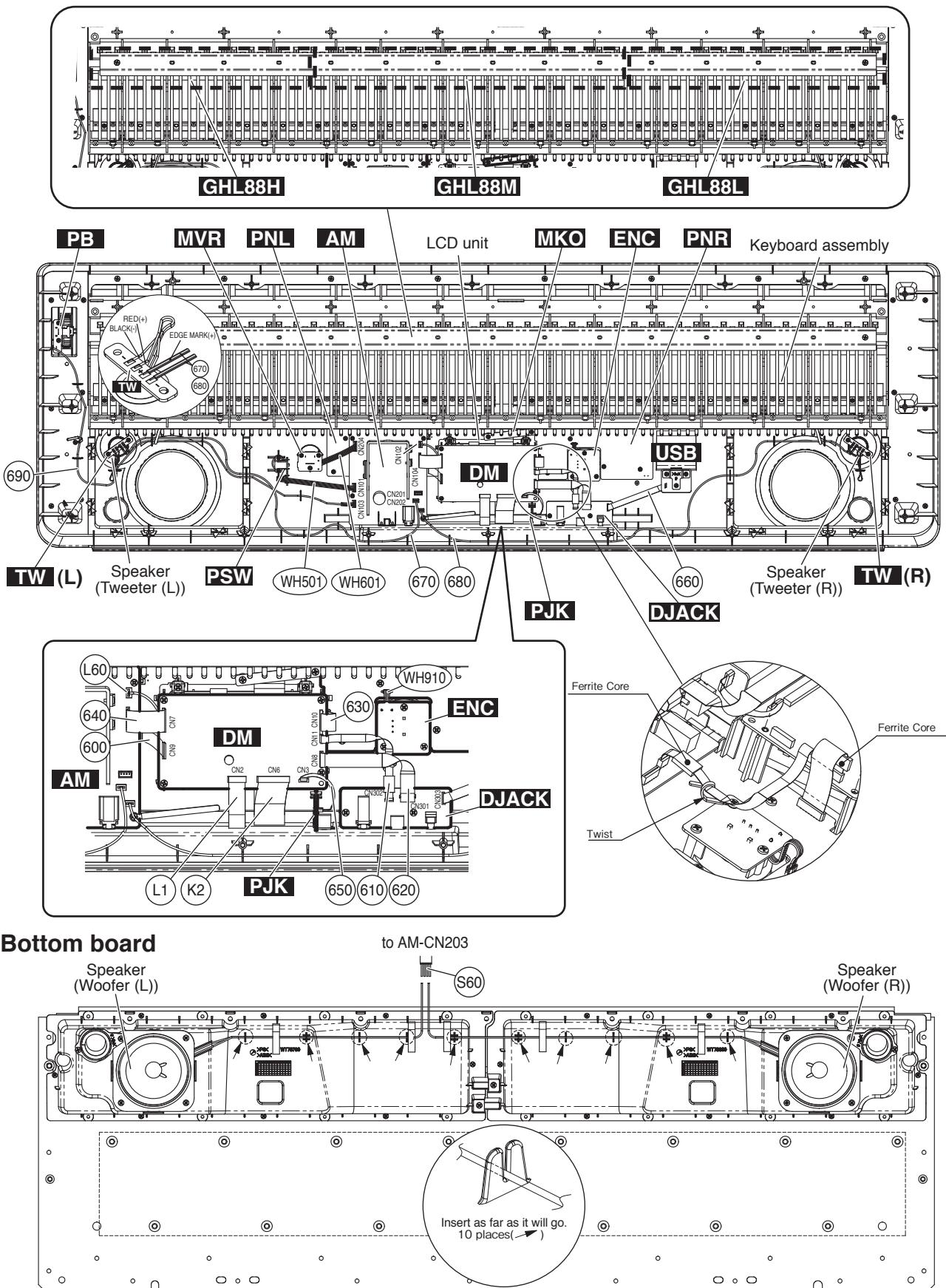
**Rear Panel****Rear Panel**

- 33 CONTRAST knob
- 34 USB TO HOST terminal
- 35 SUSTAIN jack

- 36 PEDAL UNIT jack
- 37 PHONES/OUTPUT jack
- 38 DC IN jack

■ CIRCUIT BOARD LAYOUT&WIRING

- Upper case < Bottom view >



- Bottom board

Location	Part No.	Connector Assembly	Destination			Remarks
(600)	WT969900	Flexible flat cable	DM-CN9	*1	PNL-CN1	*1 12P 80mm
(610)	WP070500	Wiring assembly FFC	DM-CN11	*1	DJACK-CN302	*1 5P 120mm with ferrite core, *8
(620)	WN827900	Flexible flat cable	DM-CN8	*1	DJACK-CN301	*1 12P 120mm
(630)	(WT97000)*	Wiring assembly FFC2	DM-CN10	*1	PNR-CN2	*1 15P 65mm with ferrite core, *9
(640)	WT970100	Flexible flat cable	DM-CN7	*1	AM-CN104	*1 19P 70mm
(650)	WT970200	Flexible flat cable	DM-CN3	*1	PJK-CN701	*1 6P 80mm
(660)	(WU39370)*	Wiring assembly FFC3	DJACK-CN303	*1	USB-CN304	*1 8P 130mm with sponge
(L1)	--	Flexible flat cable	LCD unit	*4	DM-CN2	*1 14P, *10
(K2)	WT973500	Flexible flat cable	GHL88M-CN2	*4	DM-CN6	*1 27P
(670)	(WT97210)*	Wiring assembly TWL	AM-CN201	*2	TW	*3 2P with sponge
(680)	(WT97230)*	Wiring assembly TWR	AM-CN202	*2	TW	*3 2P with sponge
(690)	(WT97240)*	Wiring assembly PB	AM-CN103	*2	PB-CN401	*2 3P with sponge
(WH501)	(WT97250)*	Wiring assembly PSW	AM-CN101	*2	PSW-CN501	*4 4P with sponge
(WH601)	(WV45160)*	Wiring harness MVR	AM-CN204	*2	MVR-CN601	*4 5P
(WH901)	WT972700	Wiring harness ENC	PNR-CN3	*4	ENC-CN901	*4 3P Ribbon cable
(L60)	WB092100	BL Wire harness assembly	AM-CN102	*2	LCD unit	*3 2P with sponge
(S60)	(WT97280)*	Wiring assembly SP	AM-CN203	*5	Speaker-Rch	*6 4P with sponge
					Speaker-Lch	*7

* The parts with "()" in "Part No." are not available as spare parts.

*1 : The conductor of a cable and the point of contact of a connector are untited.

*2 : Edge mark is connected to Pin 1 (Δ) side.

*3 : It manual soldering so that the edge mark is connected to + side.

*4 : Connected

*5 : White wire is connected to Pin 1 (Δ) side.

*6 : It manual soldering so that the red wire is connected to + side
and the black wire is connected to - side.

*7 : It manual soldering so that the white wire is connected to + side
and the black wire is connected to - side.

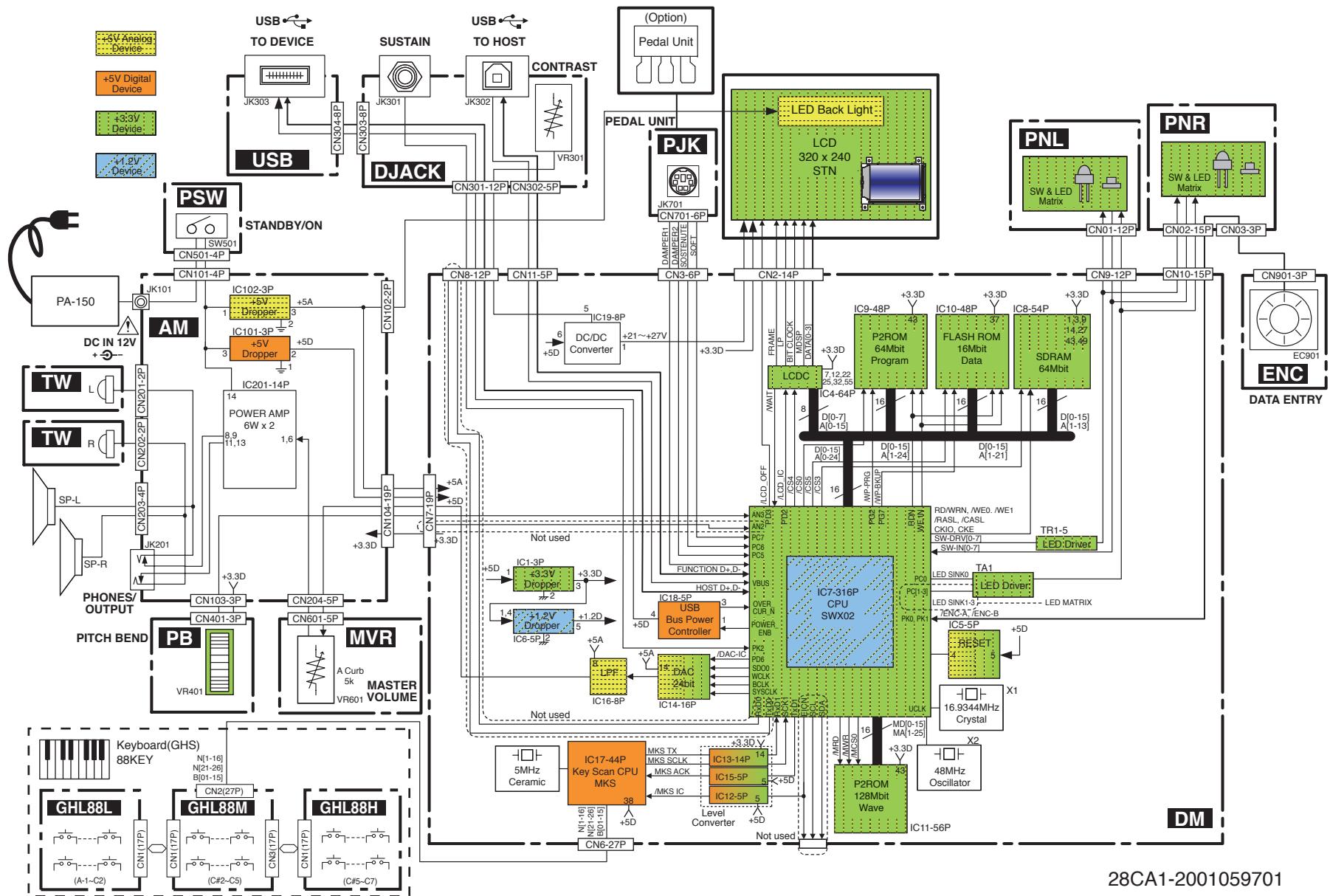
*8 : FFC cable is connected to locate Ferrite core in DJACK side.

*9 : FFC cable is connected to locate Ferrite core in DM side.

*10 : with the provided FFC cable of LCD unit.

Caution: Be sure to attach the removed filament tape just as it was before removal.

■ BLOCK DIAGRAM

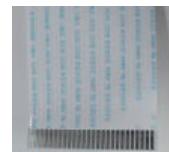


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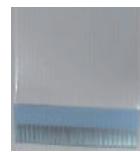
■ DISASSEMBLY PROCEDURE

CAUTION:

- 1) Flat cable's contacts are visible from the back.
Pay attention not to insert and install the cable to the connector inversely. (Photo.1)
- 2) Be sure to attach the removed filament tape just as it was before removal.



Front Side (Printed Side)



Back side

Photo.1

1. Bottom Board Assembly

(Time required: About 8 minutes)

- 1-1 Remove the five (5) screws marked [940A]. The lower case F can then be removed. (Fig.2)
- 1-2 Remove the four (4) screws marked [940B] and the guide screw marked [950A]. The lower case L can then be removed. (Fig.2)
- 1-3 Remove the four (4) screws marked [940C] and the guide screw marked [950B]. The lower case R can then be removed. (Fig.2)
- 1-4 Remove the thirty (30) screws marked [940D]. The bottom board assembly can then be separated from the upper case assembly. (Fig.2)

- * When the lower case L is assembled, tighten the screws marked [940B] in the order of 1, 2, 3 and 4. (Fig.2)
- * When the lower case R is assembled, tighten the screws marked [940C] in the order of 1, 2, 3 and 4. (Fig.2)

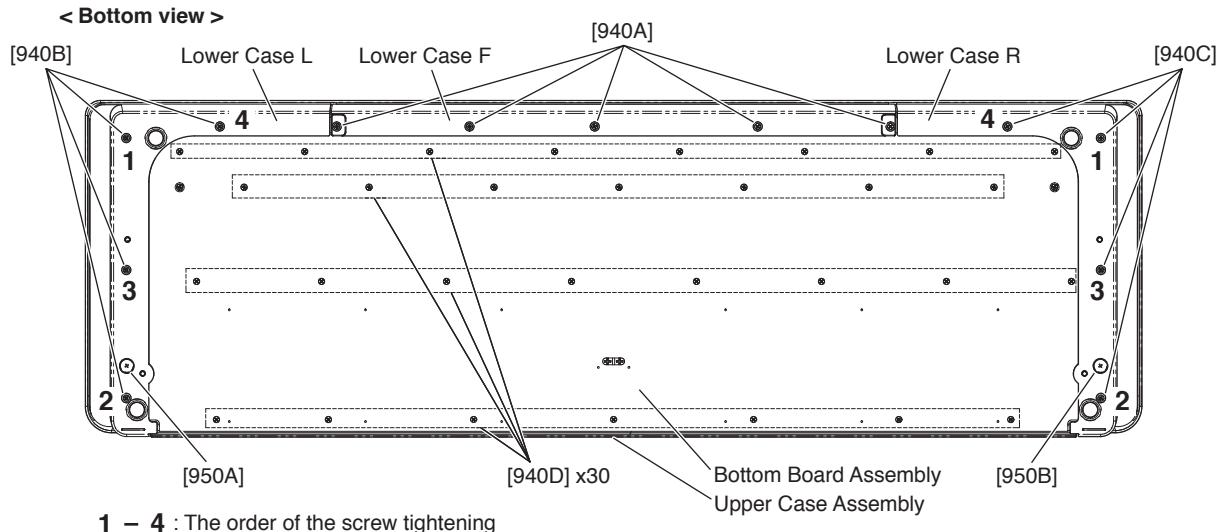


Fig.2

2. Circuit Boards and Assemblies

(Upper Case Part)

(Time required: About 9 minutes)

- 2-1 Separate the upper case assembly from the bottom board assembly. (See procedure 1.)
- 2-2 After removing the upper case assembly, remove the following screws. Each circuit board and assembly can then be removed. (Fig.3)(Table 1)

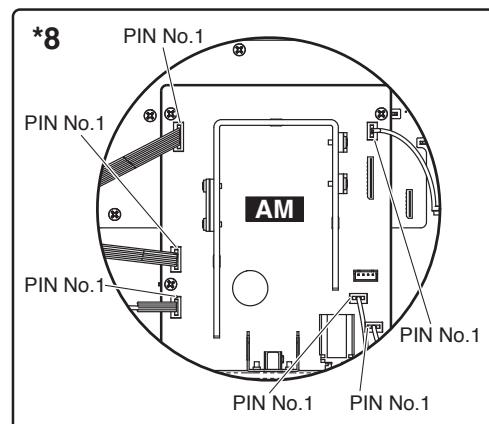
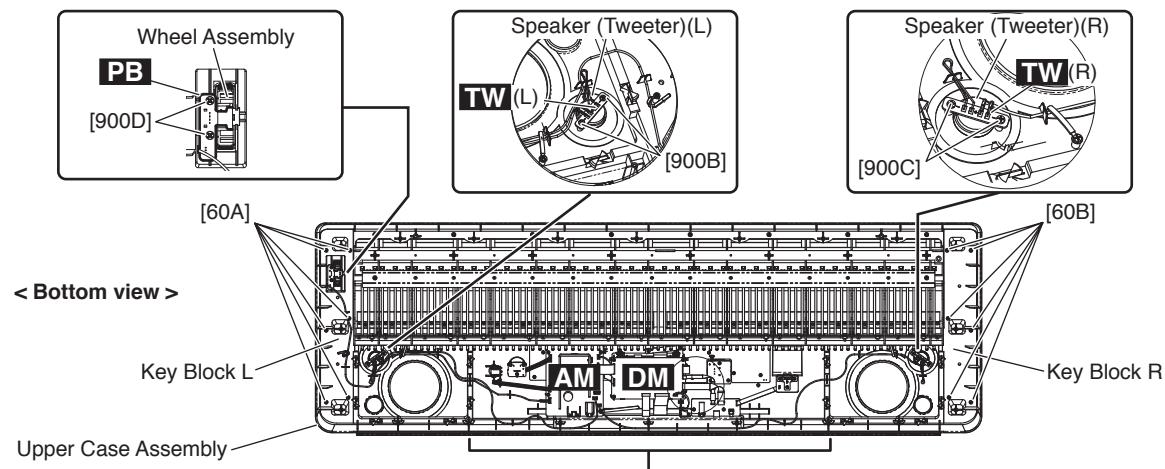
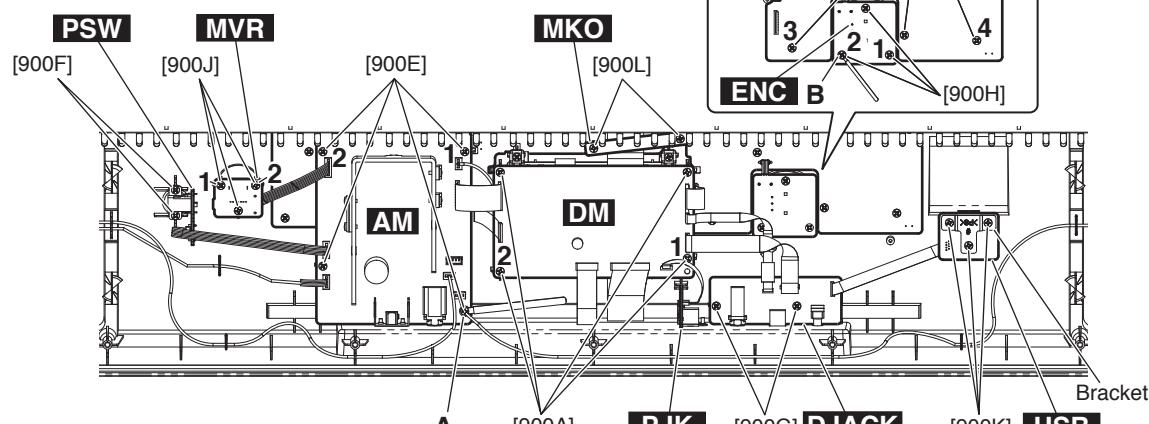


Fig.3-2



< Bottom view >

1 – 4 : The order of the screw tightening



< Rear view >

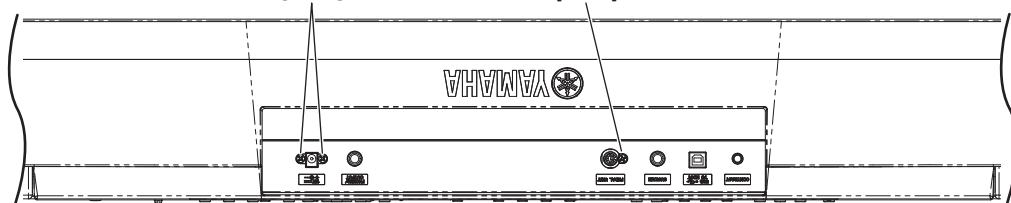


Fig.3

Circuit Board and Assembly	Screw Ref.No. / Part Name	QTY	Fig.
DM Circuit Board	900A (*1)	4	3
TW Circuit Board (L) Speaker (Tweeter) (L)	900B	2	3
TW Circuit Board (R) Speaker (Tweeter) (R)	900C	2	3
Wheel Assembly PB Circuit Board	900D	2	3
AM Circuit Board	900E (*1)(*2)(*8)	4	3, 3-2
	910A	2	3
PSW Circuit Board	900F	2	3
	Push Knob (*9)	1	3-3
DJACK Circuit Board	900G	2	3
PJK Circuit Board	910B	1	3
PNR Circuit Board & ENC Circuit Board (*6)	Encoder Knob (*10)	1	3-4
	900H (*1)	3	3
	900I (*7)	7	3
MVR Circuit Board (*1)	V-Knob (*11)	1	3-5
	900J (*1)	3	3
USB Circuit Board	900K (*4)	3	3
MKO Circuit Board (*5)	900L	2	3
Key Block L	60A	6	3
Key Block R	60B	6	3

*1 When assembling it, tighten the screw marked 1, 2 and other screws in this order. (Fig.3)

*2 As for the screw at the location of A, it is tightened together with a cord holder. (Fig.3)

*3 The PNR and the ENC circuit boards are connected with a board-in connector. (Fig.3)

*4 As for the three (3) screws, they are tightened together with a bracket. (Fig.3)

*5 The MKO circuit board is used as a flat cable holder. (Fig.3)

*6 As for the screw at the location of B, it is tightened together with a cord holder. (Fig.3)

*7 When assembling it, tighten the screw marked 1, 2, 3, 4 and other screws in this order. (Fig.3)

*8 When connecting the wiring to the connector on the AM circuit board, match the edge mark of the wiring to the pin no.1 mark on the AM circuit board. (Fig.3-2)

*9 Push Knob (See Fig.3-3.)

*10 Encoder Knob (See Fig.3-4.)

*11 V-Knob (See Fig.3-5.)

