MAIN CAMS

ANA KAM PROGRAM AKIŞ ŞEMASI

N	Operations/Fonksiyonlar	Start Programme/Pr. Başlangıcı	Temperature/Sıcaklık	Level	Normal/Delicate Wash	Time/Zaman
1	FILL > WASH	XX			G/N	F+15'
2	DRAIN + WASH				G	2.5'
3	FILL > WASH + HEATING	XX	90		N-G/N	F+2.5'/5'
4	FILL > HEATING + WASH				G/N	F+T+15'
5	FILL > WASH + HEATING				G/N	F+5'
6	FILL > WASH + HEATING	XX	60		G/N	F+5'
7	FILL > HEATING + WASH				G/N	F+T+15'
8	FILL > WASH + HEATING	XX	40		G	F+2.5'
9	FILL > HEATING + WASH				N	F+T+2.5'
10	FILL > WASH	XX			G/N	F+15'
11	FILL > WASH				G/N	F+15'
12	FILL > WASH				G/N	F+5'
13	FILL > WASH				G/N	F+15'
14	DRAIN + WASH				G	2.5'
15	FILL > WASH	XX			N-G/N	F+2.5'/5'
16	DRAIN + WASH				G	2.5'
17	FILL > WASH				N	F+2.5'
18	DRAIN + WASH				G	2.5'
19	DRAIN + SPIN					2.5'
20	FILL > WASH				G/N	F+5'
21	DRAIN + WASH				G	2.5'
22	DRAIN + SPIN					2.5'
23	FILL > WASH	XX			G/N	F+5'
24	DRAIN + WASH	XX			G	2.5'
25	DRAIN + SPIN					2.5'
26	DRAIN + SPIN					5'
27	STOP					########
28	FILL > WASH	XX			G/N	F+15'
29	DRAIN					2.5'
30	FILL > WASH + HEATING	XX	60		N-G/N	F+2.5'/5'
31	FILL > HEATING + WASH				G/N	F+T+5'
32	FILL > WASH + HEATING				G/N	F+5'
33	FILL > WASH + HEATING	XX	40		G/N	F+5'
34	FILL > HEATING + WASH				G/N	F+T+5'
35	FILL > WASH	XX			G/N	F+15'
36	DRAIN					2.5'
37	FILL > WASH	XX			N-G/N	F+2.5'/5'
38	DRAIN + WASH				G	2.5'
39	FILL > WASH				N	F+2.5'
40	DRAIN + WASH				G	2.5'
41	FILL > WASH	XX			N-G/N	F+2.5'/5'
42	RINSE HOLD / FILL + WASH					###/F+5'
43	DRAIN + WASH	XX			G	2.5'
44	DRAIN + SPIN					2.5'
45	STOP					########
46	FILL > WASH + HEATING	XX	40		G	F+2.5'
47	FILL > HEATING					F+T+2.5'
48	FILL > WASH				G	F+2.5'
49	FILL					F+2.5'
50	FILL > WASH				G	F+2.5'
51	DRAIN					2.5'
52	FILL > WASH	XX			G	F+2.5'
53	DRAIN					2.5'
54	FILL > WASH				G	F+2.5'
55	DRAIN					2.5'
56	FILL > WASH	XX			G	F+2.5'
57	RINSE HOLD / PAUSE					###/F+2.5'
58	DRAIN + WASH	XX			G	2.5'
59	DRAIN + SPIN					2.5'
60	STOP					########

ADIM SÜRESİ / STEP TIMING: Time 2.5' · Time 5' · Time 15'

ADIM NO / STEP NUMBER: 32 31 30 29 28 27 26 25 24 23 22 21 20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

Customer Numbering: A4 A5 A1 B4 B5 B1 C4 C5 C1 D4 D5 D2 D1 · A3 A2 B3 B2 C3 C2 D3

Positioning · start programme · WASH SPIN · LINE SPIN · FILL · WASH SPIN · WASH · SPIN WASH · FULL TIMER · TIMER DIRECT · HEATING · STOP H2O · DRAIN PUMP

FAST CAMS

HIZLI KAM AKIŞI

38 37 36 35 34 33

T B

21 28 · 41.5 48.5 · 62 69 · 82.5 89.5 · 103 110 · 123.5 130.5 · 144 155 · 160 169 · 175 185 · 190 199 · 205 215 · 220 229 · 235 245 · 251 261 · 267 278 · 285 294

0 · 75 · 150 · 225 · 300

REVERSING / MOTOR SAĞ · REVERSING / MOTOR SOL

E4 E5 · E3

Time (sec.)