Table 1

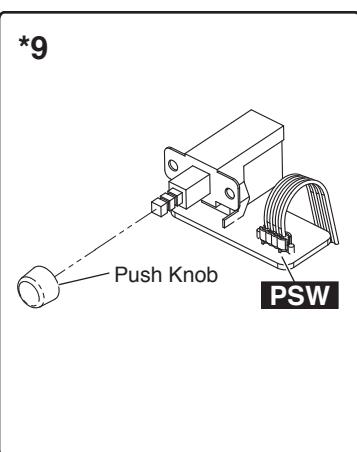


Fig.3-3

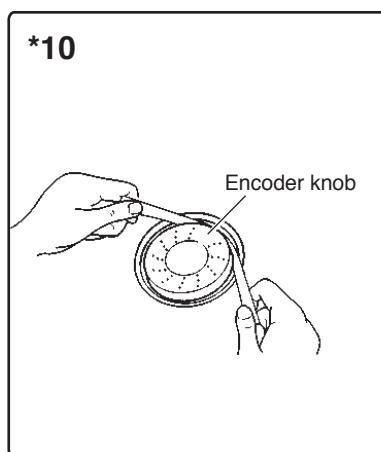


Fig.3-4

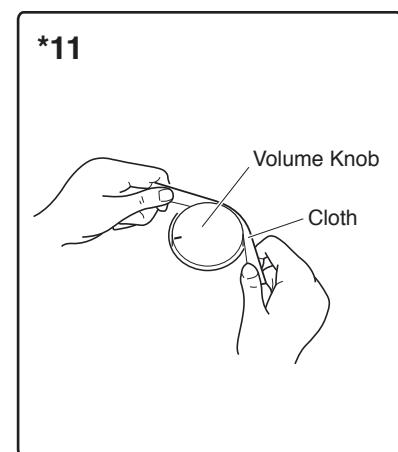


Fig.3-5

3. LCD Assembly

(Time required: About 10 minutes)

- 3-1 Separate the upper case assembly from the bottom board assembly. (See procedure 1.)
- 3-2 Remove the DM circuit board. (See procedure 2.)
- 3-3 Remove the four (4) screws marked [900M]. The LCD assembly can then be removed. (Fig.4)
- * When the LCD assembly is assembled, tighten the screws marked [900M] in the order of 1, 2, 3 and 4. (Fig.4)

4. PNL Circuit Board

(Time required: About 12 minutes)

- 4-1 Separate the upper case assembly from the bottom board assembly. (See procedure 1.)
- 4-2 Remove the AM circuit board. (See procedure 2.)
- 4-3 Remove the MKO circuit board. (See procedure 2.)
- 4-4 Remove the twelve (12) screws marked [900N]. The PNL circuit board can then be removed. (Fig.5)
- * When the PNL circuit board is assembled, tighten the screws marked [900N] in the order of 1, 2, 3, 4 and the remaining screws. (Fig.5)

< Bottom view >

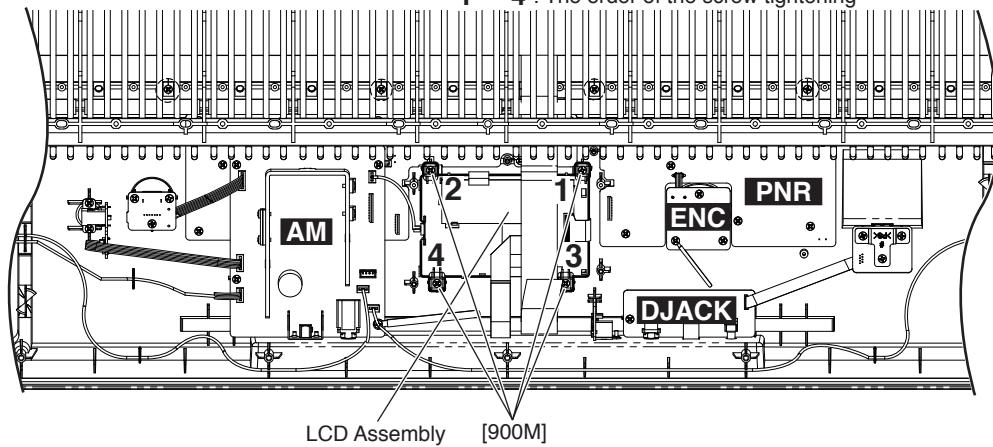


Fig.4

< Bottom view >

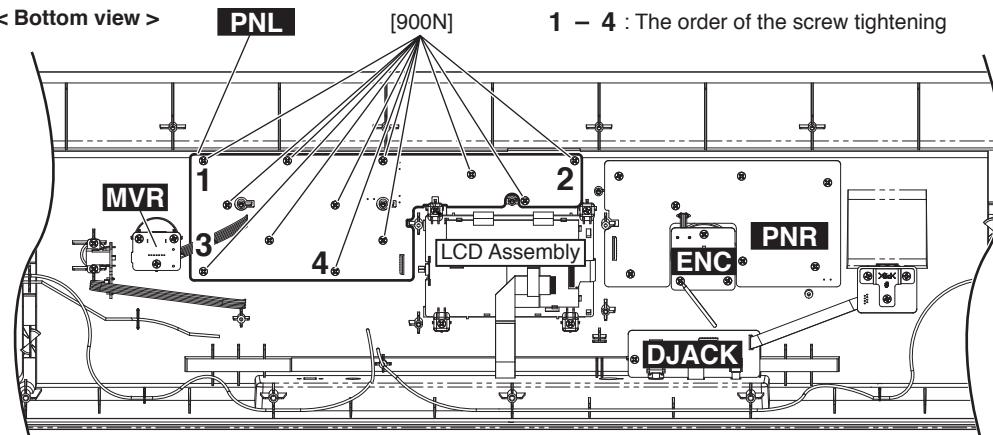


Fig.5

5. Speaker (Woofer)

(Time required: About 9 minutes)

- 5-1 Separate the bottom board assembly from the upper case assembly. (See procedure 1.)
- 5-2 Remove the four (4) screws marked [100A]. The speaker port can then be removed. (Fig.6)
- 5-3 Remove the three (3) screws marked [100B]. The speaker (woofer) can then be removed. (Fig.6)
- * *The woofers L and R can be removed in the same manner.*
- * *When the woofer is assembled, tighten the screws marked [100A] and [100B] in the order of 1, 2 and the remaining screws. (Fig.6)*

6. GHL Keyboard Assembly

(Time required: About 12 minutes)

- 6-1 Separate the upper case assembly from the bottom board assembly. (See procedure 1.)
- 6-2 Remove the MKO circuit board (holder). (See procedure 2.)
- 6-3 Remove the eight (8) screws marked [930A] and the eight (8) screws marked [920]. The GHL keyboard assembly can then be removed from the upper case assembly. (Fig.7)
- 6-4 Remove the two (2) screws marked [930B]. The reinforcing plate can then be removed from the GHL keyboard assembly. (Fig.7)
- * *When the reinforcing plate is assembled, tighten the screws marked [930B] in the order of 1 and 2. (Fig.7)*
- * *When the GHL keyboard assembly is assembled, tighten the screws marked [930A] in the order of 1, 2, 3 and the remaining screws. (Fig.7)*

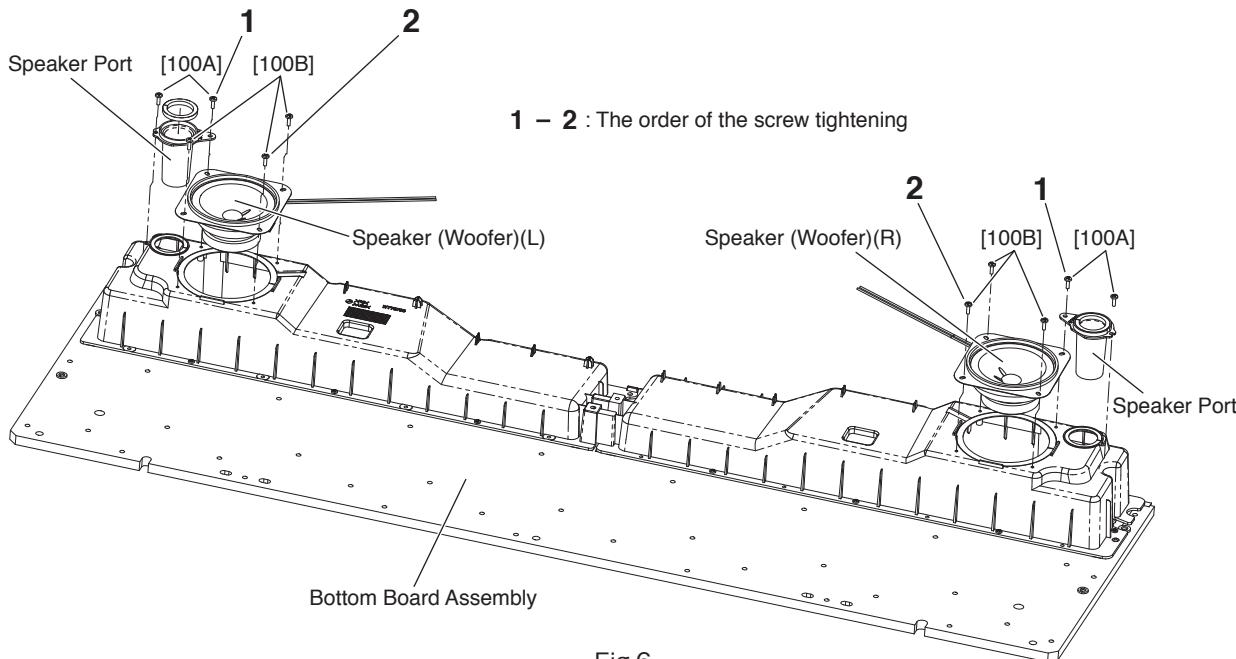


Fig.6

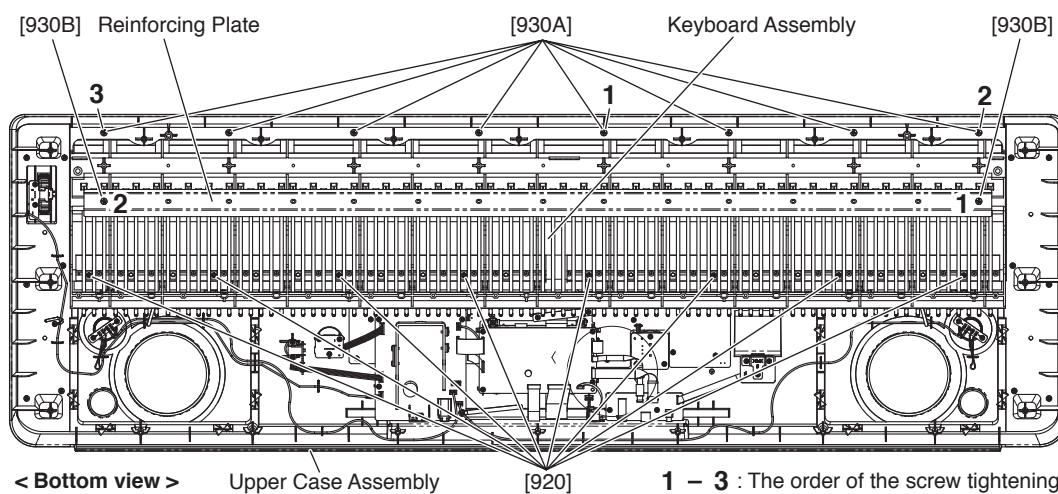


Fig.7

7. Disassembling the Keyboard Assembly

7-1 White key assembly and black key assembly

Remove the four (4) screws marked [270A] fixing a black key assembly and two (2) white key assemblies for one octave (C-B).

To remove the black and white key assemblies for one octave, grip and lift the both end lugs of white key, and then slide the black and white key assemblies towards you. (Fig.8, Fig.9)

7-2 When removing white keys numbered as A-1 and B-1 key and black key numbered as A#-1, remove two (2) screws marked [270B] and then lift the back of the keys and slide the black and white keys towards you. (Fig.8)

7-3 When removing the C7 key, remove a screw marked [270C] and then lift the back of C7 key and slide it towards you. (Fig.8)

* When removing white key assembly and black key assembly, be careful not to allow grease to attach to the circuit board and rubber contacts, etc. (Fig.9)

7-4 Actuate Rubber

Remove the actuate rubber. (Fig.10)

7-5 Rubber Contact

Remove the black and white key assemblies for two octaves related to the subject rubber contact.

The rubber contact can then be removed. (Fig.11, Fig.12)
Note that the rubber contact has a specific installation direction.

* One rubber contact fits for C#-C (for C-B keys).

<Top view>

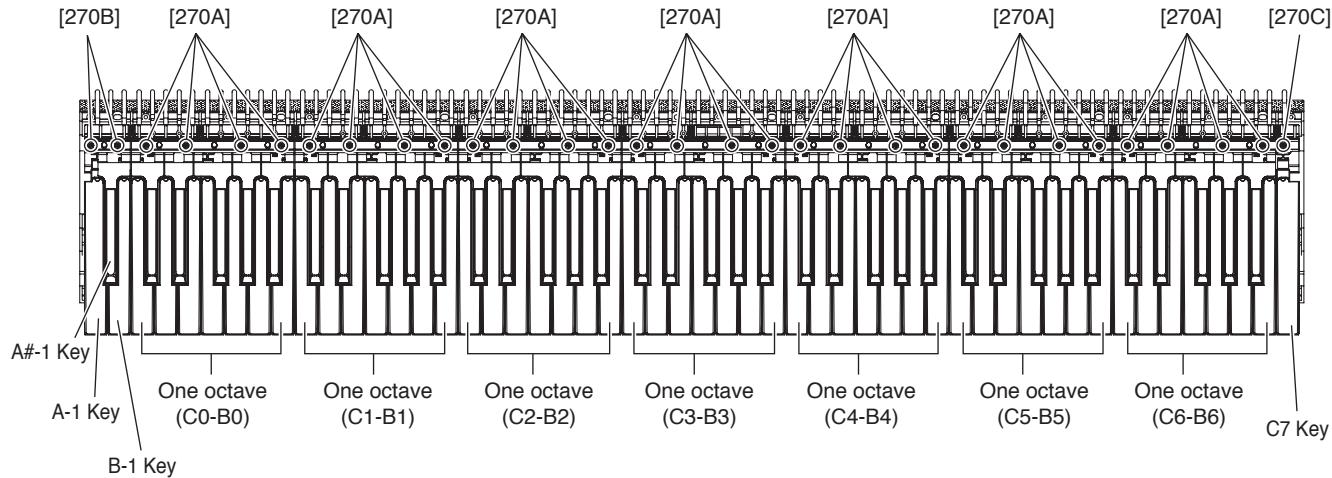


Fig.8

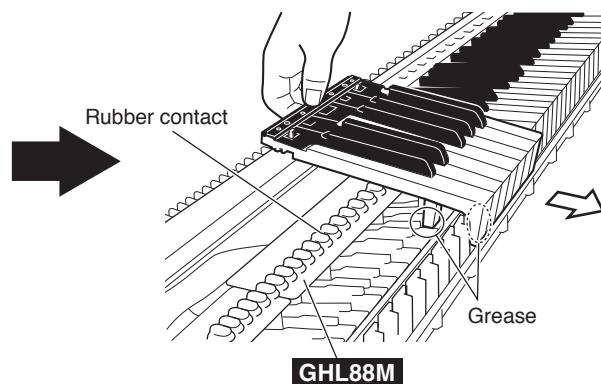
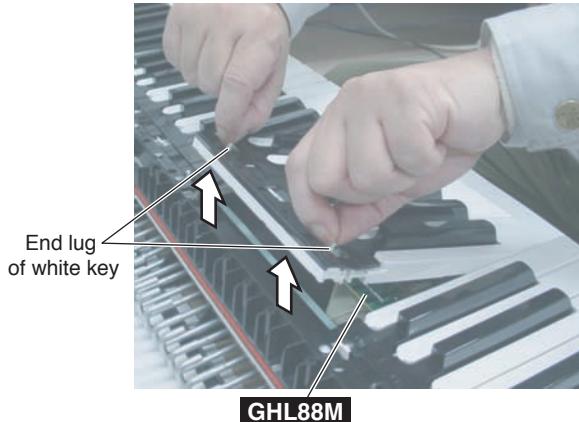
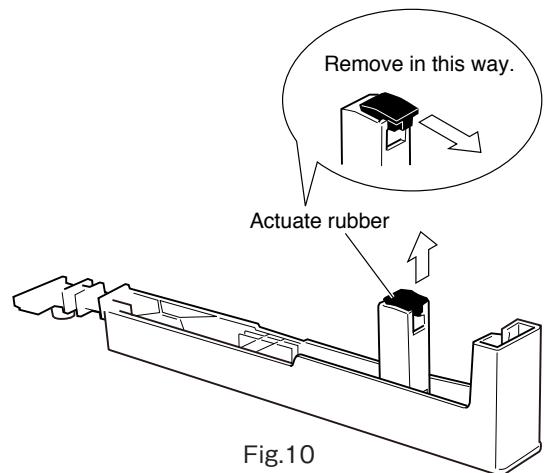
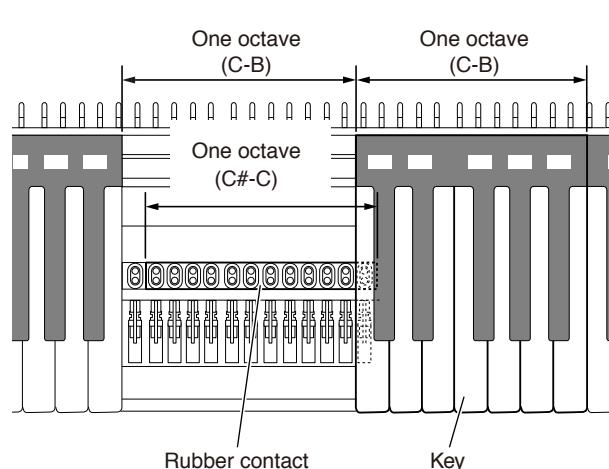
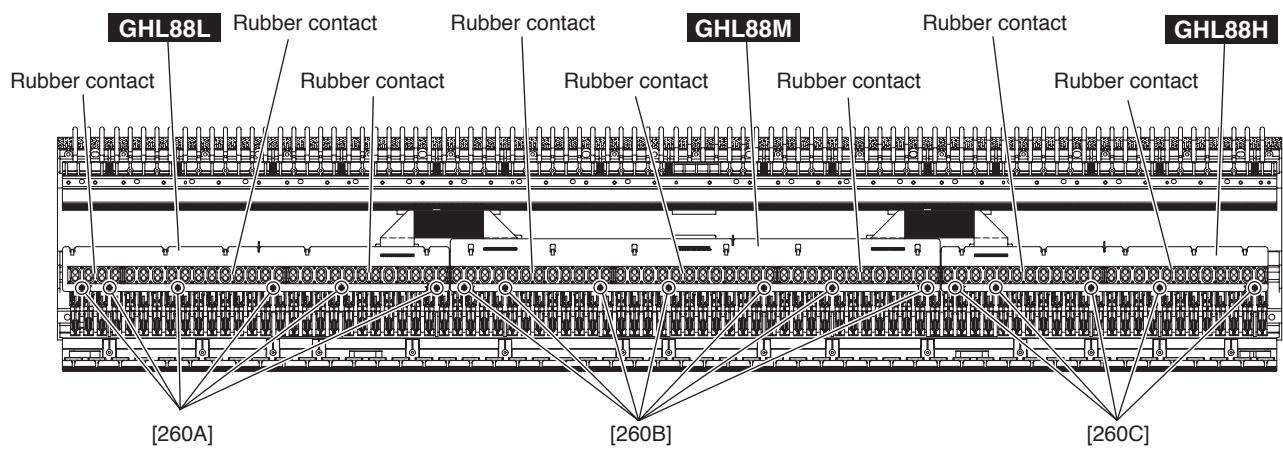


Fig.9



<Top view>



To remove the rubber contact for one octave, keys for 2 octaves need to be removed.

Fig.12

7-6 GHL88L Circuit Board

Remove the black and white key assemblies (A1-B2).
(See procedure 7-1.)
Remove the six (6) screws marked [260A]. The GHL88L circuit board can then be removed. (Fig.11)

7-7 GHL88M Circuit Board

Remove the black and white key assemblies (C1-B5).
(See procedure 7-1.)
Remove the seven (7) screws marked [260B]. The GHL88M circuit board can then be removed. (Fig.11)
Detach the filament tape and disconnect the FFC cable. (Fig.13)

7-8 GHL88H Circuit Board

Remove the black and white key assemblies (C5-C7).
(See procedure 7-1.)
Remove the five (5) screws marked [260C]. The GHL88H circuit board can then be removed. (Fig.11)

7-9 Hammer (White Key), (Black Key)

Remove the black and white key assemblies for the related keys.

With the key frame placed upside down, push the hammer forward from the rear, then a click sound is heard and the hammer bearing section can be removed from the hammer axis of the key frame.

Take out the hammer sideways. (Fig.14, Fig.15)

** When removing the hammer, take care not to cause damage to the hammer bearing and its claw.*

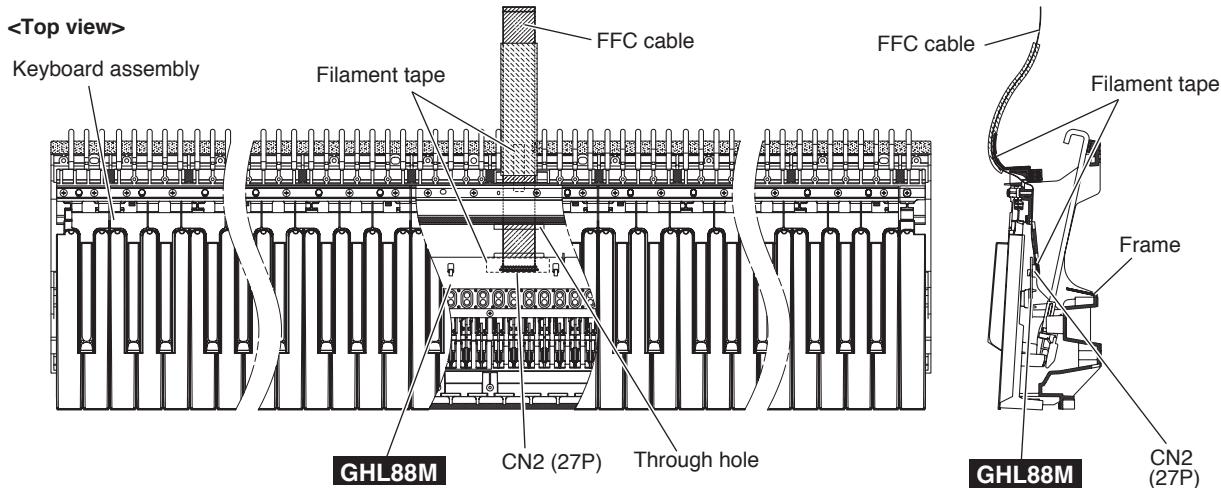


Fig.13

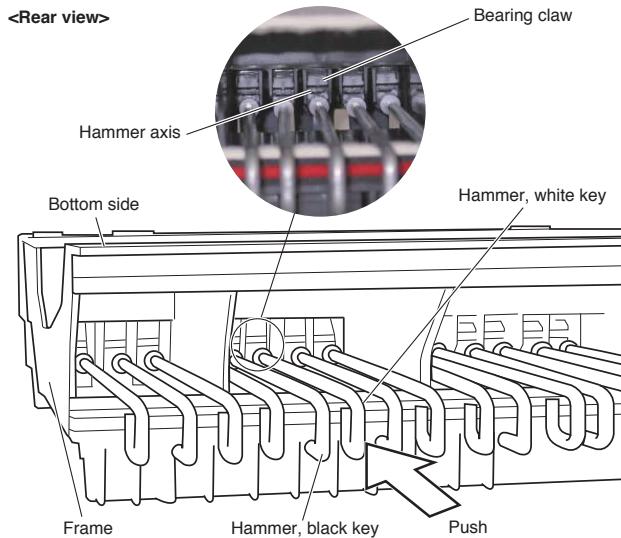


Fig.14

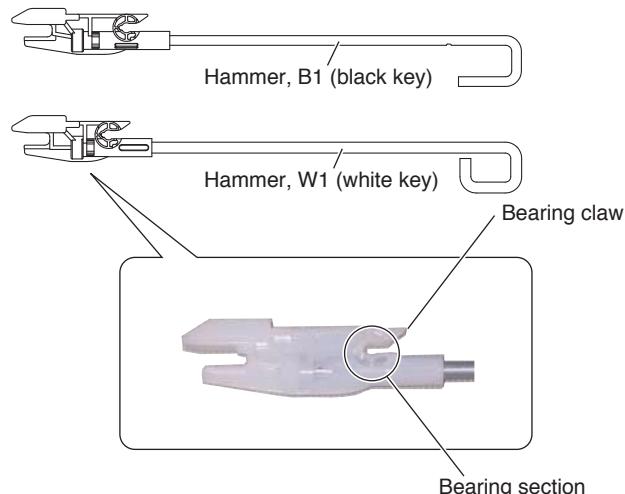


Fig.15

8. Assembling the Keyboard Assembly

8-1 Hammer (White Key), (Black Key)

After applying grease to the bearing section of the hammer, bring the hammer (white key)(black key) sideways from the rear, fit its bearing section to the hammer axis of the key frame and pull it forward until a click sound is heard. (Fig.16)

* *There are 8 hammer types differing in weight. Be sure to check the type of the hammer for correct installation. (Table 2)*

8-2 GHL88L Circuit Board

Tighten the six (6) screws marked [260A] to fix the GHL88L circuit boards. (Fig.11)

8-3 GHL88M Circuit Board

Connect the FFC cable to CN2 of the GHL88M circuit board, attach the filament tape. (Fig.13)

Pass the end of the cable into the through hole in the frame and pull it out from its outlet. (Fig.13)

Tighten the seven (7) screws marked [260B] to fix the GHL88M circuit board. (Fig.11)

8-4 GHL88H Circuit Board

Tighten the five (5) screws marked [260C] to fix the GHL88H circuit board. (Fig.11)

Part Name		Range for Applicable Tone Name
White Key	Hammer, W1	A-1 - F1
	Hammer, W2	G1 - E3
	Hammer, W3	F3 - D5
	Hammer, W4	E5 - C7
Black Key	Hammer, B1	A#-1 - F#1
	Hammer, B2	G#1 - D#3
	Hammer, B3	F#3 - C#5
	Hammer, B4	D#5 - A#6

Table 2

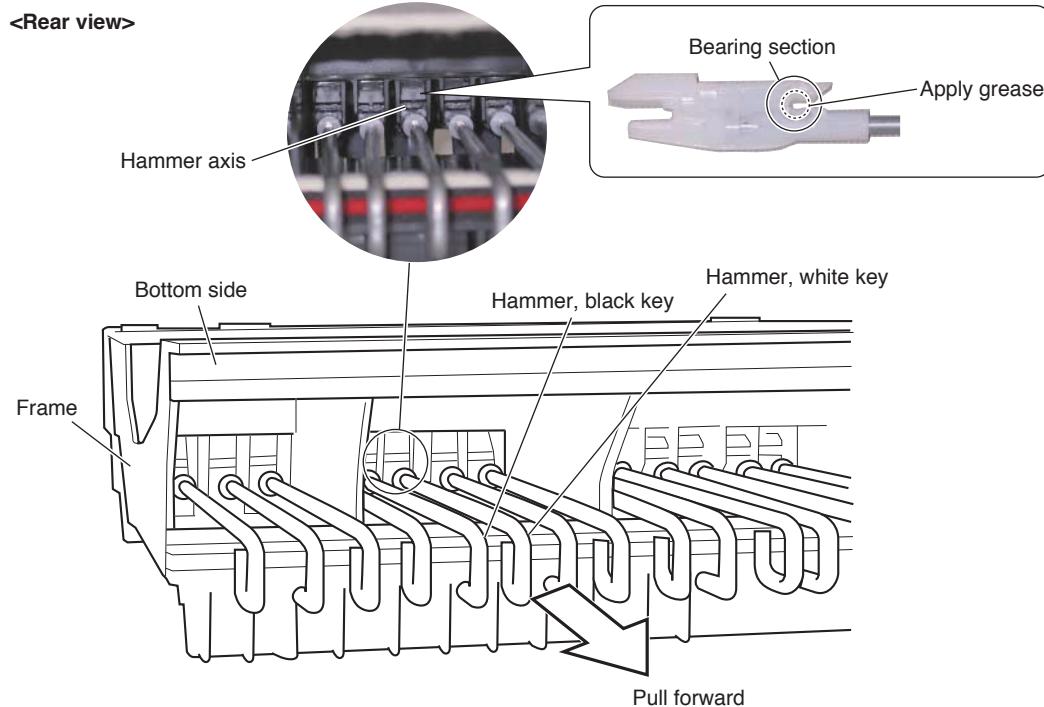


Fig.16

8-5 Rubber Contact

Note that the rubber contact has a specific installation direction. Be careful not to install it in the wrong direction.

- * A triangle mark (\triangle) on the rubber contact must face the front. (Fig.17)

To prevent looseness of the rubber contact, fit it securely in place using a clip or similar object. (Fig.18)

8-6 Actuate Rubber

After applying grease to top and bottom faces of the actuate rubber, fit it to the white key (black key). (Fig.19)

8-7 White key assembly and black key assembly

After applying grease to the key guide, install the white key assembly/black key assembly.

At this time, check to make sure that the key guide of the key frame and inside slit at the front of white key as well as the contact arm of the hammer and actuate rubber of the white key assembly/black key assembly are installed properly. (Fig.20)

Use the four (4) screws marked [270A] to fix 1 octave white key assembly/black key assembly. (Fig.8)

Use the two (2) screws marked [270B] to fix the A-1 to B-1 keys. (Fig.8)

8-9 Use a screw marked [270C] to fix the C7 key. (Fig.8)

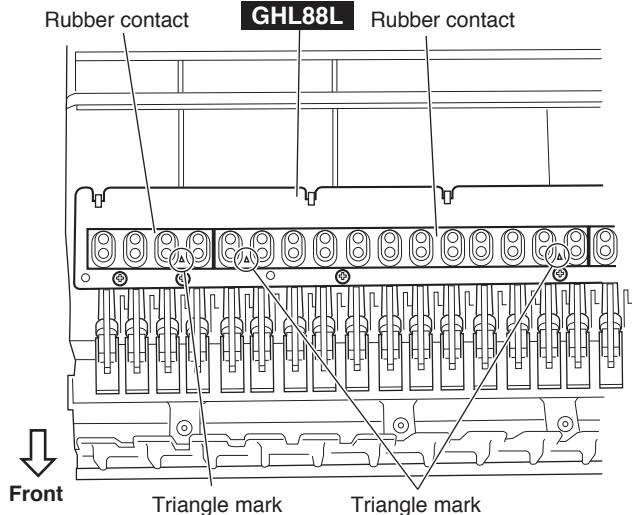


Fig.17

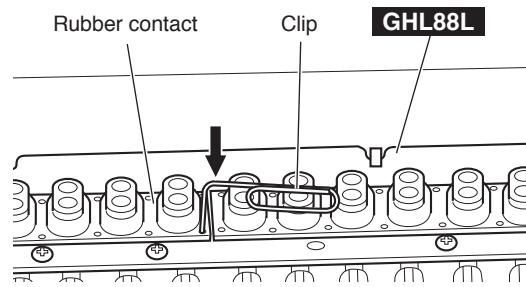


Fig.18

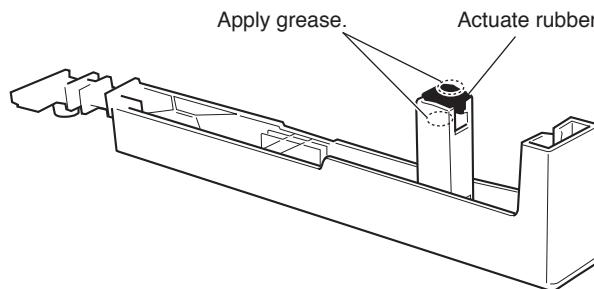


Fig.19

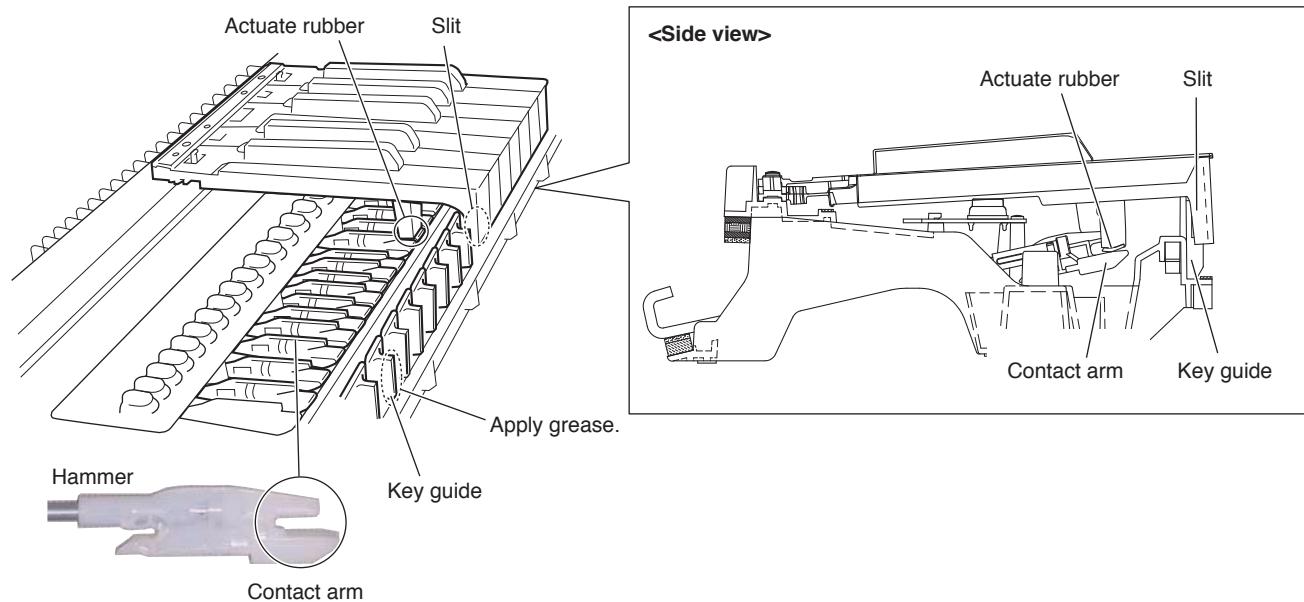


Fig.20

■ LSI PIN DESCRIPTION

CONTENTS

- **AK4385ET (X6040A01) DAC** (Digital to Analog Converter) 20
- **R8A02032BG (X8810A00) CPU (SWX02)** 22
- **S1D13700F01A100 (X5422A00) LCD CONTROLLER** 21
- **μ PD789022GB-A15-8E (XZ56010R) CPU(MKS)** 21

● AK4385ET (X6040A01) DAC (Digital to Analog Converter)

DM: IC14

PIN NO.	NAME	I/O	FUNCTION	PIN NO.	NAME	I/O	FUNCTION
1	MCLK	I	Master Clock	9	AOUTR-	O	Rch Analog out(-)
2	BICK	I	Audio Serial Data Clock	10	AOUTR+	O	Rch Analog out(+)
3	SDTI	I	Audio Serial Date Input	11	AOUTL-	O	Lch Analog out(-)
4	LRCK	I	L/R Clock	12	AOUTL+	O	Lch Analog out(+)
5	PDN	I	Power Down mode	13	Vss	-	Ground
6	CSN	I	Chip Select	14	VDD	-	Power Supply
7	CCLK	I	Control Data Input	15	DZFR	O	Rch Data Zero Input Detect
8	CDTI	I	Control Data Input	16	DZFL	O	Lch Data Zero Input Detect

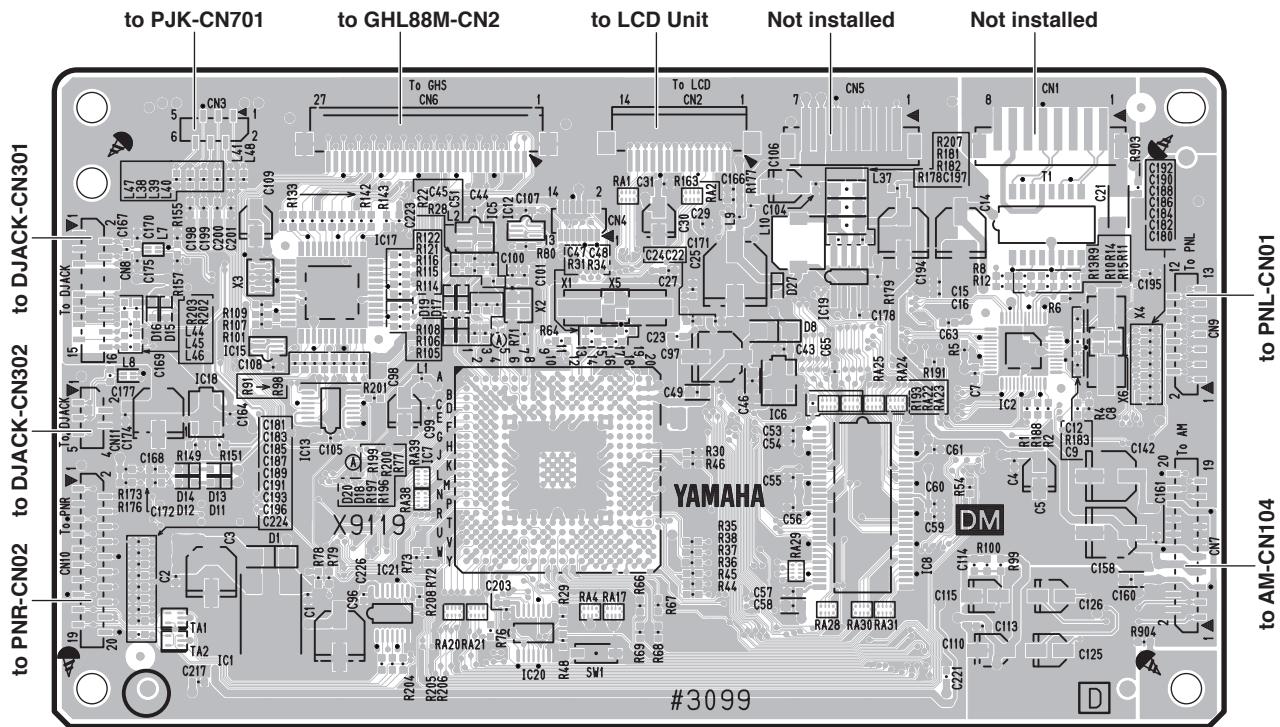
■ CIRCUIT BOARDS

CONTENTS

• AM Circuit Board (YC254D0)	26
• DJACK Circuit Board (YC254D0).....	26
• DM Circuit Board (X9119D0).....	25
• ENC Circuit Board (YC253C0).....	27
• GHL88H Circuit Board (X6246D0)	30
• GHL88L Circuit Board (X6244D0).....	31
• GHL88M Circuit Board (X6245G0)	32
• MKO Circuit Board (YC253C0)	27
• MVR Circuit Board (YC253C0)	27
• PB Circuit Board (YC254D0)	27
• PJK Circuit Board (YC253C0).....	27
• PNL Circuit Board (YC253C0).....	28
• PNR Circuit Board (YC253C0)	29
• PSW Circuit Board (YC253C0)	27
• TW Circuit Board (YC254D0)	27
• USB Circuit Board (YC254D0)	26

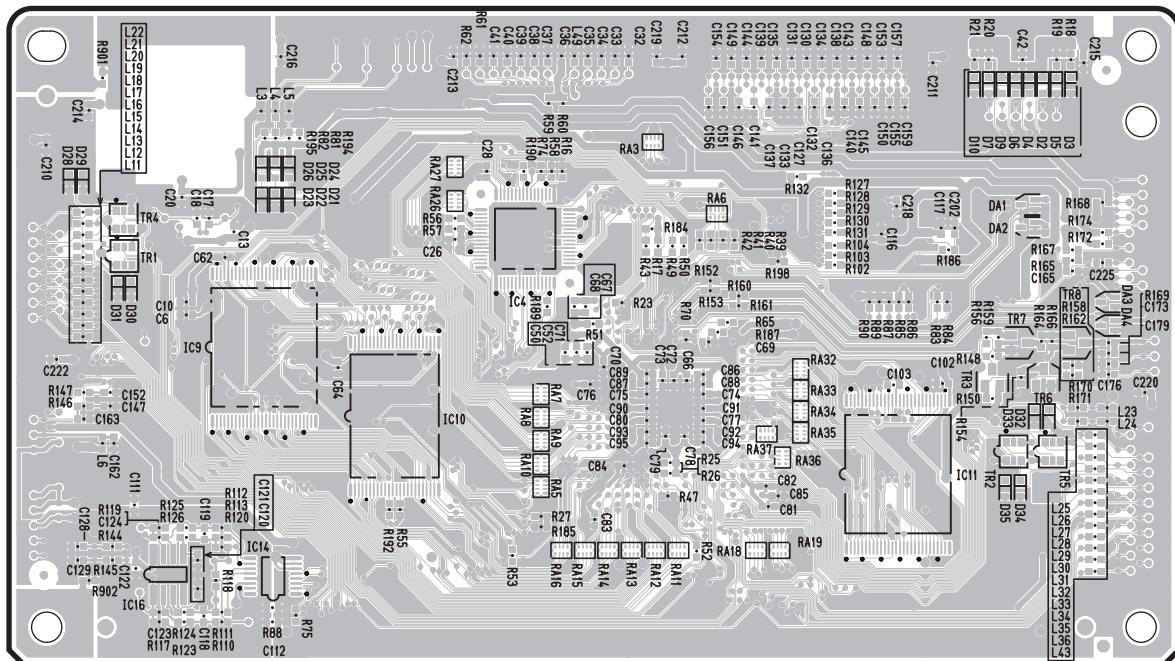
Note: See parts list for details of circuit board component parts.

• DM Circuit Board

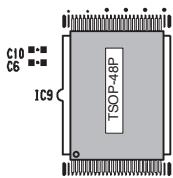


• CN7,8,9 and 10 must be mounted on the basis of the position of 1pin, although connectors fewer than the number of circuits shown by silk printing are mounted.

Component Side

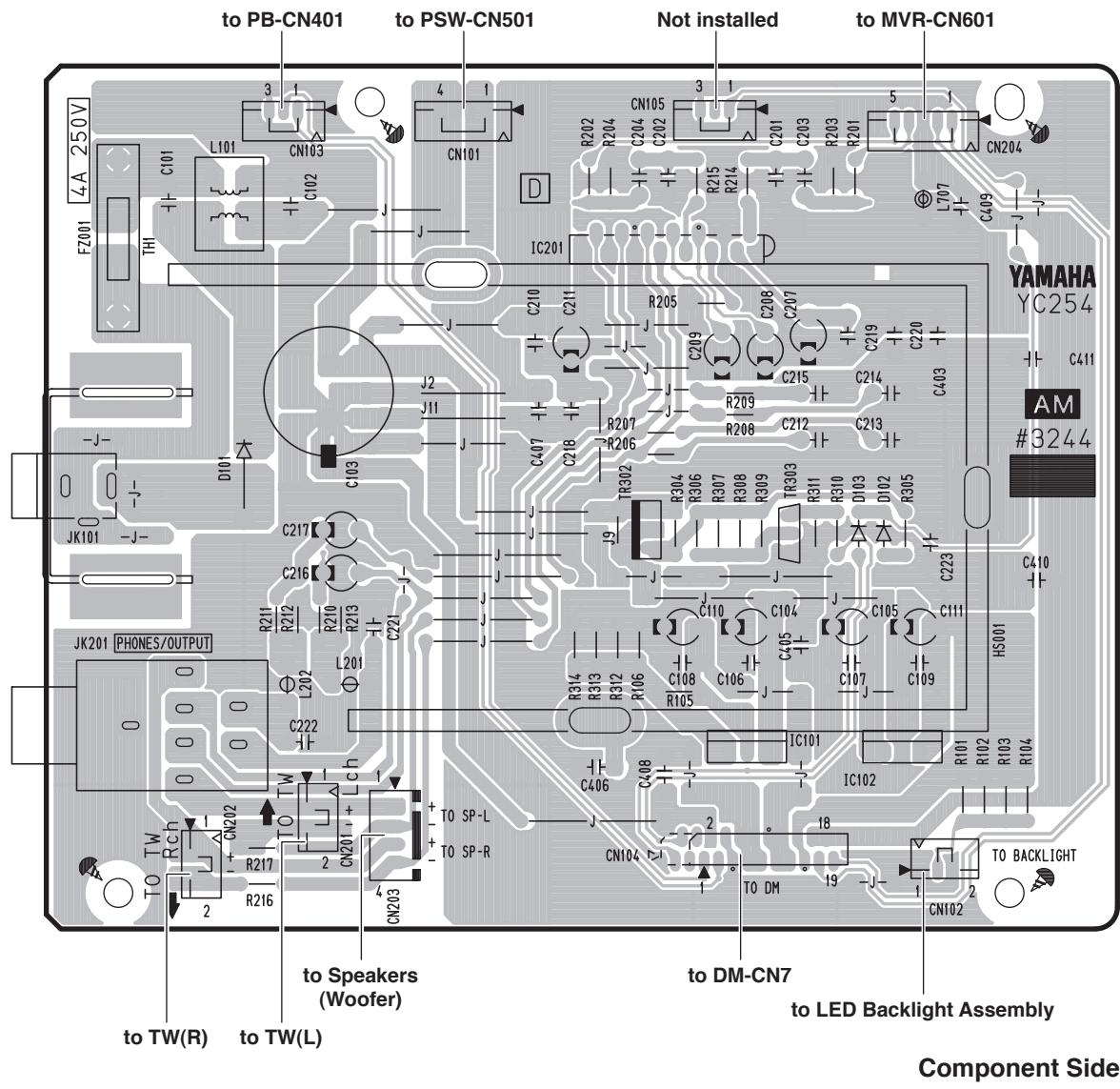


• When you mount 48pin-TSOP in the location IC9, 1pin of 48P-TSOP must be mounted on the basis of the position of 3pin of silk printing of 56pin-TSOP.



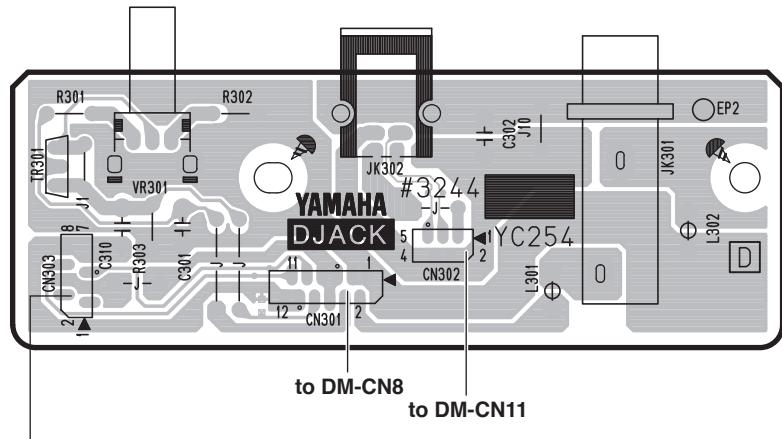
Pattern Side

• AM Circuit Board



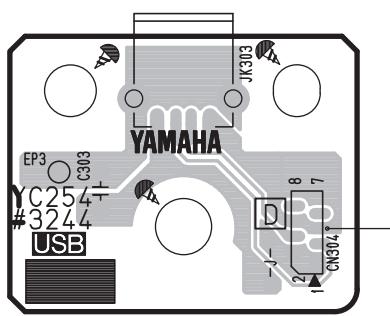
Component Side

• DJACK Circuit Board



Component Side

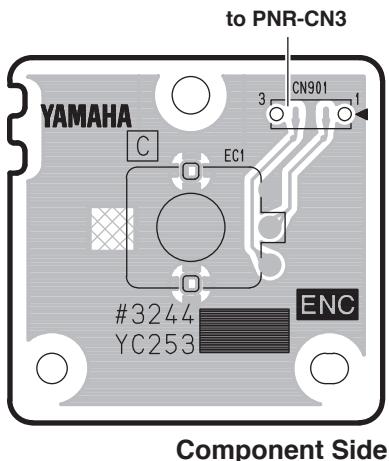
• USB Circuit Board



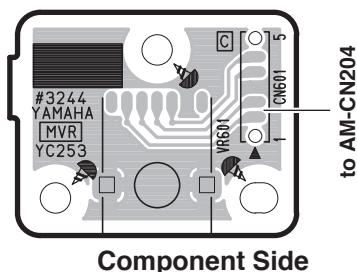
Component Side

AM : 2NA-WT73170
DJACK : 2NA-WT73170
USB : 2NA-WT73170

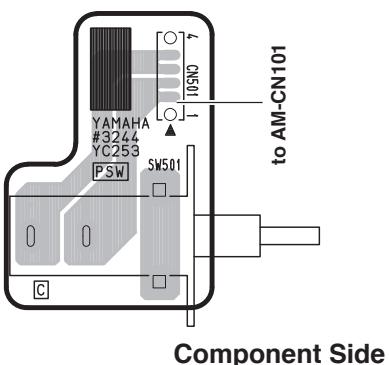
• ENC Circuit Board



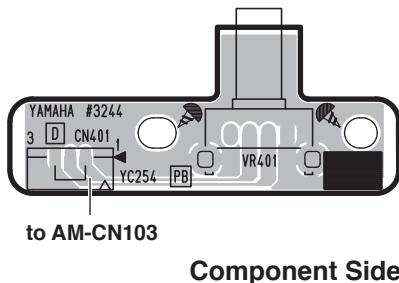
• MVR Circuit Board



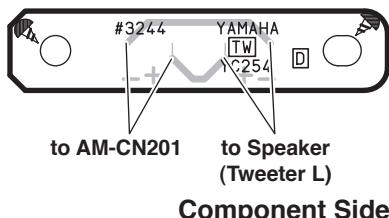
• PSW Circuit Board



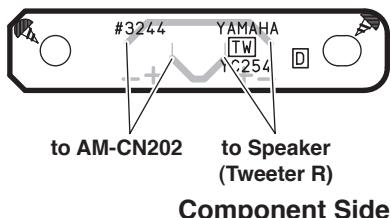
• PB Circuit Board



• TW(L) Circuit Board



• TW(R) Circuit Board



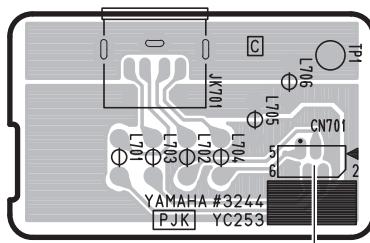
• MKO Circuit Board



Component Side

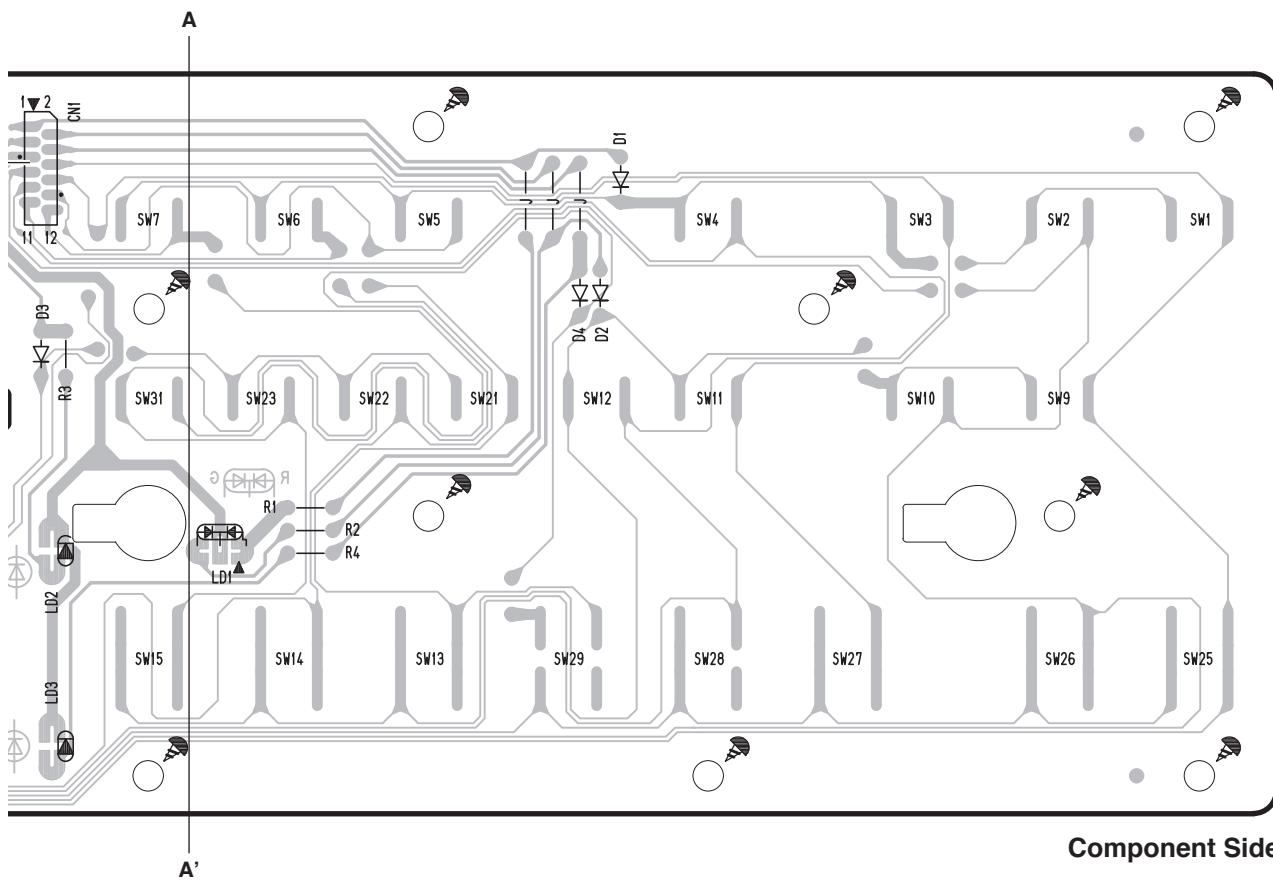
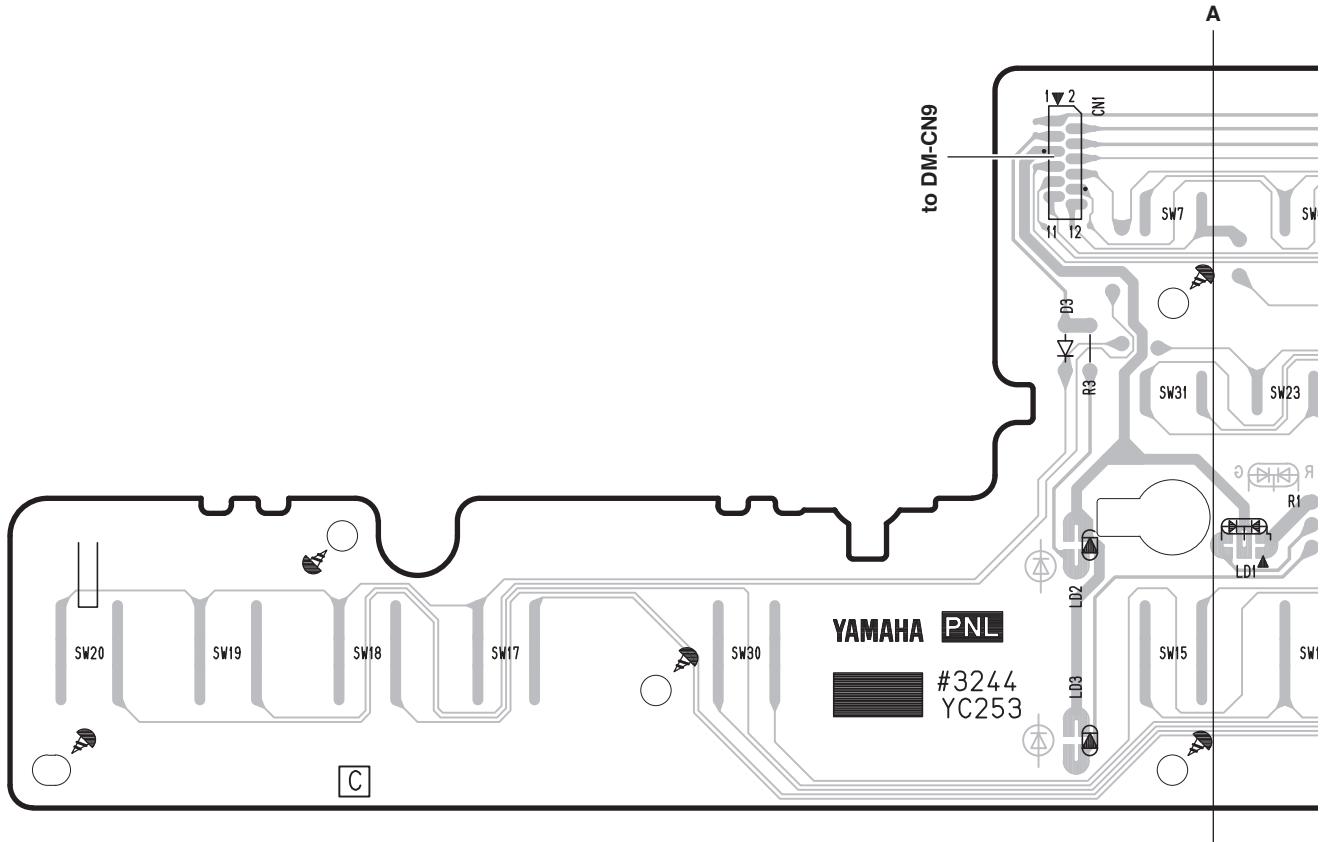
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PSW	: 2NA-WT73160
TW	: 2NA-WT73170
PJK	: 2NA-WT73160
MVR	: 2NA-WT73160
PB	: 2NA-WT73170
MKO	: 2NA-WT73160

• PJK Circuit Board



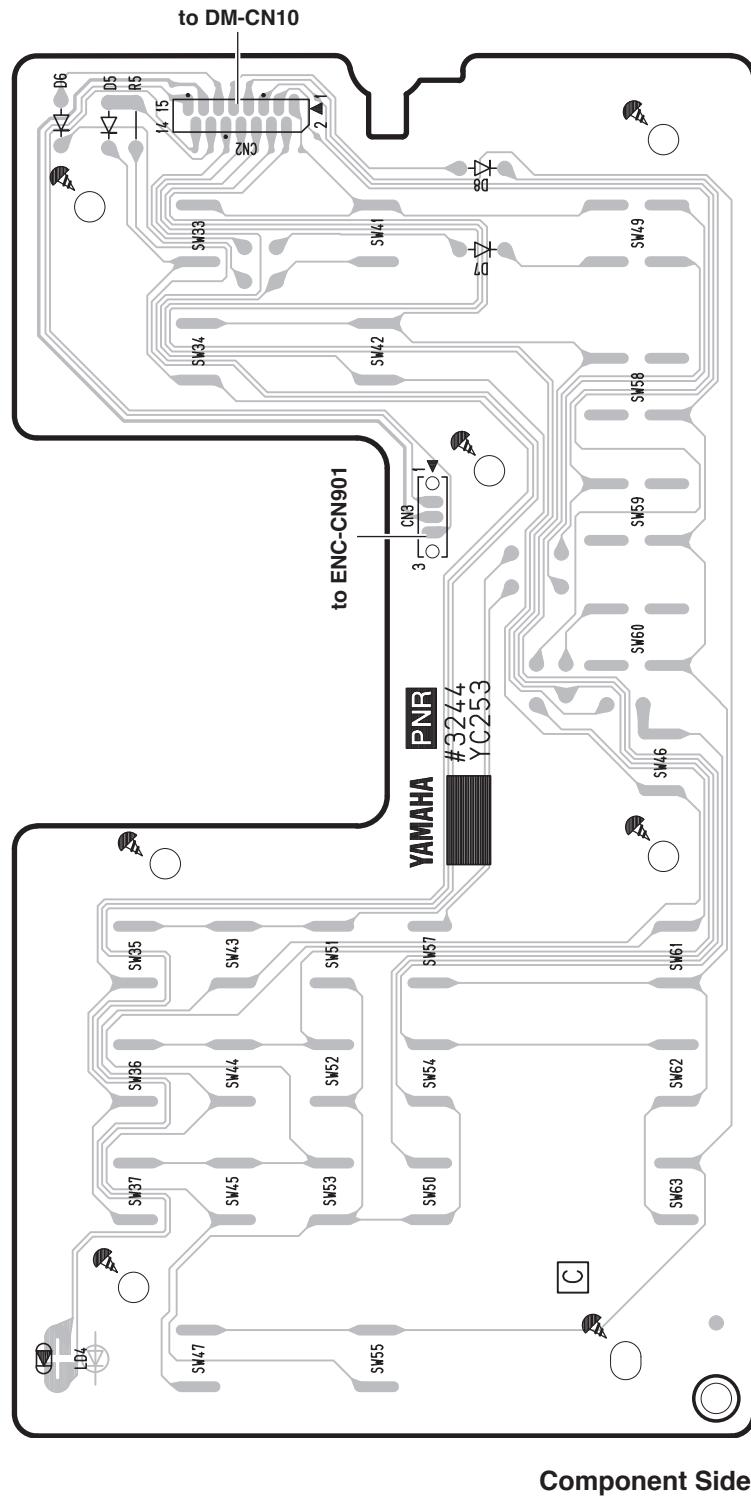
Component Side

• PNL Circuit Board



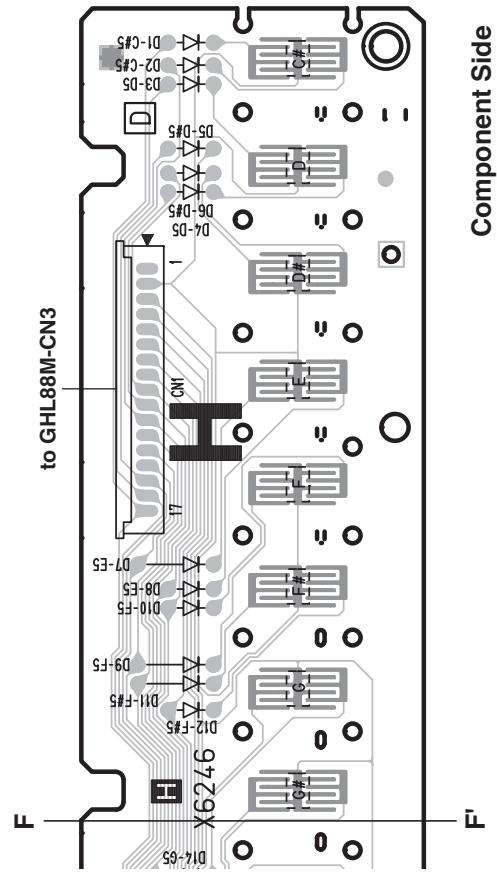
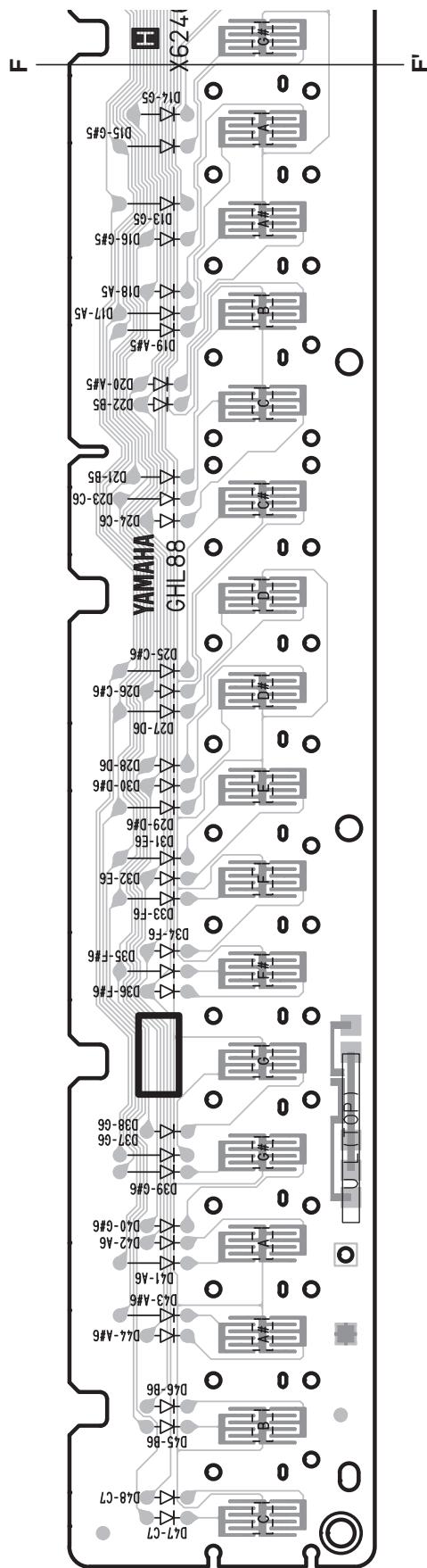
Component Side

2NA-WT73160

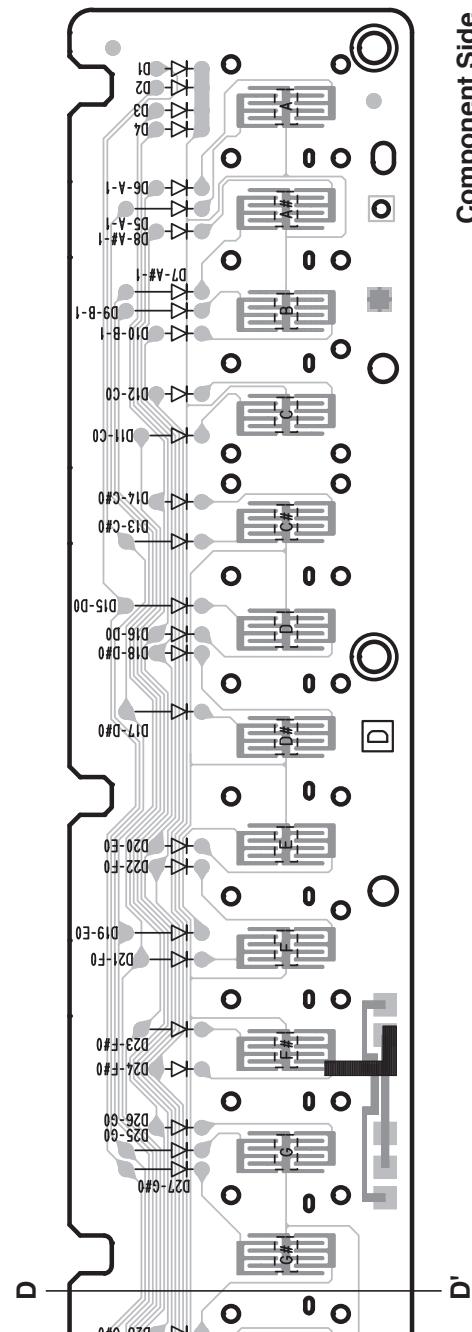
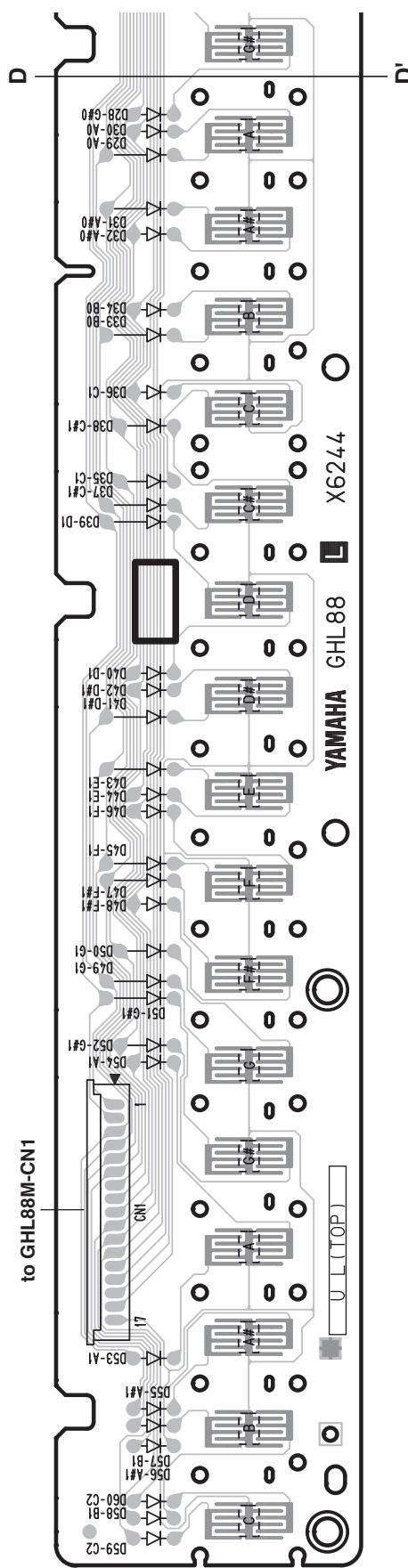
•PNR Circuit Board

Component Side

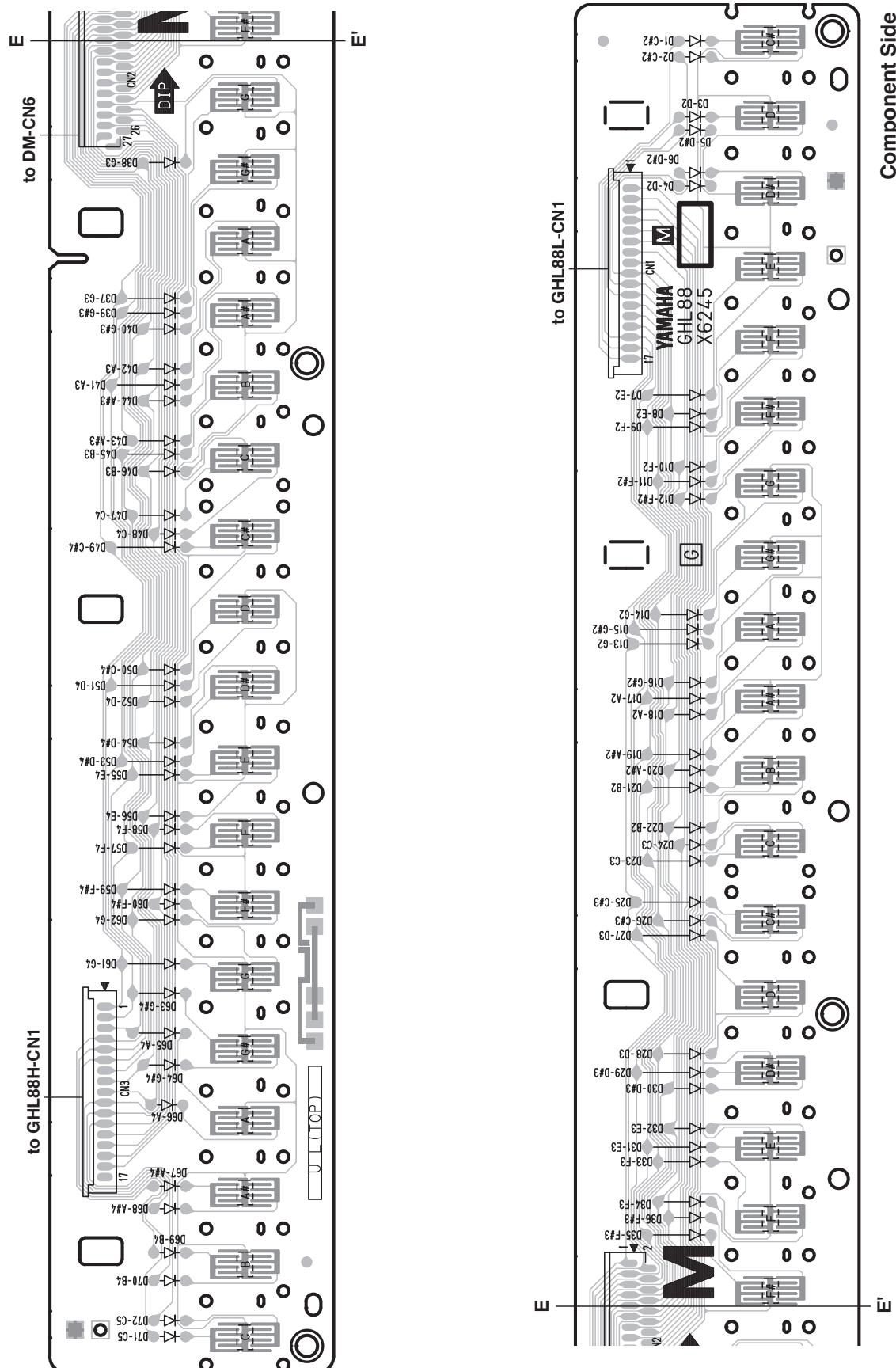
• GHL88H Circuit Board



• GHL88L Circuit Board



• GHL88M Circuit Board



2NAK8-WF46240 ▲

■ TEST PROGRAM

* If you execute the test No.52 (Factory Set), then the user's preset data may be lost.
Therefore, backup the user's data in advance.

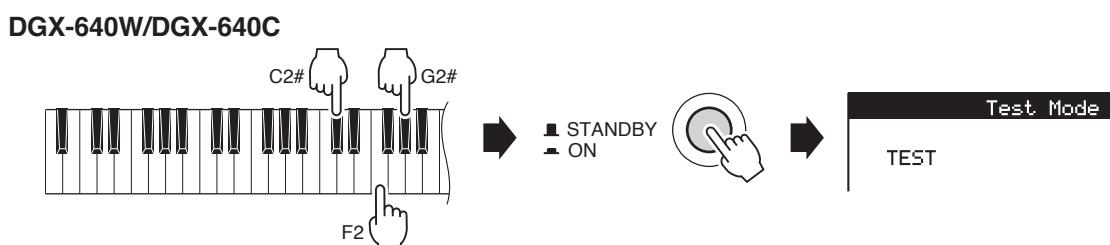
A. PREPARATION

- 1) PA-150 (AC adaptor) is used.
- 2) Measuring device: Frequency counter, which can detect thousandth value or more, Level meter (with JIS-C filter), Oscilloscope
Note: Use a stereo plug and connect a load resistor of 33Ω to the [PHONES/OUTPUT] jack for measurement unless otherwise specified. Input impedance of the measuring device should be $1\text{ M}\Omega$ or more.
- 3) Jigs: Pedal unit (LP-7A), Foot switch (FC-4 or FC-5), USB cable, USB flash memory, USB-MIDI driver (*1)
PC (Install a USB-MIDI driver(*1) in PC and finish the THROUGH setup.)

*1: Obtain the USB-MIDI driver from CD-ROM (YC238A00) for DGX-640W/DGX-640C or Yamaha official website.
(URL>><http://www.yamahapkclub.com>)

B. HOW TO ENTER THE TEST PROGRAM

While pressing the C2#, F2 and G2# keys, turn the [STANDBY/ON] switch on.



(Fig.1)

C. TEST PROCEDURE

- 1) When the test program is started, "TEST" will be displayed on the LCD.
 - 2) Press the [-] or [+] button of the number buttons to select a test program item.
 - 3) Press the [START/STOP] button to execute the test.
- * If the test result is OK, or the test item is completed, press the [START/STOP] button again to return to the test item selection display.
 - * Press the [-] or [+] button of the number buttons to select the next test program item.
 - * When the test result is OK, an asterisk (*) is added in front of its item name on display.
- If the test result is NG, press the [DEMO] button or the lowest (leftmost) white key to return to the item selection display. Turn the power off to finish the test program.

D. TEST PROGRAM LIST

TEST No.	LCD Display	Test Descriptions, Judging Criteria
--	--	Contrast Check Set the contrast knob to the legible position of LCD. When the contrast knob is turned clockwise (or counterclockwise), the LCD becomes blue (or white).
1	001 Version	Displays ROM(Program) and ROM(Wave) versions. (In case of OK:"XXX" Prog / "XXX" Wave, NG:"Err" Prog / "Err" Wave)
2	002 Memory Chk1 ALL	Checks the ROM, RAM and FLASH ROM connected to the CPU bus. If result is OK, Test no. 3, 4, 5 test can be omitted. (OK:"Memory ALL OK", NG:"Rom NG/Ram NG/Flash Rom NG/Wave Rom NG") The test result appears on the LCD. Make sure that "Memory ALL OK" is displayed on the LCD.
3	003 Rom Chk1	Checks the ROM connected to the CPU bus. (OK:"Rom OK", NG:"Rom NG") The test result appears on the LCD. Make sure that "Rom OK" is displayed on the LCD.
4	004 Ram Chk1	Checks the RAM connected to the CPU bus. (OK:"Ram OK", NG:"Ram NG") The test result appears on the LCD. Make sure that "Ram OK" is displayed on the LCD.
5	005 Flash Rom Chk1	Checks the flash ROM connected to CPU bus. The test result appears on the LCD. Make sure that "Flash Ram OK" is displayed on the LCD. (OK:"Flash Rom OK", NG:"Flash Rom NG")
6	006 Wave Rom Chk1	Checks the wave ROM connected to the CPU bus. The test result appears on the LCD. Make sure that "Wave Rom OK" is displayed on the LCD. (OK:"Wave Rom OK", NG:"Wave Rom NG")
8	008 TG1 Chk	Outputs the sine wave by changing the channels in sequence from C2 to G4 (32 notes) twice. Check that there is no noise or abnormal sound. After auto-scaling is finished, individual keys can be played. (If playing two or more keys simultaneously, the first pressed key has priority to make a sound.)
9	009 Pit Chk	<ul style="list-style-type: none"> • Pitch Precision check Connect the frequency counter to the [PHONES/OUTPUT] terminal. (L or R) Sets PAN to Center and produces a signal at 441.0 Hz +/- 0.2 Hz. Check that the correct signal is produced. • Volume decline value Checks the volume decline value. Connect the level meter (with a JIS-C filter) to the [PHONES/OUTPUT] terminal. (L or R) Set the [MASTER VOLUME] to the minimum position. PHONES L/R : less than -70.0 dBu
10	010 Output R	Connect the level meter (with a JIS-C filter) to the [PHONES/OUTPUT] terminal. (33Ω load) Set the [MASTER VOLUME] at maximum and check the output level (1 kHz sine wave, PAN=R). PHONES L : less than -45.0 dBu PHONES R : -1.0 dBu +/- 2 dB
11	011 Output L	Connect the level meter (with a JIS-C filter) to the [PHONES/OUTPUT] terminal. (33Ω load) Set the [MASTER VOLUME] at maximum and check the output level (1 kHz sine wave, PAN=L). PHONES L : -1.0 dBu +/- 2 dB PHONES R : less than -45.0 dBu
21	021 SW Chk	Checks the switches on the panel. Press the switches on the LCD as instructed. A pre-assigned note is output when the switch is pressed. A rotary encoder is clockwise set up to UP and is counterclockwise set to DOWN. (See P.37 "Table 1".) The check result appears on the LCD when all the switches are pressed as instructed. Make sure that "SW OK" is displayed. Also, check that no key stick is existed. (To stop the switch test on the way, or to finish the switch test, and return to the test selection display, press the lowest (leftmost) white key.) (OK:"SW OK", NG:"SW NG", When multiple switches are pressed at the same time:"Over Two")
22	022 All LED Chk	Check that all the LEDs on the panel are on.
23	023 Red LED Chk	Check that all the red LEDs on the panel are on.

TEST No.	LCD Display	Test Descriptions, Judging Criteria
24	024 Green LED Chk	Check that all the green LEDs on the panel are on.
25	025 LCD On	Check that all LCD dots are on. (The whole screen becomes white.)
26	026 LCD Off	Check that all LCD dots are off. (The whole screen becomes blue.)
29	029 Pedal1 Chk	<p>Checks the soft pedal (left pedal). Connect the pedal unit (LP-7A etc.) to the [PEDAL UNIT] terminal. Execute this test. The C3 note is output and “Pedal1 ON” is displayed on the LCD. Press the soft pedal. The C4 note is output and “Pedal1 OFF” is displayed. Release the pedal. The C4 sound stops. Make sure that “Pedal1 OK” is displayed. (OK:”Pedal1 OK”, NG:”Pedal1 NG”)</p>
30	030 Pedal2 Chk	<p>Checks the sostenuto pedal (center pedal). Connect the pedal unit (LP-7A etc.) to the [PEDAL UNIT] terminal. Execute this test. The C3 note is output and “Pedal2 ON” is displayed on the LCD. Press the sostenuto pedal. The C4 note is output and “Pedal2 OFF” is displayed. Release the pedal. The C4 note stops. Make sure that “Pedal2 OK” is displayed. (OK:”Pedal2 OK”, NG:”Pedal2 NG”)</p>
31	031 Pedal3 Chk	<p>Checks the damper pedal (right pedal). Connect the pedal unit (LP-7A etc.) to the [PEDAL UNIT] terminal. Execute this test. The C3 note is output and “Pedal3 Half” is displayed on the LCD. Press the damper pedal until the half position. The G4 note is output and “Pedal3 ON” is displayed. Press the damper pedal fully. The sine wave of C4 sounds and “Pedal3 OFF” is displayed. Release the pedal. The C4 note stops. Make sure that “Pedal3 OK” is displayed. (OK:”Pedal3 OK”, NG:”Pedal3 NG”)</p>
32	032 Pedal4 Chk	<p>Checks the pedal4 (Sustain pedal). Connect the foot pedal (FC-4 or FC-5) to the [SUSTAIN] terminal. Execute this test. The C3 note is output. Press the pedal. The C4 note is output. Release the pedal. The C4 note stops. Make sure that “Pedal4 OK” is displayed. (OK:”Pedal4 OK”, NG:”Pedal4 NG”)</p>
33	033 Pitch Bend Chk	<p>Checks the pitch bend wheel. First, it checks if the center position of the wheel is correct or not. The C3 note is output when rotating the [PITCH BEND] wheel to minimum and The C4 note is output when rotating it to maximum. Make sure that “Pitch Bend OK” is displayed on the LCD. (OK:”Pitch Bend OK”, NG:”Pitch Bend NG”, If the center position of the wheel is not correct:”Center NG”)</p>
35	035 MIDI Chk	<p>Checks MIDI and USB. Connect the PC with a USB-MIDI driver installed and the [TO HOST] terminal using a USB cable, and execute the test. (As for the PC, install a USB-MIDI driver in the PC and finish the THROUGH setup, in advance.) Make sure that the C4 note is output and “MIDI OK” is displayed on the LCD. (OK:”MIDI OK”, NG:”MIDI NG”)</p>
36	036 USB Connect Chk	<p>Checks the USB connection.</p> <ol style="list-style-type: none"> Execute this test. “USB Connect1--” is displayed on the LCD. Connect the [TO DEVICE] and [TO HOST] terminals using a USB cable. Make sure that the LCD display changes to “USB Connect2--”. Remove the USB cable from the [TO DEVICE] terminal, and insert a USB flash memory into the [TO DEVICE] terminal. Make sure the C4 note is output and “USB Connect OK” is displayed on the LCD. (OK:”USB Connect OK”, NG:”USB Connect NG”)

TEST No.	LCD Display	Test Descriptions, Judging Criteria
37	037 USB Storage Chk	Checks USB. Connect a USB flash memory to the [TO DEVICE] terminal, and execute the test. Make sure that “USB Storage OK” is displayed on the LCD. (OK:”USB Storage OK”, NG:”USB Storage NG”)
47	047 Rom Chk2	Checks the ROM that is connected to the CPU bus (Full address). The test result appears on the LCD. Make sure that “Rom OK” is displayed on the LCD. It takes about 3 seconds. (OK:”Rom OK”, NG:”Rom NG”)
48	048 Ram Chk2	Check the RAM that is connected to the CPU bus (Full address). The test result appears on the LCD. Make sure that “Ram OK” is displayed on the LCD. (OK:”Ram OK”, NG:”Ram NG”)
49	049 Flash RomChk2	Checks the flash ROM that is connected to CPU bus (Full address). The test result appears on the LCD. Make sure that “Flash Ram OK” is displayed on the LCD. It takes about 45 seconds. (OK:”Flash Rom OK”, NG:”Flash Rom NG”)
50	050 Wave RomChk2	Checks the wave ROM that is connected to CPU bus. The test result appears on the LCD. Make sure that “Wave Rom OK” is displayed on the LCD. It takes about 55 seconds. (OK:”Wave Rom OK”, NG:”Wave Rom NG”)
52	052 Factory Set	All backup domains are initialized and it changes into a factory-shipments state when executing this test. It takes about 2 seconds.
53	053 Test Exit	Execute this to leave the test mode and change to the play mode. * Never turn off the power until the play mode screen appears.
--	--	Noise Level Check (in the normal mode) Connect the level meter(with a JIS-C filter) to the [PHONES/OUTPUT] jack. (33Ω load) Set the [MASTER VOLUME] at maximum and check that the noise level is within the range below. PHONES L/R : less than -74.0 dBu

Table 1

Order	Switch Name	LCD Display	Note No.
1	DIAL UP	Dial Up	C2
2	DIAL DOWN	Dial Down	C#2
3	DEMO/BGM	Demo	D2
4	SCOPE	Score	D#2
5	LYRICS	Lyrics	E2
6	SONG REC	Song REC	F2
7	LESSON WAITING	Lesson Waiting	F#2
8	LESSON YOUR TEMPO	Lesson Yourtemp	G2
9	LESSON MINUS ONE	Lesson Minus on	G#2
10	P.A.T. ON/OFF	P.A.T.	A2
11	EASY SONG ARRANGER	EasySongArrange	A#2
12	SONG R/1	Song 1	B2
13	SONG L/2	Song 2	C3
14	SONG 3	Song 3	C#3
15	SONG 4	Song 4	D3
16	SONG 5	Song 5	D#3
17	SONG A	Song A	E3
18	METRONOME ON/OFF	Metronome	F3
19	TEMPO/TAP	Tempo/TAP	F#3
20	ACMP	ACMP	G3
21	INTRO/ENDING	Intro	G#3
22	MAIN/AUTO FILL	Main/Fill	A3
23	SYNC STOP	Sync Stop	A#3
24	SYNC START	Sync Start	B3
25	START/STOP	Start/Stop	C4
26	BANK/MEMORY	Memory	C#4
27	REGIST1	Regist1	D4
28	REGIST2	Regist2	D#4
29	REGIST3	Regist3	E4
30	REGIST4	Regist4	F4
31	CATEGORY –	Category –	F#4
32	CATEGORY +	Category +	G4
33	EXIT	Exit	G#4
34	FUNCTION	Function	A4
35	PORTABLE GRAND	Portable Grand	A#4
36	SONG	Song	B4
37	STYLE	Style	C5
38	VOICE	Voice	C#5
39	MUSIC DATABASE	MusicDataBase	D5
40	TENKEY 1	Tenkey 1	D#5
41	TENKEY 2	Tenkey 2	E5
42	TENKEY 3	Tenkey 3	F5
43	TENKEY 4	Tenkey 4	F#5
44	TENKEY 5	Tenkey 5	G5
45	TENKEY 6	Tenkey 6	G#5
46	TENKEY 7	Tenkey 7	A5
47	TENKEY 8	Tenkey 8	A#5
48	TENKEY 9	Tenkey 9	B5
49	TENKEY –	Tenkey –	C6
50	TENKEY 0	Tenkey 0	C#6
51	TENKEY +	Tenkey +	D6
52	FILE CONTROL	File Menu	D#6
53	EXECUTE	File Execute	E6
54	SPLIT ON/OFF	Split	F6
55	DUAL ON/OFF	Dual	F#6
56	HARMONY ON/OFF	Harmony	G6

■ BACKUP and INITIALIZATION

Backup

The following settings are always backed up, and are maintained even when the power is turned off. If you want to initialize the settings, use the Initialize operation “Backup Clear” as explained below.

The Backup Parameters

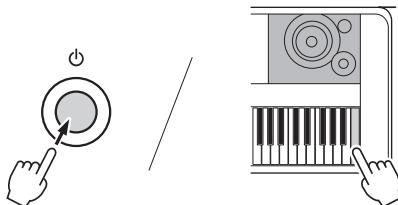
- Registration Memory
- FUNCTION Settings: Tuning, Split Point, Touch Sensitivity, Style Volume, Song Volume, Metronome Volume, Grade, Demo Cancel, Demo Group, Demo Play Mode, Language Selection, Panel Sustain, Master EQ type, Chord Fingering

Initialization

This function erases all backup data in the instrument’s flash memory and restores the initial default settings. The following initialization procedures are provided.

Backup Clear

To clear data backed up to the internal flash memory—panel user setting, registration memory—turn the power on by pressing the [Ø] (Standby/On) switch while holding the highest white key on the keyboard. The backed up data will be erased and the default values restored.



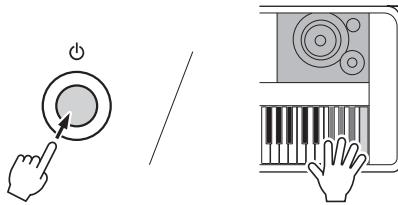
Initialization does not delete the files transferred from the computer. If you want to delete the files, see “Deleting Files” below.

Deleting Files

To clear Song, Style, and Music Database files that have been transferred to the internal flash memory from a computer, turn the power on by pressing the [Ø] (Standby/On) switch while simultaneously holding the highest white key on the keyboard and the three highest black keys.

NOTICE

- When you execute the Flash Clear operation, data you have purchased will also be cleared. Be sure to save data you want to keep to a computer.



■ USER DATA BACKUP

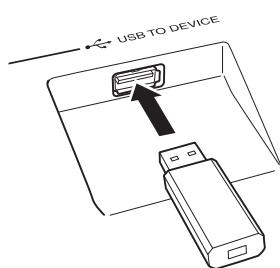
USB flash memory is a memory medium used for storing data.

When a USB flash memory is inserted in this instrument's USB TO DEVICE terminal, registered settings can be saved from or loaded into the instrument.

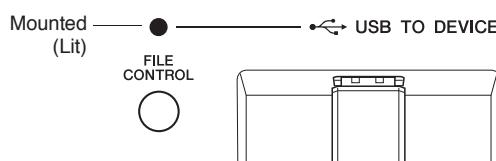
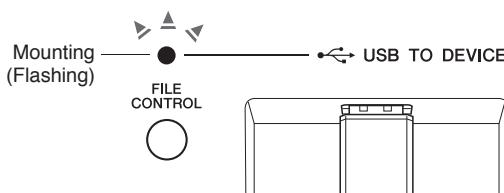
In this section we'll look at the procedures for setting up and formatting USB flash memory devices, as well as for saving and loading data to and from them.

Connecting a USB Flash Memory

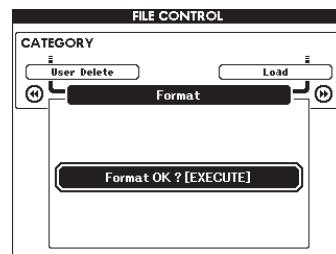
- 1** Connect a USB flash memory to the USB TO DEVICE terminal, being careful to insert it with the proper orientation.



- 2** Wait for confirmation that the USB flash memory has been properly mounted.



- 3** Press the [FILE CONTROL] button to call up the FILE CONTROL display.



You can access file operations listed below by pressing the category [\blacktriangleleft] and [\triangleright] buttons from FILE CONTROL display.

Menu	Reference page
Format	40
User File Save	41
User Song Save	42
Load	43
USB Delete	44
User Delete	44

If you press the [FILE CONTROL] button while an unformatted USB flash memory is connected to the instrument, the "Format" function will automatically be selected.

To exit from the FILE CONTROL display press the [EXIT] button.

[NOTE]

- No sound will be produced if you play the keyboard while the FILE CONTROL display is showing. Also, in this state only buttons related to file functions will be active.

[NOTE]

- The FILE CONTROL display will not appear in any of the following cases:
 - During style or song playback.
 - During a lesson.
 - While data is being loaded from a USB flash memory.

Formatting USB Flash Memory

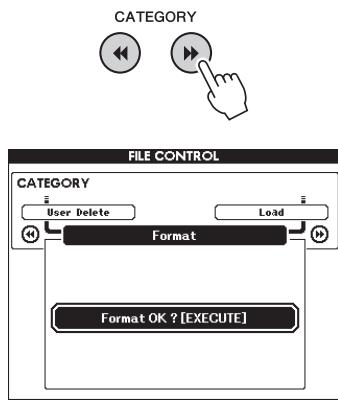
New USB flash memory must be formatted before they can be used by this instrument.

NOTICE

- If a USB flash memory that contains data is formatted as described below, the data will be erased. Make sure that a USB flash memory to be formatted contains no important data before carrying out the formatting procedure.*

- 1 Use the CATEGORY [◀] and [▶] buttons to select the Format item.

The display prompts you for confirmation.



- 2 Press the [EXECUTE] button and the display prompts you for confirmation.
You can press the [-] button at this point to cancel the operation.

- 3 Press the [EXECUTE] button again, or the [+] button, and the format operation will begin.

NOTICE

- Once the format-in-progress message appears on the display the format operation cannot be canceled. Never turn off the power or remove the USB flash memory during this operation.*

- 4 A message will appear on the display to inform you that the operation has finished.

Press the [EXIT] button to return to the MAIN display.

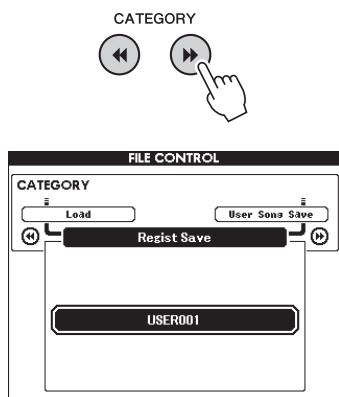
NOTE

- If the USB flash memory has been write-protected, an appropriate message will appear on the display and you will not be able to execute the operation.*

Saving User Files (Registration Memory) to USB Flash Memory

This operation saves a “User File” containing the registration memory data to a USB flash memory device. The User File name will have a “.usr” extension which will not appear in the instrument’s display.

- 1 Use the CATEGORY [\blacktriangleleft] and [\triangleright] buttons to locate the Regist Save item.
A default file name will automatically be created.



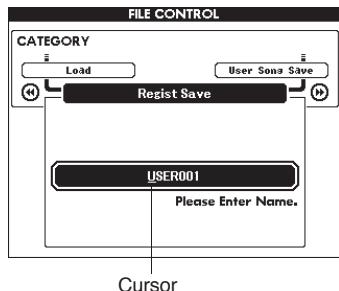
To Overwrite an Existing File

If you want to overwrite a file that already exists on the USB flash memory, use the dial or the [+] and [-] buttons to select the file, then skip ahead to step 4.

NOTE

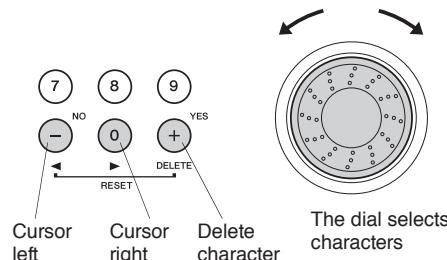
- Up to 100 user files can be saved to a single USB flash memory.

- 2 Press the [EXECUTE] button. A cursor will appear below the first character in the file name.



- 3 Change the file name as necessary.

- The [-] button moves the cursor to the left, and the [0] button moves it to the right.
- Use the dial to select a character for the current cursor location.
- The [+] button deletes the character at the cursor location.



- 4 Press the [EXECUTE] button. The display prompts you for confirmation.
You can cancel the save operation at this point by pressing the [-] button.

- 5 Press the [EXECUTE] button again, or the [+] button, and the save operation will begin.

User file will be saved in a folder labeled “USER FILES” which will automatically be created on the USB flash memory.

NOTICE

- Once the save-in-progress message appears on the display the operation cannot be canceled. Never turn off the power or remove the USB flash memory during this operation.

- 6 A message will appear on the display to inform you that the operation has finished.

Press the [EXIT] button to return to the MAIN display.

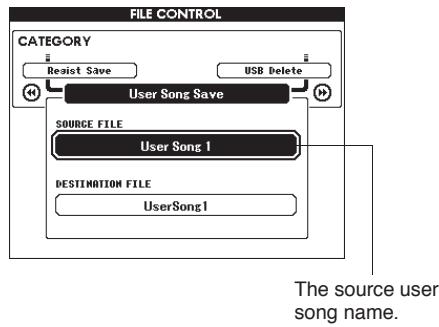
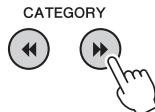
NOTE

- If an existing filename is specified the display prompts you for confirmation. Press [EXECUTE] or [+] if it is OK to overwrite the file, or [-] to cancel.
- The amount of time it will take to perform the save operation will depend on the condition of the USB flash memory.

Save a User Song to USB Flash Memory

This operation saves a user song (song numbers 031–035) to USB flash memory.

- 1 Use the CATEGORY [◀] and [▶] buttons to locate the User Song Save item. The SOURCE FILE—a user song name—will be highlighted.

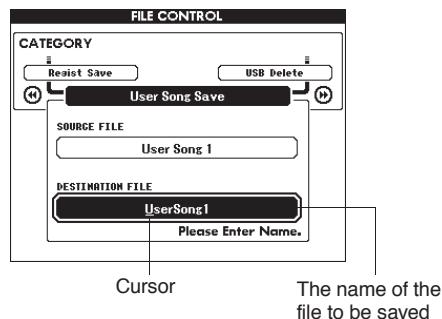


- 2 Select the source user song. You can press the [+] and [-] buttons simultaneously to select the first user song.
- 3 Press the [EXECUTE] button. The DESTINATION SONG will be highlighted, and a default name will automatically be created.

To Overwrite an Existing File

If you want to overwrite a file that already exists on the USB flash memory, use the dial or the [+] and [-] buttons to select the file, then skip ahead to step 6.

- 4 Press the [EXECUTE] button. A cursor will appear below the first character in the file name.



- 5 Change the file name as necessary. Refer to “Saving User Files (Registration Memory) to USB Flash Memory” on page 41 for file-name entry.
- 6 Press the [EXECUTE] button. The display prompts you for confirmation. You can cancel the save operation at this point by pressing the [-] button.

- 7 Press the [EXECUTE] button again, or the [+] button, and the save operation will begin. User song will be saved in a folder labeled “USER FILES” which will automatically be created on the USB flash memory.

NOTICE

- Once the save-in-progress message appears on the display the operation cannot be canceled. Never turn off the power or remove the USB flash memory during this operation.

- 8 A message will appear on the display to inform you that the operation has finished.

Press the [EXIT] button to return to the MAIN display.

NOTE

- If an existing filename is specified the display prompts you for confirmation. Press [EXECUTE] or [+] if it is OK to overwrite the file, or [-] to cancel.
- The amount of time it will take to perform the save operation will depend on the condition of the USB flash memory.

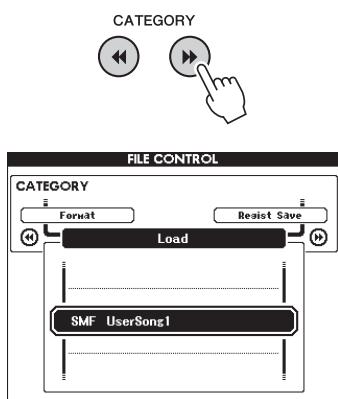
Loading Files from a USB Flash Memory

User files as well as Style, Song, and Music Database files residing on a USB flash memory can be loaded into the instrument.

NOTICE

- If you load a User File registration memory data will be overwritten by the newly loaded data. Save important data to a USB flash memory before loading data that will overwrite it.*

- 1 Use the CATEGORY [◀◀] and [▶▶] buttons to locate the Load item.



- 2 Use the dial to select the file you want to load.

All user files in the USB flash memory will be displayed first, followed by the style files, song files and music database files.

Files must be located in the “User Files” folder in the USB flash memory. Files located outside of that folder will not be recognized.

- 3 Press the [EXECUTE] button. The display prompts you for confirmation.

You can cancel the load operation at this point by pressing the [-] button.

- 4 Press the [EXECUTE] button again, or the [+] button, and the load operation will begin.

NOTICE

- Once the load-in-progress message appears on the display the operation cannot be canceled. Never turn off the power or remove the USB flash memory during this operation.*

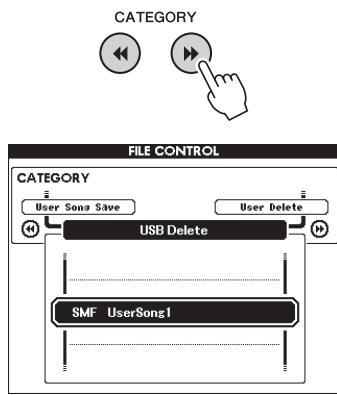
- 5 A message will appear on the display to inform you that the operation has finished.

Press the [EXIT] button to return to the MAIN display.

Deleting Data from a USB Flash Memory

This procedure deletes User, Style and Music Database files and Song files that were created on this instrument from a USB flash memory.

- 1 Use the CATEGORY [◀] and [▶] buttons to locate the USB Delete item.



- 2 Use the dial to select the file you want to delete.

All User files in the USB flash memory will be displayed first, followed by the style files, song files and music database files.

Files must be located in the "User Files" folder in the USB flash memory. Files located outside of that folder will not be recognized.

- 3 Press the [EXECUTE] button. The display prompts you for confirmation.

You can cancel the delete operation at this point by pressing the [-] button.

- 4 Press the [EXECUTE] button again, or the [+] button, and the delete operation will begin.

NOTICE

- Once the delete-in-progress message appears on the display the operation cannot be canceled. Never turn off the power or remove the USB flash memory during this operation.

- 5 A message will appear on the display to inform you that the operation has finished.

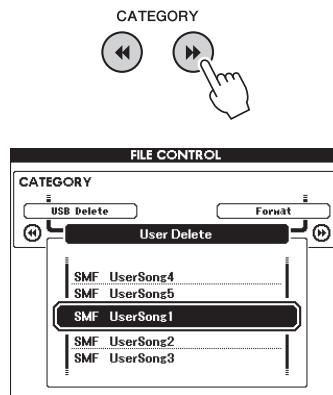
Press the [EXIT] button to return to the MAIN display.

Delete User Data from the Instrument

This procedure deletes the User Song as well as Style, Song, and Music Database files transferred from an external device such as a computer. This operation does not erase the preset data.

- 1 Use the CATEGORY [◀] and [▶] buttons to locate the User Delete item.

Only "User Delete" can be selected if no USB flash memory is connected to the instrument.



- 2 Use the dial to select the file you want to delete.

All user songs will be displayed first, followed by the song, style and music database files.

- 3 Press the [EXECUTE] button. The display prompts you for confirmation.

You can cancel the delete operation at this point by pressing the [-] button.

- 4 Press the [EXECUTE] button again, or the [+] button, and the delete operation will begin.

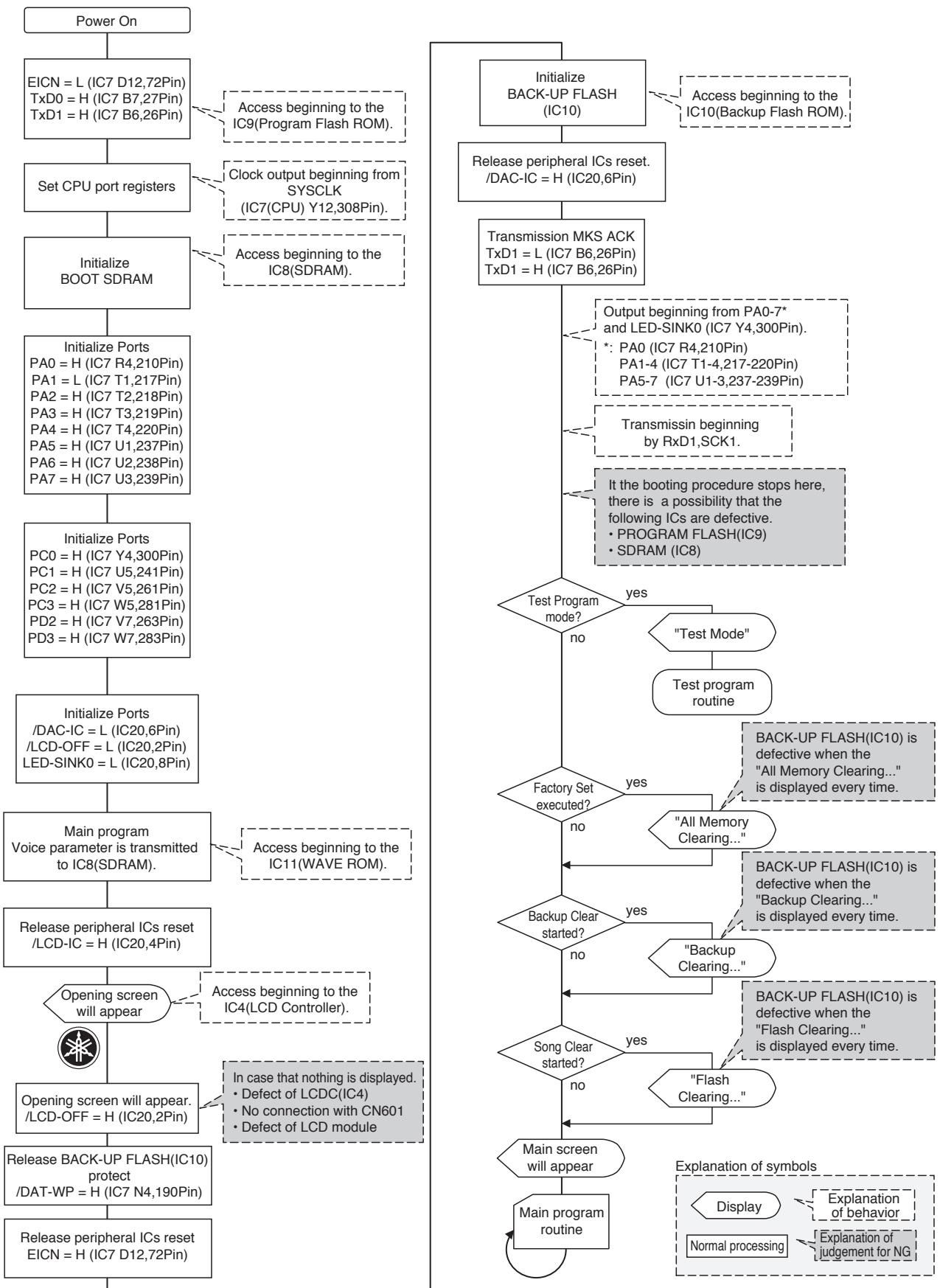
NOTICE

- Once the delete-in-progress message appears on the display the operation cannot be canceled.

- 5 A message will appear on the display to inform you that the operation has finished.

Press the [EXIT] button to return to the MAIN display.

■ SYSTEM BOOTING FLOW CHART



* "Factory Set" refers to the condition of turning on the power after executing "Factory Set" in the Test Program.

PortableGrand

DGX-640W/DGX-640C

PARTS LIST

■ CONTENTS

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FOOT PEDAL.....	7
KEYBOARD ASSEMBLY.....	8
STAND ASSEMBLY.....	10
ELECTRICAL PARTS.....	12

Note) DESTINATION ABBREVIATIONS

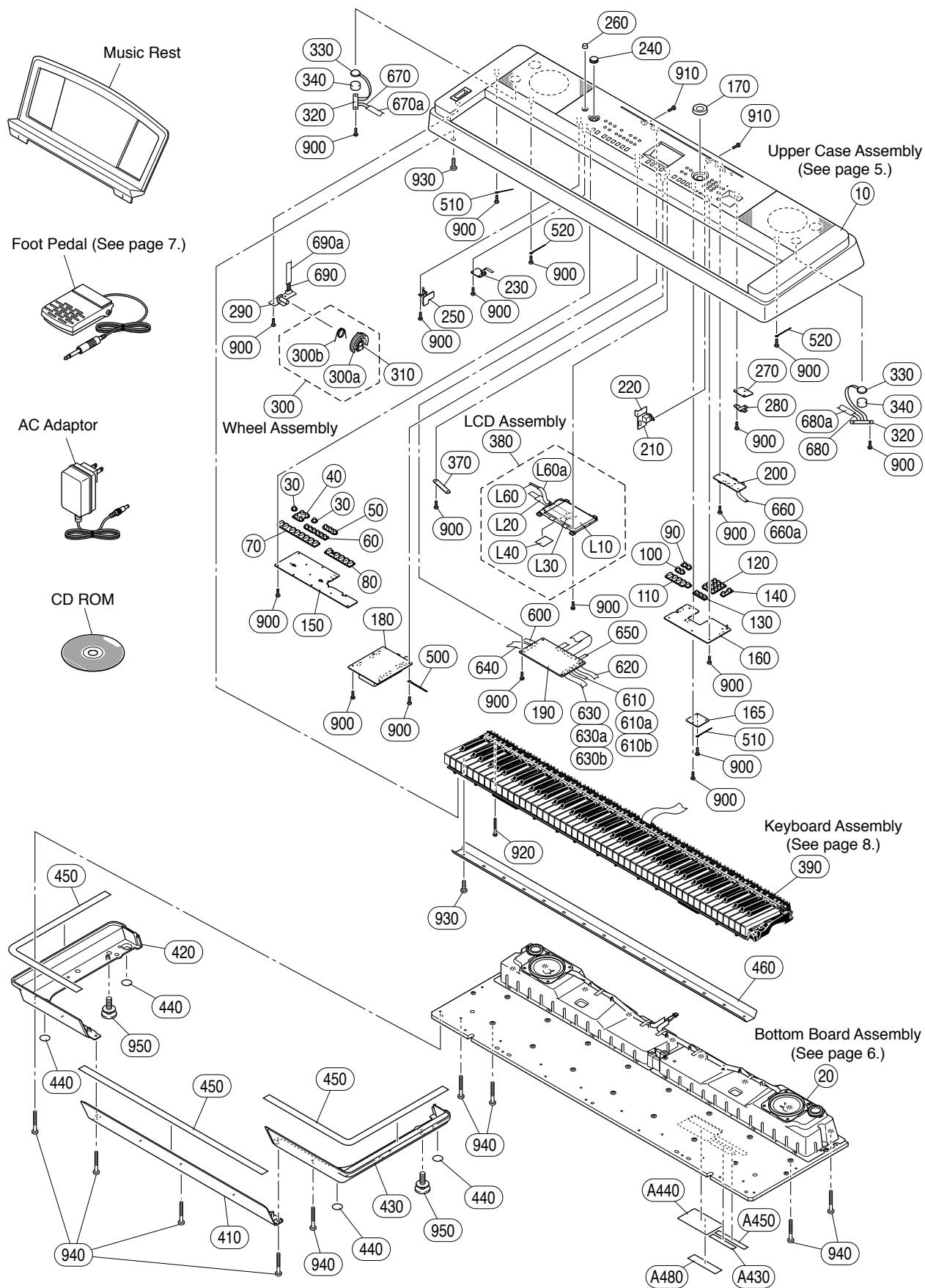
A:	Australian model	O:	Chinese model
B:	British model	Q:	South-east Asia model
C:	Canadian model	T:	Taiwan model
D:	German model	U:	U.S.A. model
E:	European model	V:	General export model (110V)
F:	French model	W:	General export model (220V)
H:	North European model	N,X:	General export model
I:	Indonesian model	Y:	Export model
J:	Japanese model	K:	Korean model
M:	South African model		

■ WARNING

Components having special characteristics are marked  and must be replaced with parts having specifications equal to those originally installed.

- The numbers in "QTY" shows quantities for each unit.
- The parts with “-” in “Part No.” are not available as spare parts.
- The second letter of the shaded () part number is I, not one.
- The second letter of the shaded () part number is O, not zero.

■ OVERALL ASSEMBLY



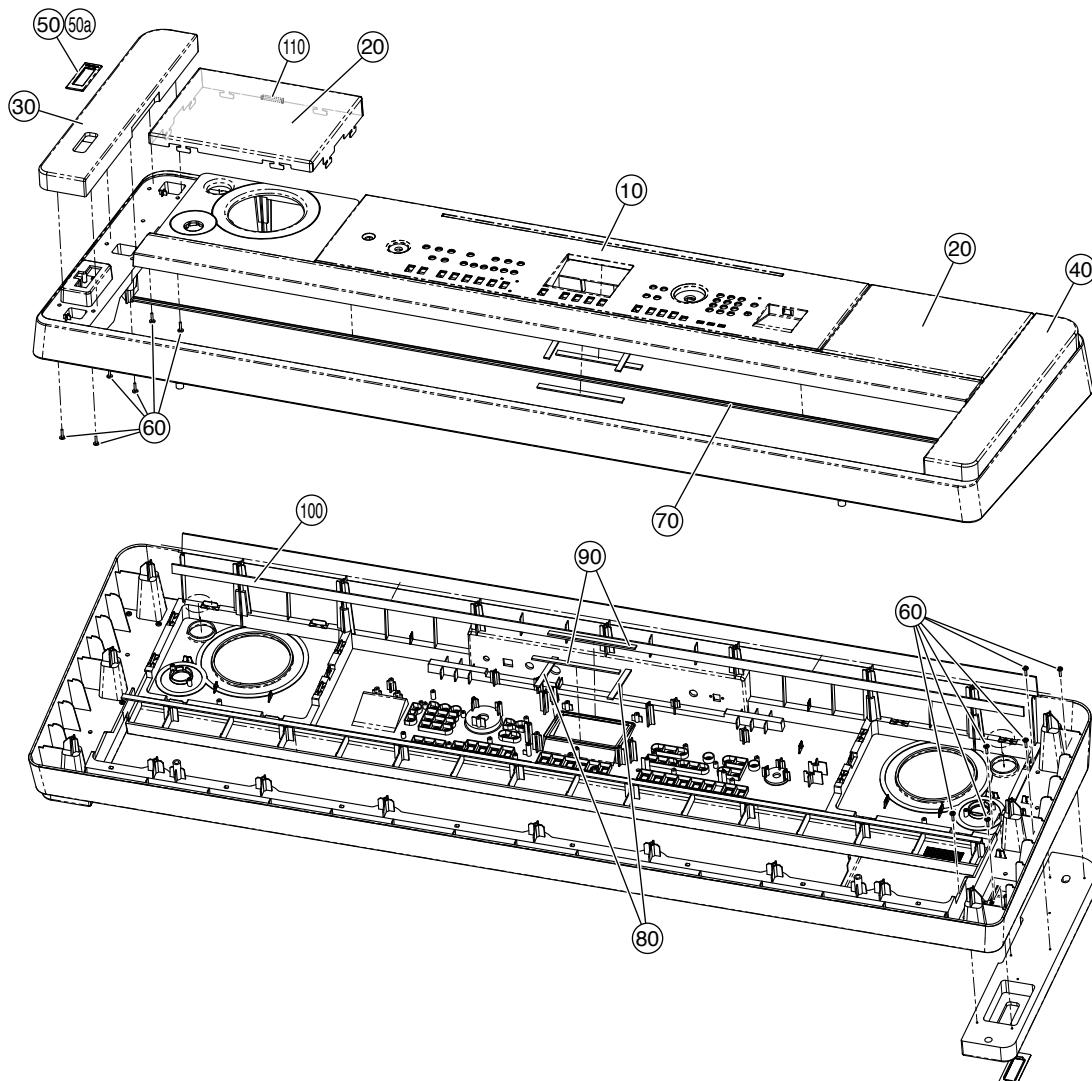
DGX-640W/DGX-640C

REF NO.	PART NO.	DESCRIPTION	部 品 名	REMARKS	QTY	RANK	
620	WN827900	FFC CABLE	FFC 12P 120mm P=1.0	F F C ケーブル		02	
630	--	WIRING ASSEMBLY	FFC 2 W/SPONGE+LF	F F C Ass'y 2	(WT97000)		
630a	WH376400	FERRITE CORE	FSRC222090RX000T	フェライトコア			
630b	WH413700	SPONGE12		防振スponジ 1 2		01	
*	640	WT970100	FFC CABLE	FFC 19P 70mm P=1.0	F F C ケーブル		
*	650	WT970200	FFC CABLE	FFC 6P 80mm P=1.0	F F C ケーブル		
660	--	WIRING ASSEMBLY	FFC3 8P 130mm	F F C Ass'y 3	(WU39370)		
660a	--	SPONGE20		防振スponジ 2 0	(WU39360)	2	
670	--	WIRING ASSEMBLY	TWL 2P WITH SPONGE	T W L 束線	(WT97210)		
670a	--	SPONGE19		防振スponジ 1 9	(WU38560)	2	
680	--	WIRING ASSEMBLY	TWR 2P WITH SPONGE	T W R 束線	(WT97230)		
680a	--	SPONGE14		防振スponジ 1 4	(WU17730)	2	
690	--	WIRING ASSEMBLY	PB 3P WITH SPONGE	P B 束線	(WT97240)		
690a	--	SPONGE15		防振スponジ 1 5	(WU17740)	2	
900	WE774301	BIND HEAD TAPPING SCREW-B	3.0X8 MFZN2W3	Bタイト+B IND		01	
910	WE983600	BIND HEAD SCREW 3X8	3.0X8 MFZN2B3	小ネジ+B IND		01	
920	WF47340R	BIND HEAD TAPPING SCREW-B	3.0X25 MFZN2W3	Bタイト+B IND		01	
930	WE98120R	BIND HEAD TAPPING SCREW-B	4.0X12 MFZN2W3	Bタイト+B IND		01	
940	WJ011400	BIND HEAD TAPPING SCREW-B	4.0X25 MFZN2W3	Bタイト+B IND		01	
950	WF74240R	GUIDE SCREW 6X20	6.0X20.3-14	ガイドスクリュー		02	
A430	--	FORM REGULATION LABEL	U	ホルム規制ラベル	U	(WT84920)	
A440	--	NAME PLATE LABEL		銘板ラベル	U,C,E,B,Y,K	(WU17440)	
A440	--	NAME PLATE	CHN	銘板ラベル	O	(WT88920)	
A450	--	LABEL FCC NO APPROVE		FCC未承認ラベル	O	(V279410)	
A480	WG319700	DUST PROOF CLOTH	128X31X0.5	不織布		01	
L10	--	LCD ASSEMBLY		液晶Ass'y			
L10	WN744800	LCD UNIT	CL	液晶ユニット	(WT98310)		
L20	WN969700	SPONGE		防振スponジ		01	
L30	WH376400	FERRITE CORE	FSRC222090RX000T	フェライトコア			
L40	--	ADHESIVE TAPE	#500 25X35	両面粘着テープ			
L60	WB092100	CONNECTOR ASSEMBLY	BL 2P	B L 束線	(WP10900)	01	
L60a	WB097800	SPONGE 1		防振スponジ 1		2	
WG073800	ACCESSORIES			付属品		05	
YC238A00	MUSIC REST		CDROM 12cm	譜面			
WU089600	CD-ROM			C D - R O M			
WK014700	FOOT PEDAL		PA-150U U	フットペダル			
WR527000	AC ADAPTOR		PA-150A E	A C アダプター	U,C	08	
WR527100	AC ADAPTOR		PA-150A B	A C アダプター	E	10	
WR527200	AC ADAPTOR		PA-150A CHN	A C アダプター	B	11	
--	CHINESE SHEET SET			中文シート袋入り	O		
					(WT98470)		

* : New Parts

RANK : Japan only

■ UPPER CASE ASSEMBLY

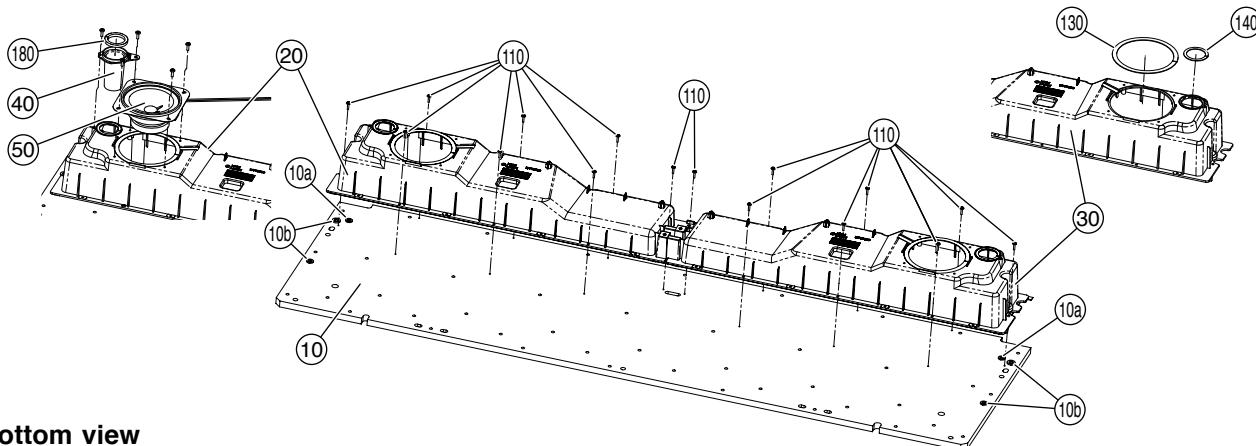


REF NO.	PART NO.	DESCRIPTION	部品名	REMARKS	QTY	RANK
*	10 WT853300	UPPER CASE ASSEMBLY	上ケース Ass'y	DGX-640W/DGX-640C		
*	20 WT853400	--	上ケース Ass'y	DGX-640W (WT98870)		
*	30 WT660400	--	上ケース Ass'y	DGX-640C (WT98880)		
*	30 WT660600	UPPER CASE ASSEMBLY	上ケース塗装印刷品			
*	40 WT660500	UPPER CASE FINISHED	SPグリル塗装品			
*	40 WT660700	SP GRILLE	SPグリル塗装品			
*	50 WG332800	KEY BLOCK L	拍子木 L	DGX-640W	2	
*	30 WT660600	KEY BLOCK L	拍子木 L	DGX-640C		
*	40 WT660500	KEY BLOCK R	拍子木 R	DGX-640W		
*	40 WT660700	KEY BLOCK R	拍子木 R	DGX-640C		
*	50a WH220300	PB ESCUTCHEON ASSEMBLY	PBエスカAss'y			
*	50a WH220300	ADHESIVE TAPE	両面粘着テープ			
*	60 WE95460R	BIND HEAD TAPPING SCREW-1	#500 67X24 3.5X14 MFZN2W3	T P # 1 + B I N D	12	01
*	70 WG297300	FELT	フエルト			03
*	80 WH390100	CUSHION(PE)	クッション(P E)		2	
*	90 WH390200	CUSHION(PE)	クッション(P E)		2	
*	100 WT981400	CUSHION	クッショジヨン			
*	110 WN939000	NONWOVEN CLOTH	不織布		2	

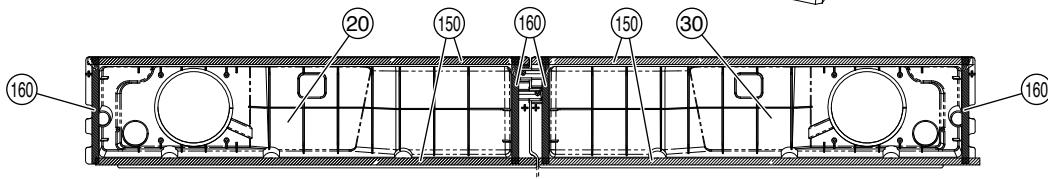
*: New Parts

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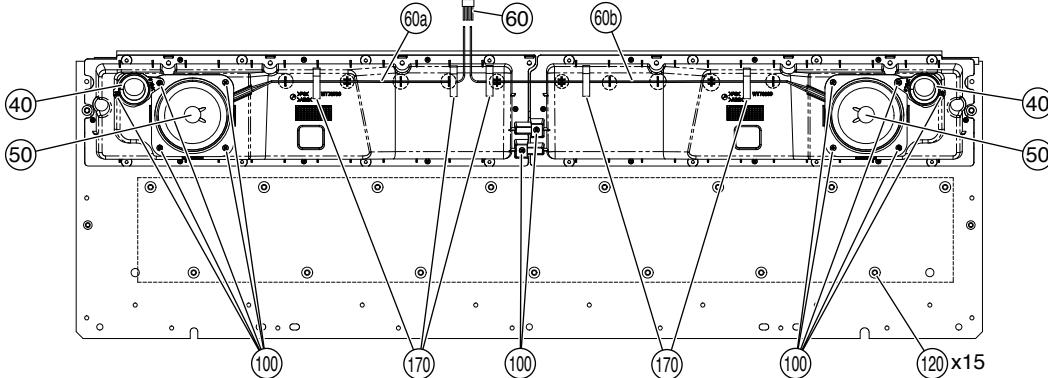
■ BOTTOM BOARD ASSEMBLY



• Bottom view



• Top view

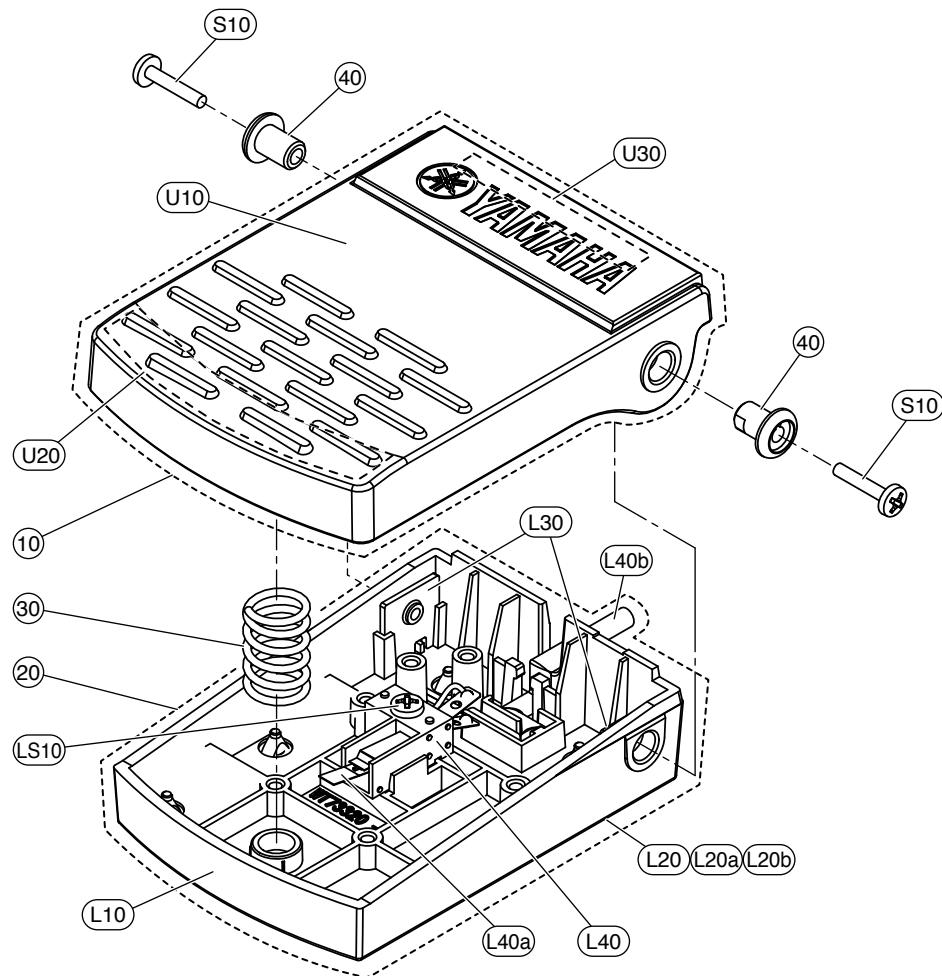


REF NO.	PART NO.	DESCRIPTION	部品名	REMARKS	QTY	RANK
*	WT984500	BOTTOM BOARD ASSEMBLY	底板アッセンブリ	DGX-640W/DGX-640C		
10	--	BOTTOM BOARD ASSEMBLY	底板アッセンブリ	(WT66030)		
10a	WF58240R	BOTTOM SUB ASSEMBLY	底板木部集成		2	01
10b	WF73830R	NUT B.5X12	ナットオーナメント		4	01
20	--	SPEAKER BOX L	スピーカーボックスL	(WT78790)		
30	--	SPEAKER BOX R	スピーカーボックスR	(WT78800)		
40	--	SPEAKER PORT	スピーカーポート	(WT78820)	2	
50	YC594A00	LOUD SPEAKER	スピーーカー	Woofer	2	
60	--	WIRING ASSEMBLY	スピーカー束線	(WT97280)		
60a	--	SPONGE17	防振スポンジ17	(WU17820)		
60b	--	SPONGE18	防振スポンジ18	(WU17830)		
100	WE98120R	BIND HEAD TAPPING SCREW-B	Bタイト+BIND		12	01
110	WE95460R	BIND HEAD TAPPING SCREW-1	T P #1+BIND		16	01
120	--	SPACER	スペーサー	(WU17530)	15	
130	--	SEALING TAPE SP	ジールテープSP	(WG31740)	2	
140	--	CUSHION(PE)	クッション(PE)	(WT98170)	2	
150	--	CUSHION(PE)	クッション(PE)	(WT98180)	4	
160	--	CUSHION(PE)	クッション(PE)	(WT98190)	4	
170	VM722700	FILAMENT TAPE	粘着テープ		5	
170	WB793900	PET TAPE	PETテープ		5	
180	--	CUSHION	クッション	(WU17520)	2	

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■ FOOT PEDAL

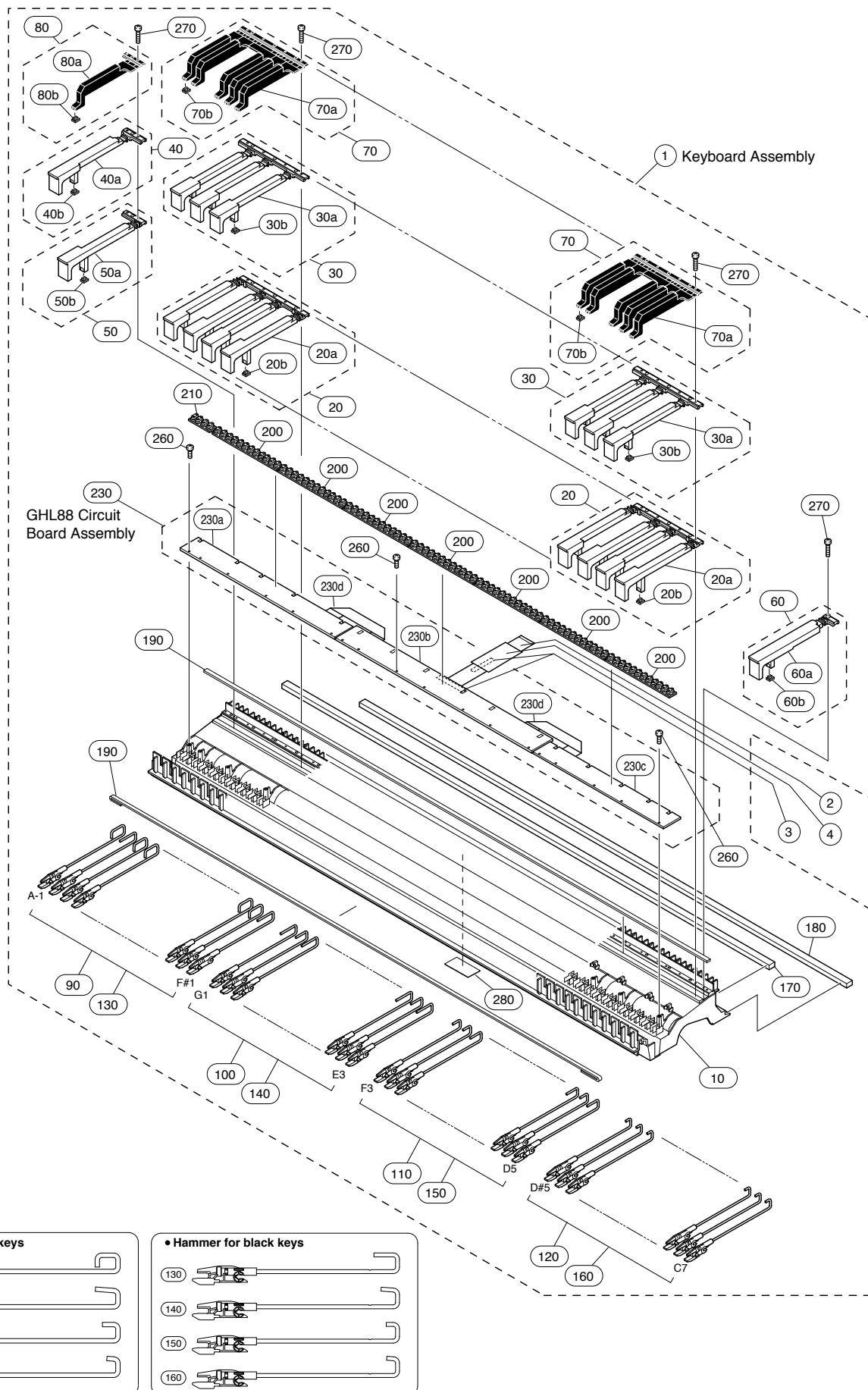


REF NO.	PART NO.	DESCRIPTION	部品名	REMARKS	QTY	RANK
*	WU089600	FOOT PEDAL FOOT PEDAL PEDAL FINAL ASSEMBLY	フットペダル フットペダル ペダル総組立	DGX-640W/DGX-640C (WT73300)		
10	--	UPPER CASE ASSEMBLY	上ケースAss'y	(WT75570)		
20	--	LOWER CASE ASSEMBLY	下ケースAss'y	(WT75580)		
30	--	PEDAL SPRING	ペダルばね	(WT97780)		
40	--	SHAFT BUSH	回転軸ブッシュ	(WT97820)	2	
S10	WF303500	BIND HEAD SCREW 3X14	小ネジ+BIND		2	
	--	UPPER CASE ASSEMBLY	上ケースAss'y	(WT75570)		
U10	--	UPPER CASE	上ケース	(WT73310)		
U20	--	PEDAL FELT(1)	ペダルフェルト(1)	(WT97790)		
U30	--	PEDAL FELT(2)	ペダルフェルト(2)	(WT99170)		
	--	LOWER CASE ASSEMBLY	下ケースAss'y	(WT75580)		
L10	--	LOWER CASE	下ケース	(WT73320)		
L20	--	RUBBER SHEET ASSEMBLY	ゴム底Ass'y	(WU00640)		
L20a	--	RUBBER BOTTOM SHEET	ゴム底シート	(WT75590)		
L20b	--	ADHESIVE TAPE	粘着テープ	(WU05470)		
L30	--	FIXED ANGLE	固定金具	(WT97800)	2	
L40	--	LEAF SWITCH ASSEMBLY	リーフスイッチAss'y	(WT97810)		
L40a	WK233100	LEAF SWITCH	リーフスイッチ			05
L40b	--	WIRE ASSEMBLY	ケーブル加工品			
LS10	--	BIND HEAD TAPPING SCREW-B	Bタイト+BIND	(WU01670) (WR90130)		

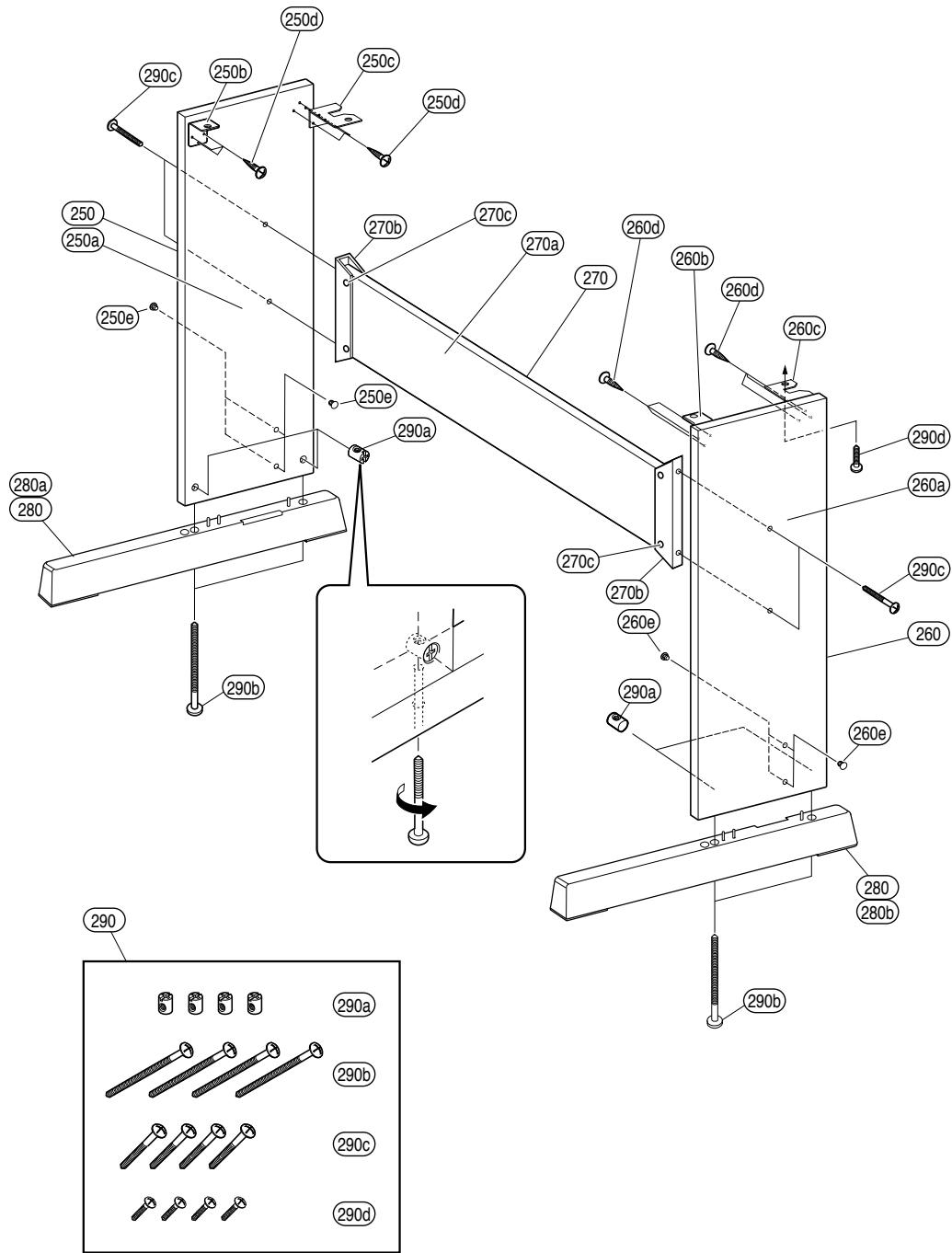
*: New Parts

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■ KEYBOARD ASSEMBLY



■ STAND ASSEMBLY



REF NO.	PART NO.	DESCRIPTION	部品名	REMARKS	QTY	RANK
* 250	WT983400	STAND ASSEMBLY	スタンダ ass' y	DGX-640W		
250a	--	SIDE BOARD L ASSEMBLY	側板 L ass' y	DGX-640W		
250b	VN973101	SIDE BOARD L	側板 L	DGX-640W (WT65540)		
250c	--	ANGLE BRACKET	側板 L	DGX-640W		
250d	WE95510R	ST. ANGLE L L	S T. 受け金具 L	DGX-640W (VS29550)	02	
250e	--	BIND HEAD TAPPING SCREW-1	T P # 1 + B I N D	DGX-640W	01	
260	WT983500	CAP BLACK	キャップ ブラック	DGX-640W (WN45580)	4	
260a	--	SIDE BOARD R ASSEMBLY	側板 R ass' y	DGX-640W		
260b	VN973101	SIDE BOARD R	側板 R	DGX-640W (WT65550)		
260c	VS295601	ANGLE BRACKET, ST	S T. 受け金具 R	DGX-640W		
260d	WE95510R	ST ANGLE R	RIGHT	S T. 受け金具 R	02	
260e	--	BIND HEAD TAPPING SCREW-1	3.5X16 MFZN2B3	T P # 1 + B I N D	01	
270	WT984100	CAP	BLACK	キャップ ブラック	(WN45580)	
270a	--	STAND RAIL ASSEMBLY	框 A s s' y	DGX-640W		
270b	--	STAND RAIL	スタンド 框	DGX-640W		
270c	WE95510R	ANGLE BRACKET	框 構成金具	T P # 1 + B I N D	02	
280	--	BIND HEAD TAPPING SCREW-1	3.5X16 MFZN2B3	T P # 1 + B I N D	01	
280a	WT788300	TOE BLOCK BAG UP	TOE BLOCK L	妻土台袋入	DGX-640W	
280b	WT788400	TOE BLOCK L	RIGHT	妻土台 L	(WT98430)	
290	WN055000	TOE BLOCK R	RIGHT	妻土台 R		
290a	WF55910R	SCREW SET	ネジセット		06	
290b	WF49230R	JOINT CONNECTOR	ナット 特殊		01	
290c	WF492700	TRUSS HEAD SCREW	6.0X70 MFZN2B3		01	
290d	WF49240R	TRUSS HEAD SCREW	6.0X30 MFZN2B3	特注ネジ + T R U S	01	
	WF49240R	TRUSS HEAD SCREW	5.0X16 MFZN2W3	特注ネジ + T R U S	01	
* 250	WT983600	TRUSS HEAD SCREW	5.0X16 MFZN2W3	小ネジ + T R U S	01	
250a	--	STAND ASSEMBLY	スタンダ ass' y	DGX-640C		
250b	V8390100	SIDE BOARD L ASSEMBLY	側板 L ass' y	DGX-640C		
250c	--	SIDE BOARD L	側板 L	DGX-640C (WT65560)	02	
250d	WE97070R	ANGLE BRACKET, ST	2.0 L MFZN2B	S T. 受け金具 L		
250e	WN455700	ST. ANGLE L	LEFT	DGX-640C (WU17420)		
260	WT983700	BIND HEAD TAPPING SCREW-1	3.5X16 MFZN2W3	T P # 1 + B I N D	01	
260a	--	CAP	GRAY	キャップ グレー	01	
260b	V8390100	SIDE BOARD R ASSEMBLY	RIGHT	側板 R ass' y		
260c	--	SIDE BOARD R	RIGHT	側板 R	(WT65570)	
260d	WE97070R	ANGLE BRACKET, ST	2.0 L MFZN2B	S T. 受け金具 L	02	
260e	WN455700	ST ANGLE R	RIGHT	S T. 受け金具 R	(WU17430)	
260f	WE97070R	BIND HEAD TAPPING SCREW-1	3.5X16 MFZN2W3	T P # 1 + B I N D	01	
270	WG295100	CAP	GRAY	キャップ グレー	01	
270a	--	STAND RAIL ASSEMBLY	框 A s s' y	DGX-640C (WT65570)	13	
270b	WA69480R	STAND RAIL	スタンド 框	DGX-640C		
270c	WE97070R	ANGLE BRACKET	框補強金具	DGX-640C		
280	--	BIND HEAD TAPPING SCREW-1	3.5X16 MFZN2W3	T P # 1 + B I N D	01	
280a	WT788300	TOE BLOCK BAG UP	TOE BLOCK L	妻土台袋入	DGX-640C (WT98430)	
280b	WT788400	TOE BLOCK L	LEFT	妻土台 L		
290	WN055000	TOE BLOCK R	RIGHT	妻土台 R		
290a	WF55910R	SCREW SET	ネジセット		06	
290b	WF49230R	JOINT CONNECTOR	ナット 特殊		01	
290c	WF492700	TRUSS HEAD SCREW	6.0X70 MFZN2B3	特注ネジ + T R U S	01	
290d	WF49240R	TRUSS HEAD SCREW	6.0X30 MFZN2B3	特注ネジ + T R U S	01	
	WF49240R	TRUSS HEAD SCREW	5.0X16 MFZN2W3	特注ネジ + T R U S	01	

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PNL, PNR, ENC, MKO, MVR, PJK, PSW

REF NO.	PART NO.	DESCRIPTION	部品名	REMARKS	QTY	RANK
*						
50	WT969000	CIRCUIT BOARD	PSW	P S W シート ジヤンバー線	(WT73160)(YC253C0) (VA07890)	3
	--	JUMPER CABLE	0.55 TIN			01
CN01	V492820R	CONNECTOR	52806-1210 12P TE	F F C コネクター		
CN02	WG033600	CONNECTOR	52806 15P TE	F F C コネクタ		
CN03	VI878100	CONNECTOR	51048 3P TE	ケーブルホルダー		01
CN03	VZ34160R	CONNECTOR	51048 3P TE	ケーブルホルダ-天津		
CN501	VI878200	CONNECTOR	51048 4P TE	ケーブルホルダ-		01
CN501	VY668400	CONNECTOR	51048 4P TE	ケーブルホルダ-天津		
CN601	VI878300	CONNECTOR	51048 5P TE	ケーブルホルダ-		01
CN601	VZ34170R	CONNECTOR	51048 5P TE	ケーブルホルダ-天津		
CN701	WK843700	CONNECTOR	52806 6P TE	F F C コネクター		
CN901	VI878100	CONNECTOR	51048 3P TE	ケーブルホルダ-		01
CN901	VZ34160R	CONNECTOR	51048 3P TE	ケーブルホルダ-天津		
D01	VB941200	DIODE	1SS133,1SS176 TE-5	ダイオード		01
D01	VV43780R	DIODE	1N4148(DO-34)	ダイオード 天津製		01
-08	VB941200	DIODE	1SS133,1SS176 TE-5	ダイオード		01
-08	VV43780R	DIODE	1N4148(DO-34)	ダイオード 天津製		01
EC901	VU48130R	ENCODER REB161-PVB-15FH1NA	REB161(9X5)PVB15FH	1 6 形エンコーダ	DATA ENTRY	03
JK701	V487480R	CONNECTOR	DINJACK6P MD-S6130	ミニ DIN コネクタ	PEDAL UNIT	02
L701	VT27920R	COIL FL5R200QN 20UH	DX001-20UH	コイル 20U 天津		01
-706	VT27920R	COIL FL5R200QN 20UH	DX001-20UH	コイル 20U 天津		01
LD01	WG913200	LED	BL-BEG201-LC22-21	2 色 L E D	START/STOP	
LD02	WU175600	LED	BL-B2141K-24F-FP7	L E D	SONG	
LD03	WU175600	LED	BL-B2141K-24F-FP7	L E D	STYLE	
LD04	WU175600	LED	BL-B2141K-24F-FP7	L E D	USB TO DEVICE	
R01	HF454270	CARBON RESISTOR	27.0 1/4 J AX TP	カーボン抵抗		01
R01	V2547300	CARBON RESISTOR	27.0 1/6J 26TP	カーボン抵抗		
R02	HF45418R	CARBON RESISTOR	18.0 1/4 J AX TP	カーボン抵抗		01
R02	V2547100	CARBON RESISTOR	18.0 1/6J 26TP	カーボン抵抗		
R03	HF45510R	CARBON RESISTOR	100.0 1/4 J AX TP	カーボン抵抗		01
R03	V254800R	CARBON RESISTOR	100.0 1/6J 26TP	カーボン抵抗		
-05	HF45510R	CARBON RESISTOR	100.0 1/4 J AX TP	カーボン抵抗		01
-05	V254800R	CARBON RESISTOR	100.0 1/6J 26TP	カーボン抵抗		
SW501	V966170R	PUSH SWITCH	SY16-32-4(U99S2)/T	プッシュスイッチ	STANDBY/ON	03
VR601	WC70980R	ROTARY VARIABLE RESISTOR	A5.0K XV014111YGP	二連ロータリー VR	MASTER VOLUME	02
WH501	--	WIRING ASSEMBLY PSW	PSW 4P WITH SPONGE	P S W 束線	(WT97250)	
WH601	--	WIRING HARNESS MVR	MVR 5P WITH SPONGE	M V R 束線	(WV45160)	
* WH901	WT972700	ENC WIRE HARNESS	3P RIBBON CABLE	E N C 線材		
*	X0159A0R	SPEAKER	3.0cm	スピーカ	Tweeter	2
*	YC594A00	LOUD SPEAKER	12.0cm 4 ohm 10W	スピーカ	Woofler	2
	WN744800	LCD UNIT	CL	液晶ユニット		19
▲	WK014700	AC ADAPTOR	PA-150U U	A C アダプター	U.C	08
▲	WR527000	AC ADAPTOR	PA-150A E	A C アダプター	E	10
▲	WR527100	AC ADAPTOR	PA-150A B	A C アダプター	B	11
▲	WR527200	AC ADAPTOR	PA-150A CHN	A C アダプター	O	

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